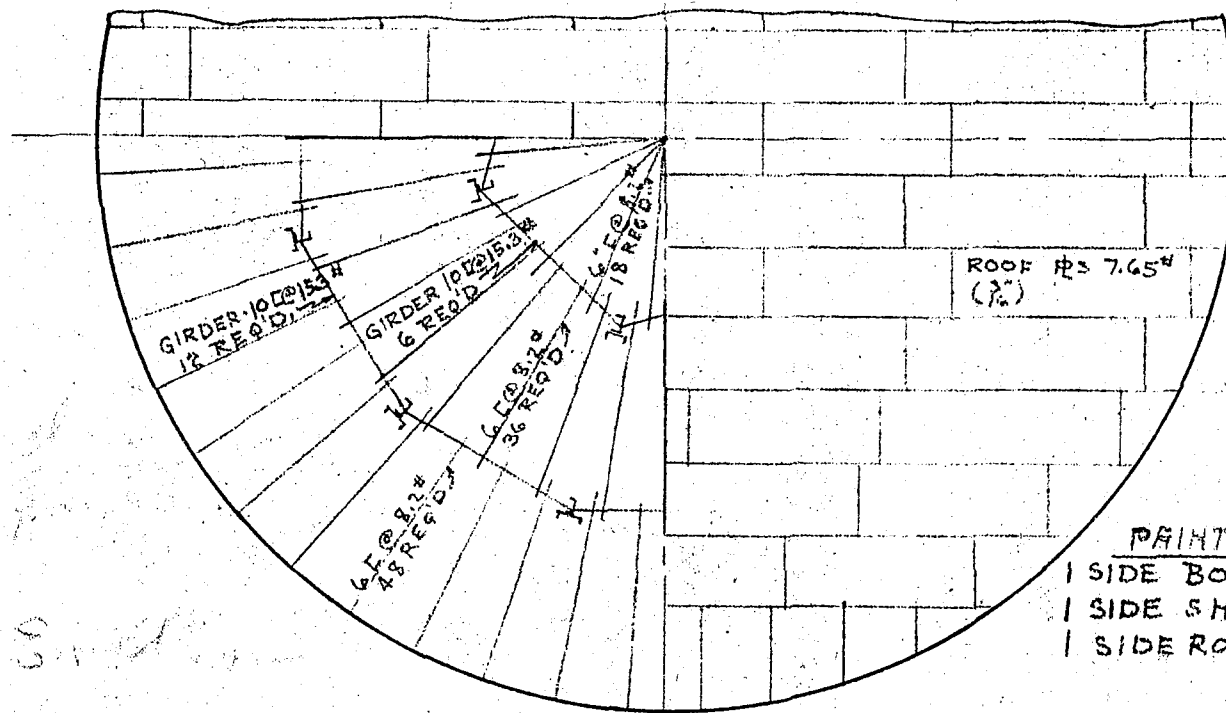


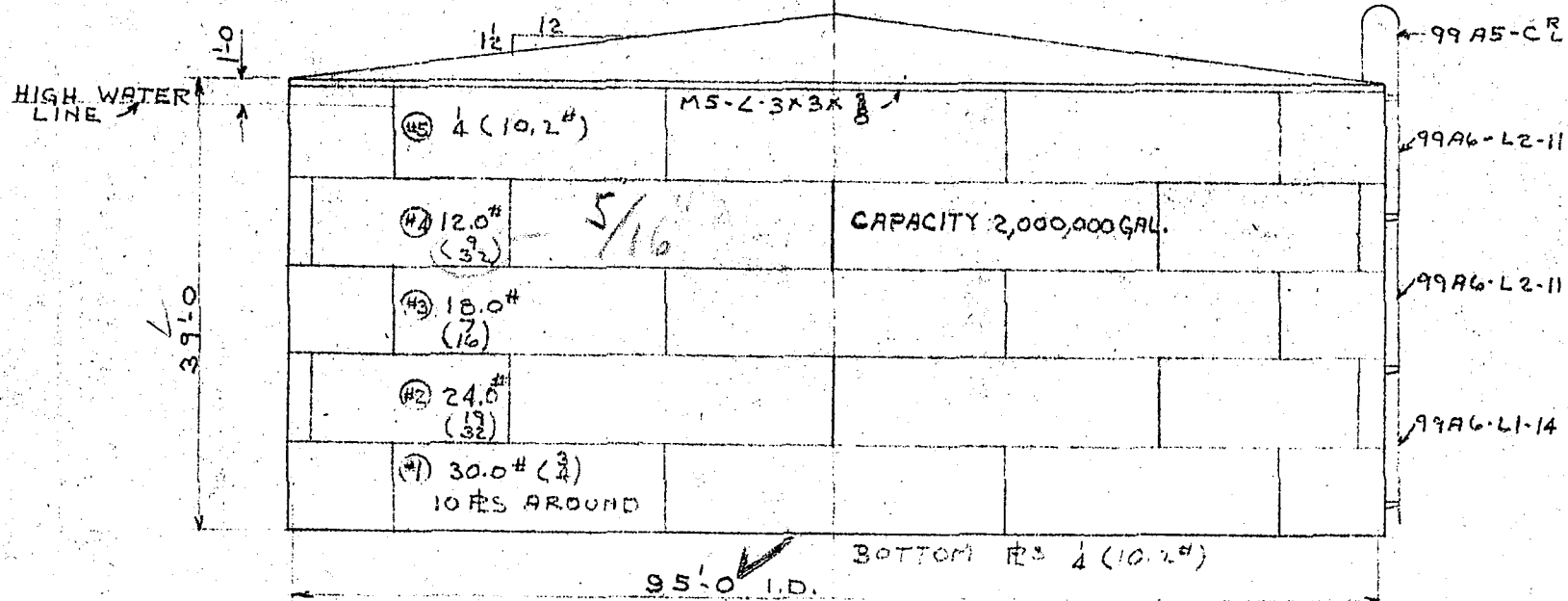
BLUE PRINTS					
SET	DEPT	ORT	SET	DEPT	
1	S.O.		7	INSD.	
2	T.S.		8	PACKED	
3	PLATE		9	STORE RM	
4	SHAPE		10	SHIPPED	
5	FITTER				
6	MACH.S			TOTAL	

CHICAGO BRIDGE & IRON COMPANY

BILL OF MATERIAL



PLAN VIEW



ELEVATION

GENERAL NOTES

- WELDING - ALL WELDS REQUIRE 100% PENETRATION EXCEPT GIRTH SEAMS
- ERECTION - BY CB&I CO.
- INSPECTION - FIELD ONLY
- SPECIFICATIONS - CONTRACT "J" & AWWA
- STEEL - A7 FOR WELDING.
- FITTINGS - LOCATE & ATTACH IN FIELD TO SUIT CUSTOMER.
- PICKLING - ALL MATERIAL TO BE PICKLED IN SHOP BEFORE PAINTING.
- PAINT - SHOP - 1 COAT RED LEAD INSIDE & OUTSIDE.
- FIELD - 1 PATCH COAT RED LEAD INS & OUTSIDE.
- UNDER SIDE OF ROOF & DOWN 2 FT. ON SHELL ON INSIDE TO THEN RECEIVE 2 COATS RED LEAD. OUTSIDE TO BE GIVEN 2 COATS ALUMINUM UNDERSIDE OF BOTTOM - 1 COAT BLACK ASPHALT.

LIST OF DRAWINGS & FITTINGS FURN. BY C.B. & I. CO. FOR 1 TANK

DWG. No	NO REQ'D	DESCRIPTION
BS #0		GENERAL PLAN
BS #1		SHELL
BS #2		ROOF
BS #3	1	24" VENT MK. 9B66-X
BS #4	1	REIN. R FOR 18 X 24 MANHOLE MK. RP18-24
DWG #1		BOTTOM
DWG #2		FRAMING
9P76	1	16 LEAD JOINT MK. 9P76-G
9CGX	1	6" SUB OVERFLOW "X" MEANS THRD END
BS #5	1	SCREENED OPENING FOR OVERFLOW
9-162	1	18 X 24 MANHOLE - PATT # 5287
1P21	1	RAINPROOF ROOF DOOR
99A6	1	OUTSIDE LADDER
	1	RUST TOP SYSTEM (CATHODIC PROTECTION)

MATERIAL BILLED FOR 1 TANK → 1 REQ'D.

4-4871	G'VILLE	0-11	CITY OF ROANOKE, WATER DEPT.	MADE	CHK'D	BY	DATE	LINE	REVISIONS
CONTRACT	FABRICATE AT	SHEET NO.	CUSTOMER						
			ROANOKE, VA.						