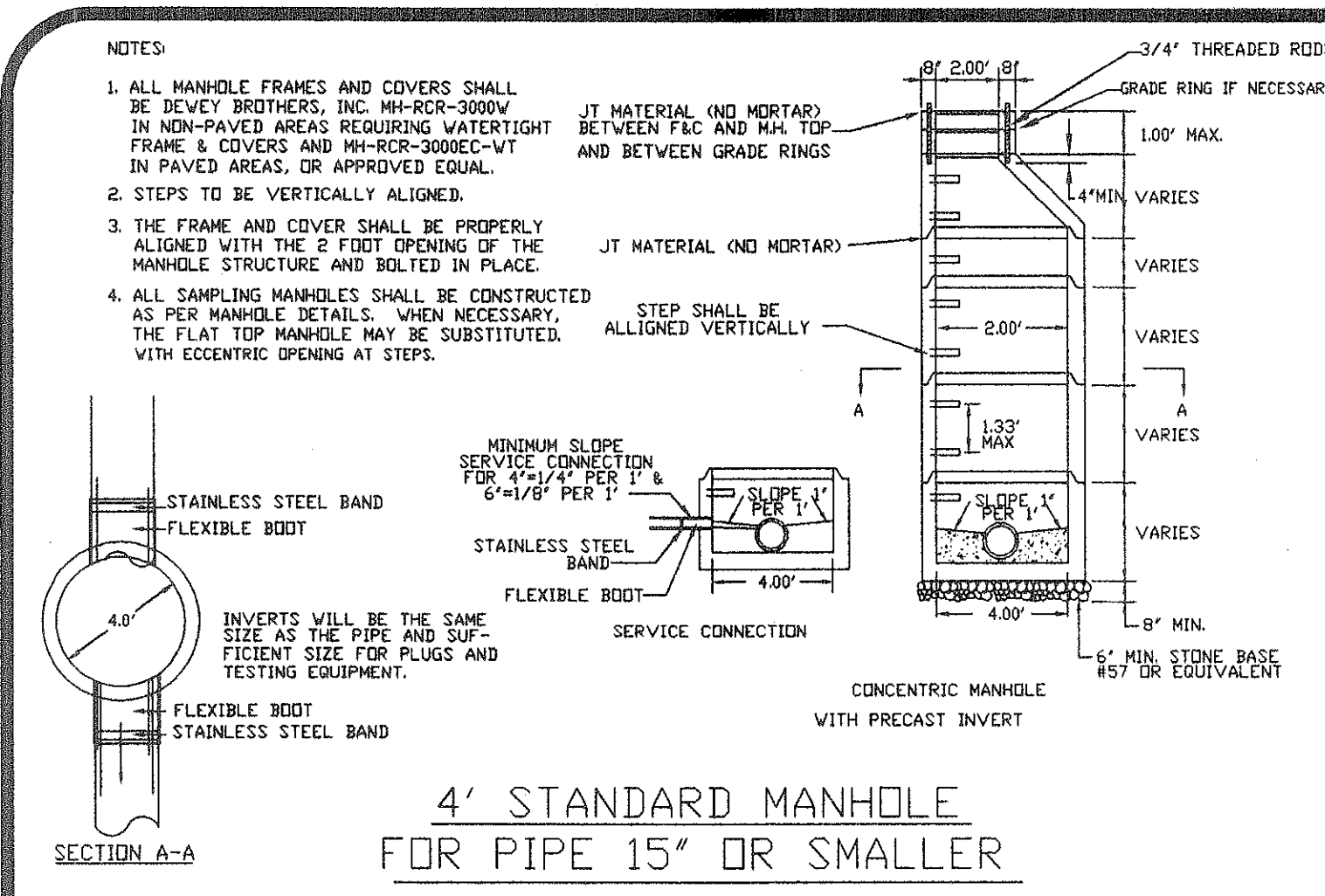




Pipe Diameter (in.)	Min. Time (min:sec)	Length for Min. Time (ft)	Time for Longer Length (min:sec)	Specified Time for Length (L) Shown (min:sec)									
				100 ft	150 ft	200 ft	250 ft	300 ft	350 ft	400 ft	450 ft	500 ft	550 ft
4	3:46	597	3:46	3:46	3:46	3:46	3:46	3:46	3:46	3:46	3:46	3:46	3:46
6	5:40	398	5:40	5:40	5:40	5:40	5:40	5:40	5:40	5:40	5:40	5:40	5:40
8	7:34	298	7:34	7:34	7:34	7:34	7:34	7:34	7:34	7:34	7:34	7:34	7:34
10	9:26	239	9:26	9:26	9:26	9:26	9:26	9:26	9:26	9:26	9:26	9:26	9:26
12	11:20	199	11:20	11:20	11:20	11:20	11:20	11:20	11:20	11:20	11:20	11:20	11:20
15	14:10	159	14:10	14:10	14:10	14:10	14:10	14:10	14:10	14:10	14:10	14:10	14:10
18	17:00	133	17:00	17:00	17:00	17:00	17:00	17:00	17:00	17:00	17:00	17:00	17:00
21	19:50	114	19:50	19:50	19:50	19:50	19:50	19:50	19:50	19:50	19:50	19:50	19:50
24	22:40	99	22:40	22:40	22:40	22:40	22:40	22:40	22:40	22:40	22:40	22:40	22:40
27	25:30	88	25:30	25:30	25:30	25:30	25:30	25:30	25:30	25:30	25:30	25:30	25:30
30	28:20	80	28:20	28:20	28:20	28:20	28:20	28:20	28:20	28:20	28:20	28:20	28:20
33	31:10	72	31:10	31:10	31:10	31:10	31:10	31:10	31:10	31:10	31:10	31:10	31:10
36	34:00	66	34:00	34:00	34:00	34:00	34:00	34:00	34:00	34:00	34:00	34:00	34:00

