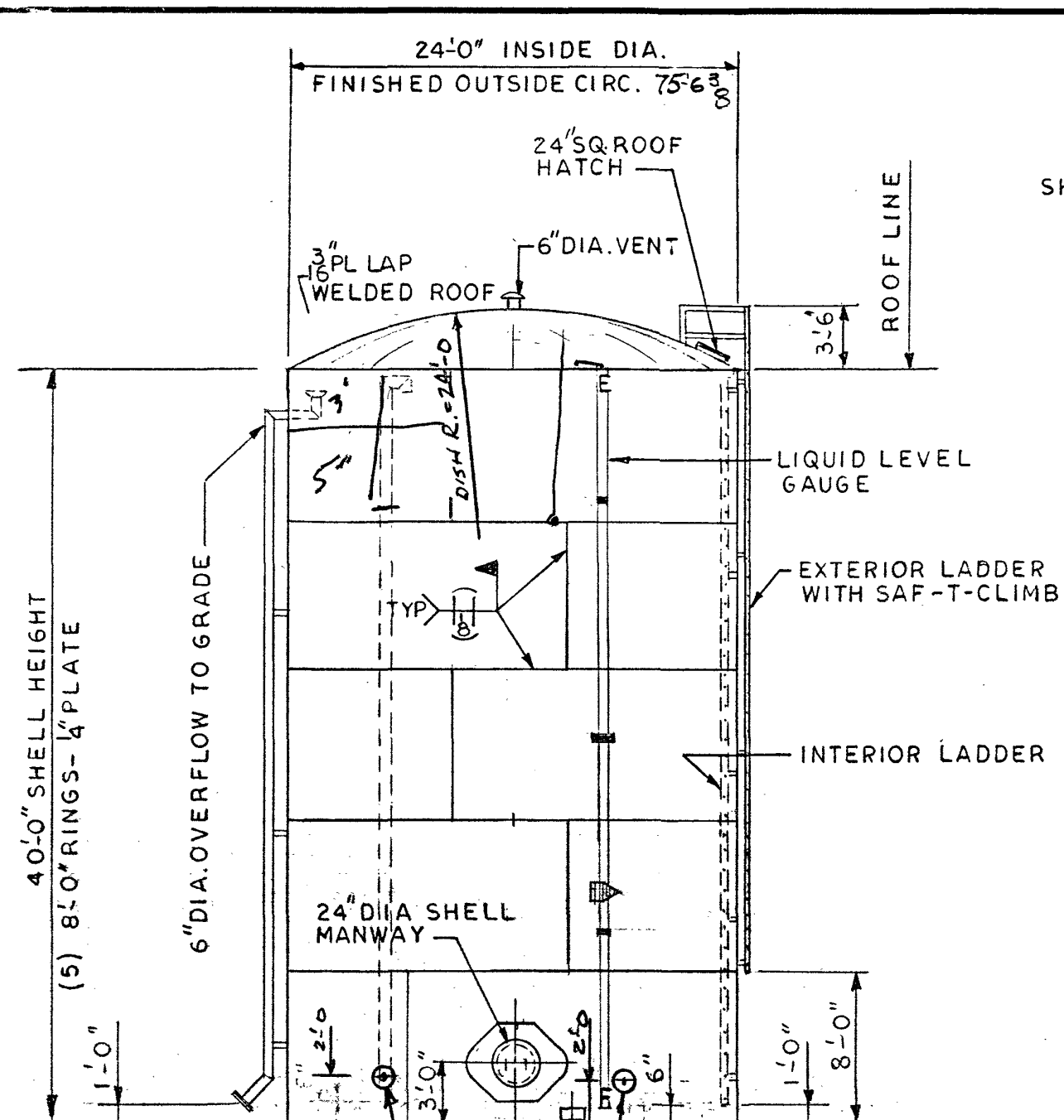
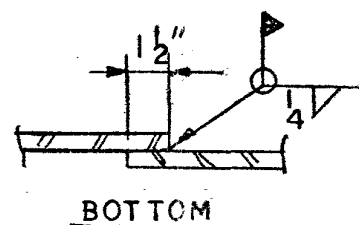
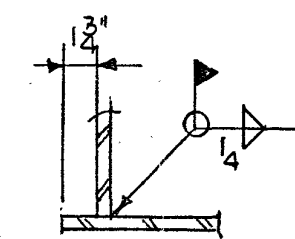
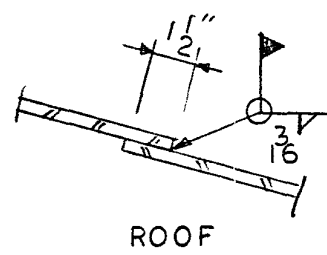
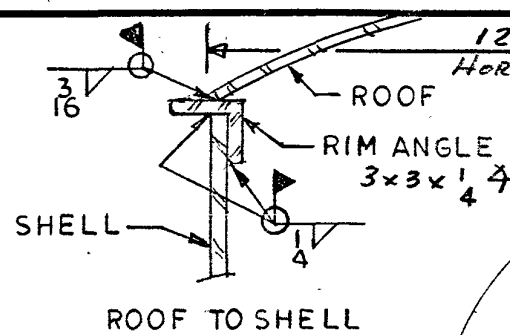
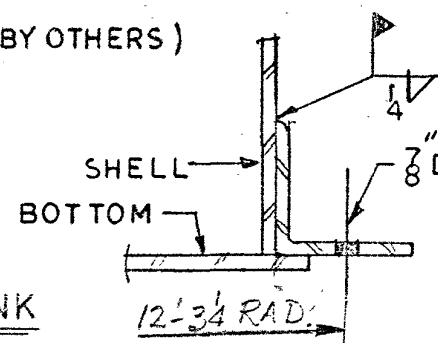




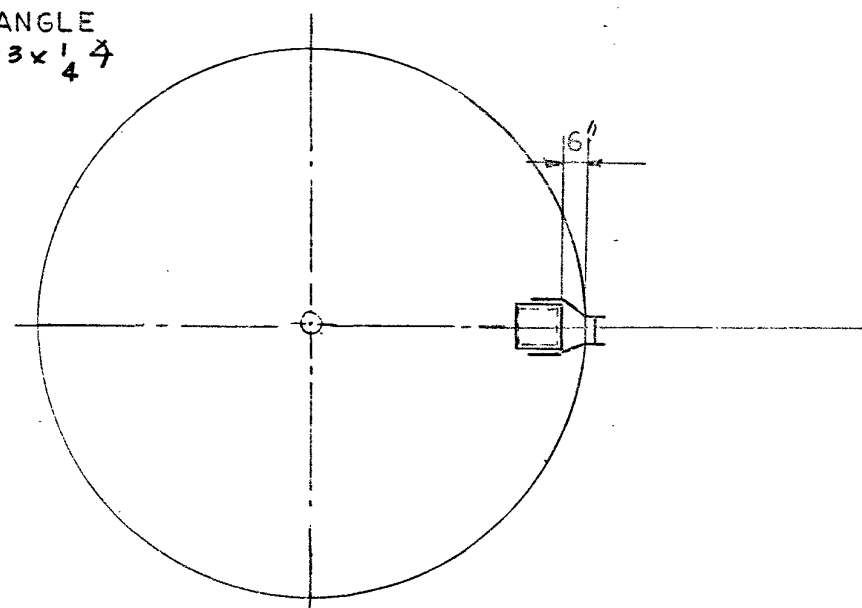
ELEVATION - 130 M.GAL. GROUND SUCTION TANK



WELDING DETAILS



ANCHOR BOLT CLIP
(8) REQ'D.



PLAN

NOTES:

1. ALL STEEL TO CONFORM TO A.S.T.M. SPECIFICATIONS A36 OR A283C.
2. ALL WELDING TO BE DONE WITH E 60XX WELDING ROD.
3. ALL WELDERS TO BE CERTIFIED IN ACCORDANCE WITH A.W.W.A. STANDARD.
4. ALL WORK TO BE IN ACCORDANCE WITH A.W.W.A.
5. ALL FITTINGS TO BE FIELD LOCATED AND/OR ORIENTED BY CUSTOMER.
6. THE PIPES COMING THROUGH THE TANK BOTTOM ARE TO BE INSTALLED BY OTHERS. PIPES SHOULD BE WELL SUPPORTED AND FILL AROUND PIPES AND UNDER TANK BOTTOM SHOULD BE PROPERLY COMPACTED.



793

TOLERANCES (EXCEPT AS NOTED)	REVISIONS			ELEVATION AND PLAN OF AN 130 M. GAL. GROUND SUCTION TANK		
	NO.	DATE	BY	1145 Windlass Road TR 031040550 BREMEN PROPERTIES, INC. ROANOKE, VA		
DECIMAL	1	5-20-85	RH	DRAWN BY	SCALE	MATERIAL
±	2	6-13-85	MM	HANCOCK		
FRACTIONAL	3			CHK'D	DATE	DRAWING NO.
±	4				MAY 85	
ANGULAR	5			TRACED	APP'D	
±						1