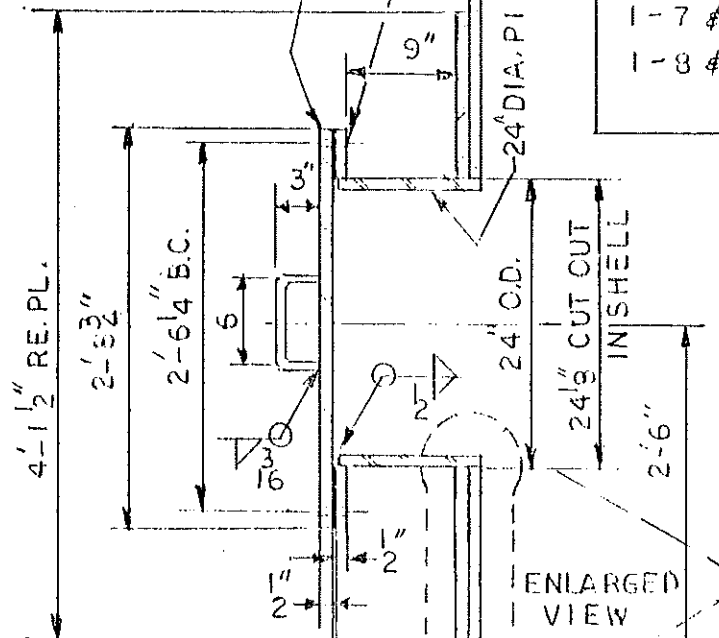


1" PL. 32 3/4 O.D. X 24 1/8 I.D.

1" PL. X 32 3/4 DIA.



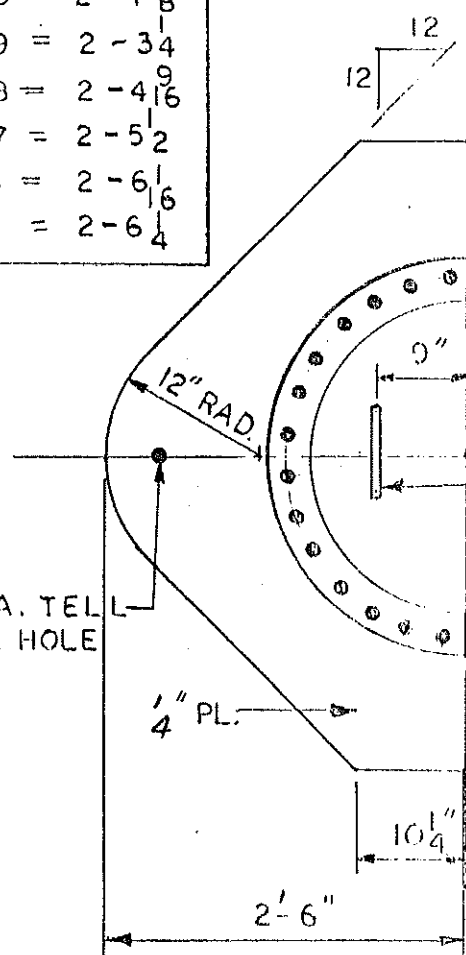
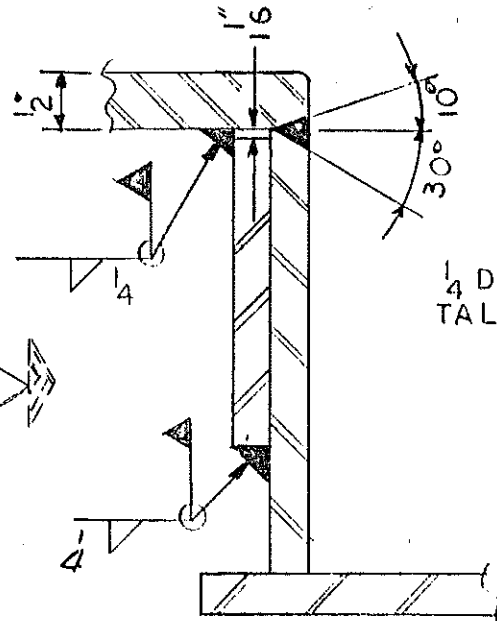
RUBBER GASKET - 32 3/4 O.D. X 24" I.D.

TANK BOTTOM

ENLARGED VIEW

FLANGE BOLT CHORDS

1-2 & 1-28 = 0-3 3/8"	1-9 & 1-21 = 1-11 21/32"
1-3 & 1-27 = 0-6 3/32"	1-10 & 1-20 = 2-1 8/16"
1-4 & 1-26 = 0-10 1/8"	1-11 & 1-19 = 2-3 4/16"
1-5 & 1-25 = 1-1 8/32"	1-12 & 1-18 = 2-4 9/16"
1-6 & 1-24 = 1-4 3/32"	1-13 & 1-17 = 2-5 1/2"
1-7 & 1-23 = 1-6 8/8"	1-14 & 1-16 = 2-6 1/16"
1-8 & 1-22 = 1-9 8/8"	1-15 = 2-6 4/4"



NET WT. 445 LBS.

793

TOLERANCES (EXCEPT AS NOTED)	REVISIONS		
	NO.	DATE	BY
DECIMAL	①	5-20-85	Pat
FRACTIONAL	2		
ANGULAR	3		
	4		
	5		

DETAIL-24" DIA. SHELL HALFWAY

BREMBLE PROPERTIES, INC.
ROANOKE, VA

DRAWN BY
Hancock

SCALE
None

MATERIAL

CHK'D
[Signature]

DATE
Nov. 84

DRAWING NO.

TRACED

APP'D

7



Service Enterprise Corporation
P.O. Box 3073
Evansville, IN 47730
(812) 425-1353