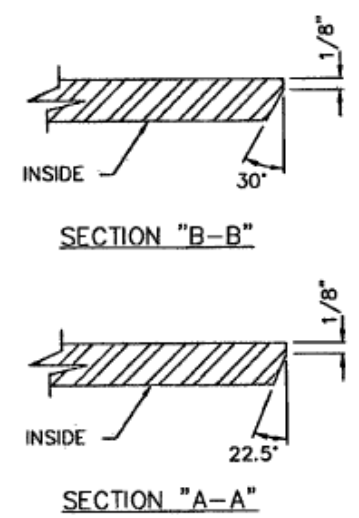
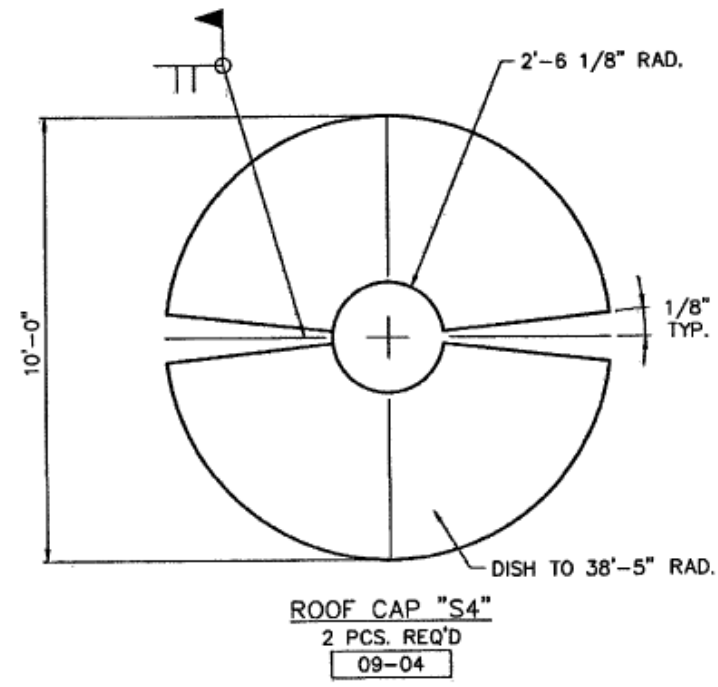
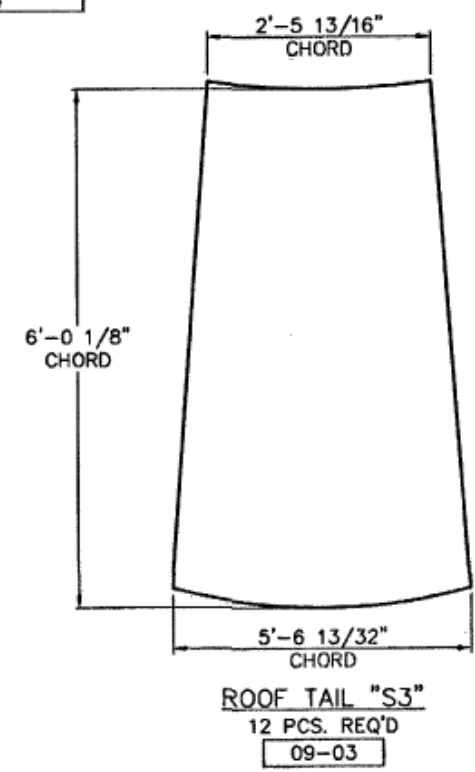


DIMENSIONS AFTER FORMING ON OUTSIDE OF PLATE	
SMALL END	
CHORD ACROSS TWO PIECES	= 7'-11 7/8"
CHORD ACROSS FOUR PIECES	= 15'-5 3/16"
LARGE END	
CHORD ACROSS TWO PIECES	= 11'-3 5/8"
CHORD ACROSS FOUR PIECES	= 21'-10"

BOTTOM TAIL "S1"
24 PCS. REQ'D
09-01



AS BUILT

NOTE:
1. ALL DIMENSIONS ARE CALCULATED ON CENTERLINE OF PLATE BEFORE FORMING.

	REV.	BY:	DATE	REMARKS
	ROANOKE, VIRGINIA 250,000 GALLON PEDESHERE			
	BY: AMK DATE: 07/07/15	TITLE: TANK ROOF & BOTTOM DETAILS DRAWING NO.: E-8344		

250 - 5'-0" A.T.