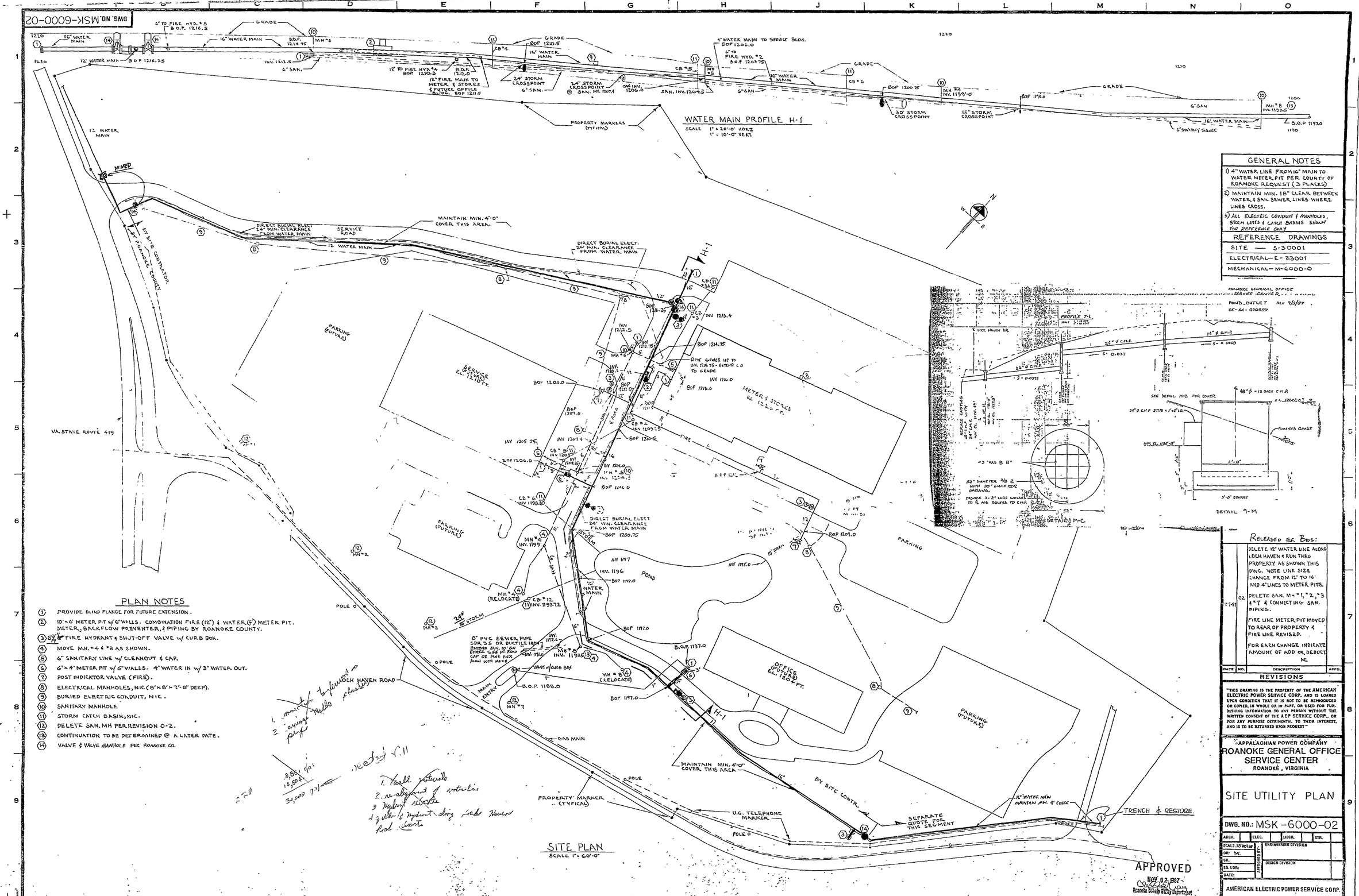DWG. NO. MSK-6000-02