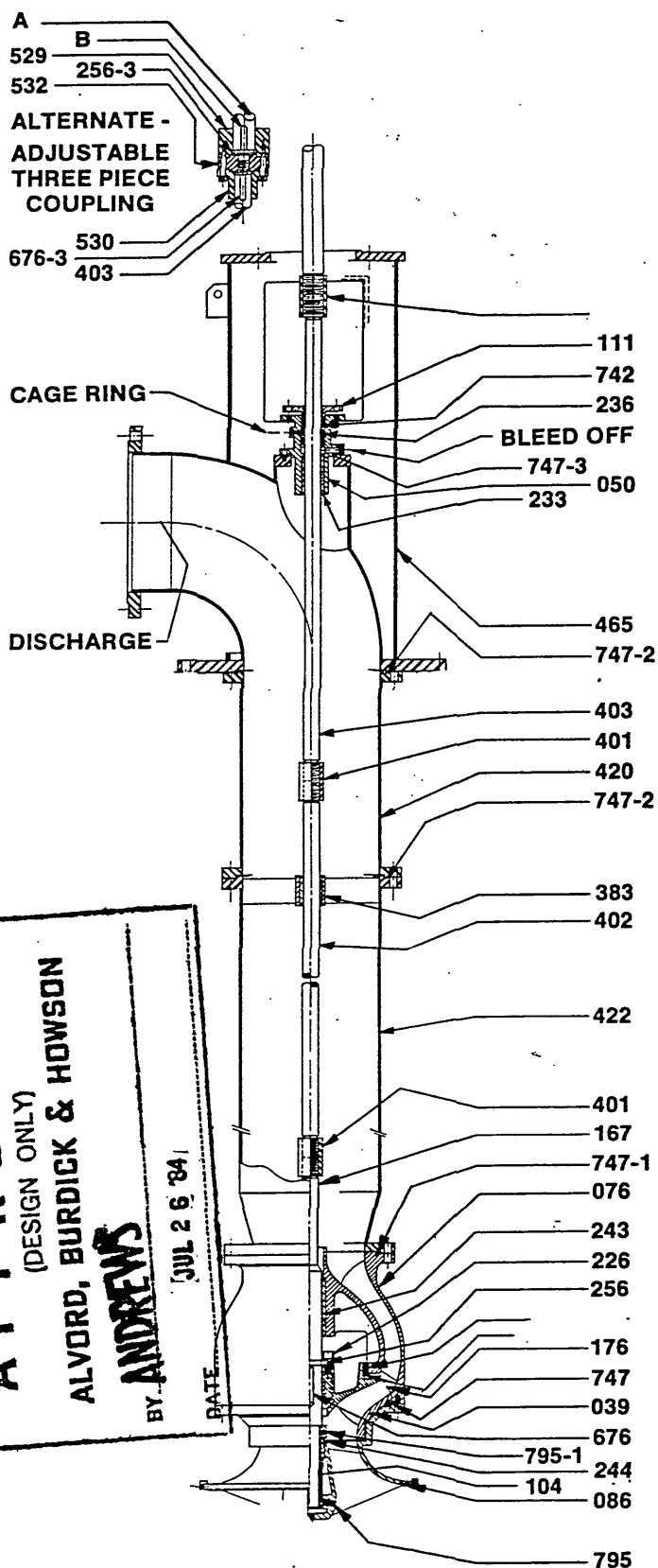


TYPE VCT
Self Lube - Single-Stage



REF. NO.	PART NAME		
795	LOCK SCREW - BOTT. BRG.	18-BSS	
086	SUCTION BELL	C.I.	A48-CL30
104	BOTTOM BEARING	BRZ	B-584-983 Alloy
244	SAND CAP	BRZ	B-584-836 Alloy
795-1	LOCK SCREW - SAND CAP	18-B	
039	LINER	C.I.	A48-CL30
747	"O" RING - SUCTION BELL	NITRILE	
176	IMPELLER	BRZ	B-584-836 Alloy
676	KEY - IMPELLER	410SS	
256	SPLIT RING - IMPELLER	410SS	
226	THRUST COLLAR	BRZ	B-584-983 Alloy
243	BEARING - CASE	BRZ	B-584-983 Alloy
076	TOP CASE	C.I.	A48 CL30
747-1	"O" RING - TOP CASE	NITRILE	
167	BOWL SHAFT	410HTA479 TYPE 410	
401	COUPLING - SHAFT	410HTA479 TYPE 410	
422	OUTER COLUMN - BOTTOM	FAB. STL A-36 - A53	
*383	BEARING - COLUMN	BRZ	B-584-983A
747-2	"O" RING - COLUMN	NITRILE	
403	HEAD SHAFT	410HTA479 TYPE 410	
465	DISCHARGE HEAD	FAB. STL A36 - A53	
233	BEARING - STUFFING BOX	BRZ	B-584-983A
050	STUFFING BOX	MECH A48-CL30	
747-3	"O" RING - STUFFING BOX	NITRILE	
236	CAGE RING	BRZ	B-584-836 Alloy
742	PACKING	GARLOCK 8909	
111	GLAND	BRZ	B-584-836 Alloy
*676-3	KEY - PUMP HALF COUPLING	1020 STL	
*530	COUPLING - PUMP HALF	1020 STL	
*532	ADJUSTING PLATE	1020 STL	
*256-3	SPLIT RING - DRIVE SHAFT	1020 STL	
*529	COUPLING - DRIVE HALF	1020 STL	
403	SHAFT - TOP COLUMN	410HTA479 TYPE 410	

A — Driver Shaft
B — Key - Driver Shaft

* ASTRISK DENOTES PUMP COMPONENTS OF OPTIONAL CONFIGURATION. FOR PRICE ADDITION

CERTIFIED CORRECT

Customer CITY OF ROANOKE By B. ELLIS
Order No. 57003 Date 5-16-83

DRAWING NO. IF-8772

APPROVED
(DESIGN ONLY)
ALVORD, BURDICK & HOWSON
BY **ANDREWS**
DATE JUL 26 '84