

- NOTES**
1. FOR VERT. BEND DOWN IN EXCESS OF 11 1/4\"/>

PRESSURE = 200psi  
BEARING = 2000psf  
FACTOR OF SAFETY = 1.5

PIPE SIZE	90° BEND		45° BEND		22 1/2° BEND		11 1/4° BEND		TEE		PLUG	
	A	B	A	B	A	B	A	B	A	B	C	D
4"	8"	12"	8"	8"	6"	6"	6"	11"	9"	10"	10"	6"
6"	18"	12"	8"	10"	8"	8"	8"	8"	11"	10"	12"	18"
8"	18"	13"	10"	10"	8"	8"	8"	8"	11"	12"	12"	24"
10"	20"	16"	12"	14"	8"	12"	8"	12"	14"	16"	16"	30"
12"	20"	16"	12"	14"	8"	12"	8"	12"	14"	16"	16"	30"
16"	26"	20"	16"	18"	11"	13"	11"	13"	18"	20"	20"	36"
24"	82"	42"	62"	30"	44"	22"	22"	16"	82"	42"	82"	42"
30"	185"	42"	100"	42"	52"	42"	40"	30"	185"	42"	185"	42"

**WESTERN VIRGINIA REGIONAL - CONSTRUCTION DETAIL**

**THRUST BLOCK REQUIREMENTS**

02/10/15 **W-18**

FACTOR OF SAFETY = 1.5

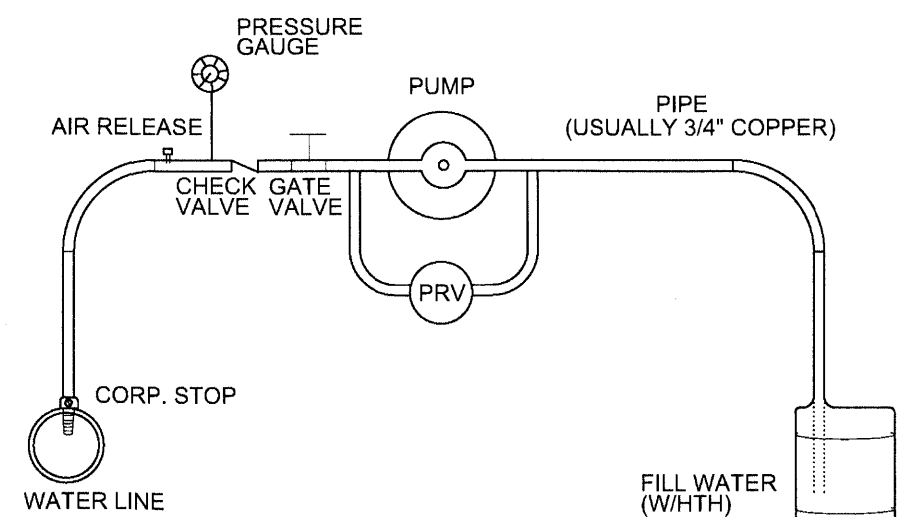
PIPE SIZE	PIPE MAT'L	90° BEND	45° BEND	22 1/2° BEND	11 1/4° BEND	VALVE/ PLUG (NOTE 2)	TEE BRANCH (NOTE 3)	REDUCER (NOTE 4)	45° VERT.	22 1/2° VERT.	11 1/4° VERT.
6"	D.I.	28'	21'	6'	3'	50'	26'	26'	21'	10'	5'
8"	D.I.	36'	21'	8'	4'	65'	41'	27'	27'	13'	7'
10"	D.I.	43'	21'	9'	5'	77'	53'	26'	32'	16'	8'
12"	D.I.	51'	21'	10'	5'	91'	67'	27'	38'	18'	9'
6"	PVC	29'	21'	6'	3'	78'	25'	40'	32'	16'	8'
8"	PVC	37'	21'	8'	4'	102'	49'	43'	42'	21'	10'
10"	PVC	44'	21'	9'	5'	122'	68'	41'	51'	25'	12'
12"	PVC	51'	21'	11'	6'	143'	89'	42'	60'	29'	15'

1. ALL JOINTS SHALL BE RESTRAINED ON BOTH SIDES OF THE FITTING AND DOCUMENTED BY THE INSPECTOR FOR THE LENGTH SHOWN UNLESS OTHERWISE INDICATED.
2. RESTRAINED LENGTH SHOWN REFERS TO ANY DESIGNED OR POTENTIAL LINE STOP, INCLUDING ALL GATE VALVES.
3. RESTRAINED LENGTH SHOWN REFERS TO THE BRANCH LINE ONLY. THE CONTINUOUS PIPE LENGTH OF THE MAIN RUN SHALL BE A MINIMUM OF 10' ON EACH SIDE OF THE TEE.
4. RESTRAINED LENGTH SHOWN IS BASED ON REDUCING PIPE DIAMETER TO ONE SIZE SMALLER THAN PIPE LISTED (ANY OTHER DIAMETER REDUCTION WILL REQUIRE ADDITIONAL CALCULATIONS BEFORE INSTALLATION). RESTRAINED LENGTH SHOWN IS UPSTREAM ON THE LARGE SIDE OF THE REDUCER.
5. **12" AND SMALLER DIAMETER:** IF UNDER 150 PSI WORKING PRESSURE, RESTRAINED JOINT(S) ARE TO BE USED. IF EQUAL TO OR OVER 150 PSI WORKING PRESSURE, BOTH THRUST BLOCK(S) AND RESTRAINED JOINT(S) SHALL BE USED.  
**LARGER THAN 12" DIAMETER:** IF UNDER 100 PSI WORKING PRESSURE, RESTRAINED JOINT(S) ARE TO BE USED. IF EQUAL TO OR OVER 100 PSI WORKING PRESSURE, BOTH THRUST BLOCK(S) AND RESTRAINED JOINT(S) SHALL BE USED (UNLESS OTHERWISE APPROVED BY THE PARTICIPATING UTILITY).
6. FOR RESTRAINED JOINT PIPING REQUIREMENTS AT FITTING R.J. PVC AND R.J. DIP MAY BE USED INTERCHANGEABLY WITH APPROVAL FROM PARTICIPATING UTILITY. CONTRACTOR MUST PLAN ACCORDINGLY FOR THE DIFFERENCE IN PVC AND DIP BELL AND SPIGOT DIMENSIONS.

**WESTERN VIRGINIA REGIONAL - CONSTRUCTION DETAIL**

**MINIMUM THRUST RESTRAINT OF PIPE JOINTS DESIGN LENGTHS**

02/10/15 **W-19**



**TYPICAL WATER PRESSURE TEST RIG**

**WESTERN VIRGINIA REGIONAL - CONSTRUCTION DETAIL**

**TYPICAL WATER PRESSURE TEST RIG**

01/01/14 **W-20**

INSTALLATION OF DUCTILE IRON WATER MAINS  
TABLE 3 AWWA C600-05  
Maximum Joint Deflection Full Length of Pipe - Push on Type Joint

Nominal Pipe Size (inches)	Deflection Angle - θ (degree)	Maximum Offset - S* (Inches)		Approximate Radius of Curve - R* Produced by Succession of Joints	
		Joint Length 18-Feet	Joint Length 20-Feet	Joint Length 18-Feet	Joint Length 20-Feet
3	5°	19	21	205	230
4	5°	19	21	205	230
6	5°	19	21	205	230
8	5°	19	21	205	230
10	5°	19	21	205	230
12	5°	19	21	205	230
14	3°	11	12	340	380
16	3°	11	12	340	380
18	3°	11	12	340	380
20	3°	11	12	340	380
24	3°	11	12	340	380
30	3°	11	12	340	380

\* SEE FIGURE 4.  
For 14-inch and larger push-on joints, maximum deflection angle may be larger than shown above. Consult the manufacturer.

INSTALLATION OF DUCTILE IRON WATER MAINS  
TABLE 4 AWWA C600-05  
Maximum Joint Deflection Full Length of Pipe - Mechanical Joint Pipe

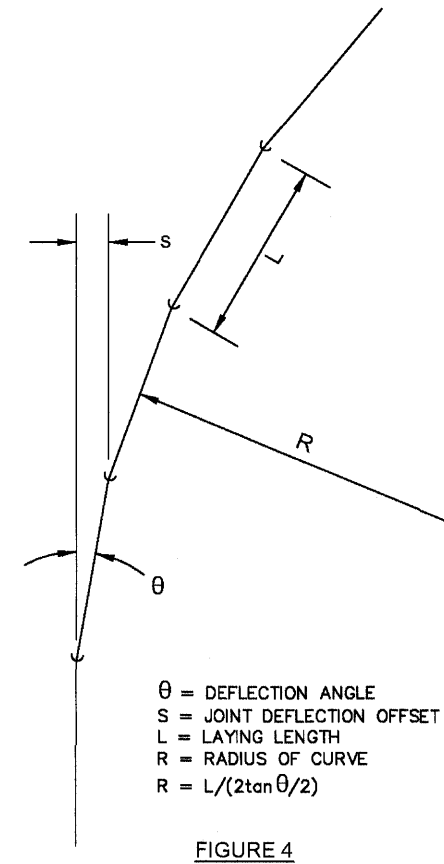
Nominal Pipe Size (inches)	Deflection Angle - θ (degree)	Maximum Offset - S* (Inches)		Approximate Radius of Curve - R* Produced by Succession of Joints	
		Joint Length 18-Feet	Joint Length 20-Feet	Joint Length 18-Feet	Joint Length 20-Feet
3	8°-18°	31	35	125	140
4	8°-18°	31	35	125	140
6	7°-07°	27	30	145	160
8	5°-21°	20	22	195	220
10	5°-21°	20	22	195	220
12	5°-21°	20	22	195	220
14	3°-35°	13.5	15	285	320
16	3°-35°	13.5	15	285	320
18	3°-00°	11	12	340	380
20	3°-00°	11	12	340	380
24	2°-23°	9	10	450	500

\* SEE FIGURE 4.

**WESTERN VIRGINIA REGIONAL - CONSTRUCTION DETAIL**

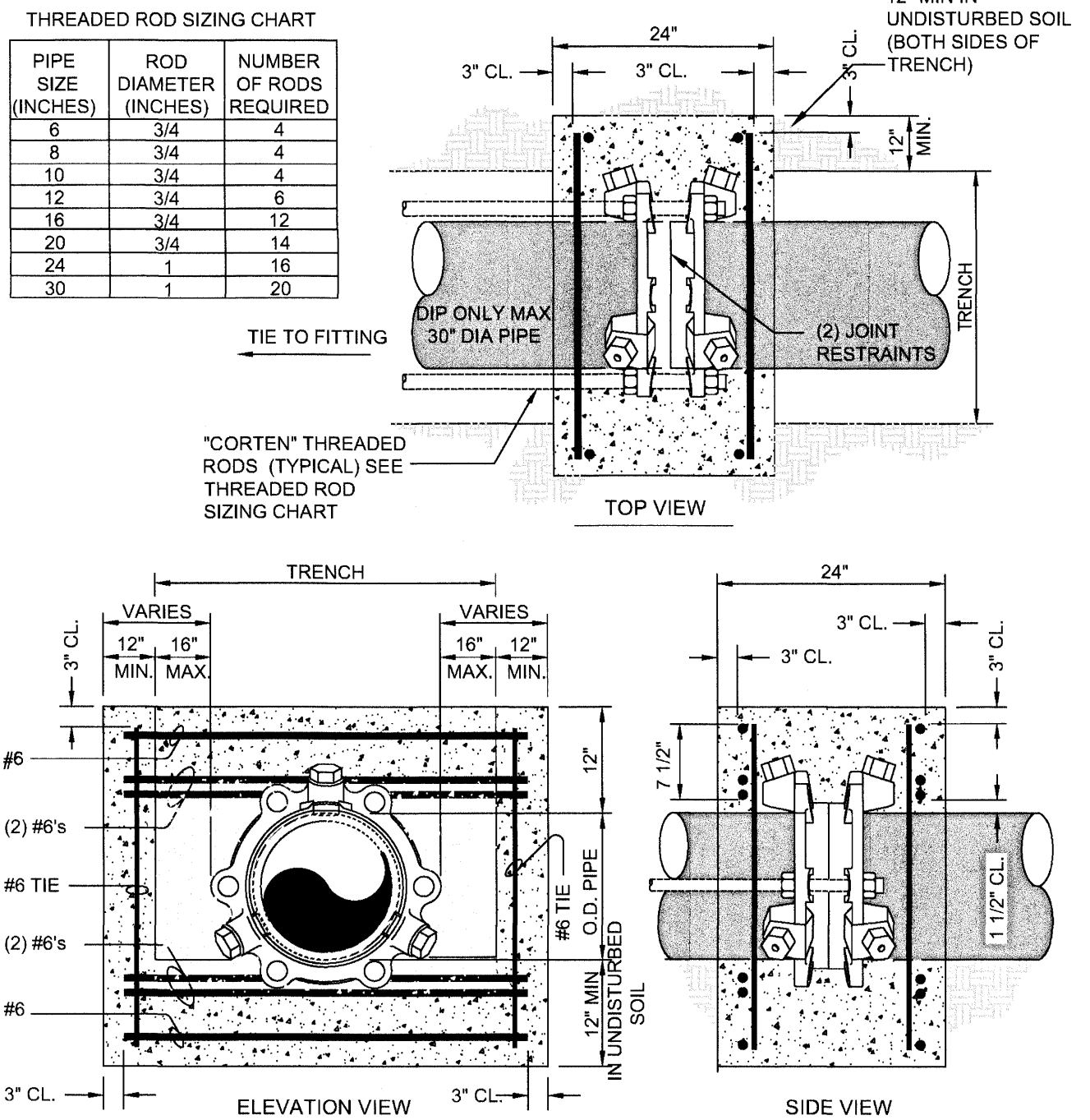
**DUCTILE IRON PIPE DEFLECTION ALLOWANCE TABLES**

01/01/14 **W-22**



**FIGURE 4**

1. CONCRETE SHALL BE 3000 P.S.I. READY MIX CONCRETE.
2. REINFORCING BARS SHALL BE DEFORMED, AND TIED TOGETHER.
3. TRENCH BOTTOM WIDTH IN VICINITY OF THRUST COLLAR INSTALLATION SHALL BE THE MINIMUM WIDTH.
4. BACKFILL AND COMPACT IN 6" LAYERS.
5. PLACE THRUST COLLAR ON ONE FULL JOINT OF PIPE.
6. LAST JOINT OF PIPE WITH THRUST COLLAR TO BE MECHANICAL JOINT PIPE.
7. PLACE RESTRAINED JOINT THRUST RING 4' FROM FITTING END OF PIPE.
8. FORMS SHALL BE USED WHEN PLACING CONCRETE TO PREVENT CONCRETE FROM INFILTRATING JOINTS.
9. ALLOW MINIMUM OF 3 DAYS FOR CONCRETE TO OBTAIN STRENGTH BEFORE WATERLINE BECOMES ACTIVE.
10. JOINT RESTRAINTS SHALL BE INSTALLED LIP TO LIP AND WRAPPED WITH POLYETHYLENE TO PREVENT CONCRETE INTRUSION INTO WEDGE POCKET.



**WESTERN VIRGINIA REGIONAL - CONSTRUCTION DETAIL**

**THRUST COLLAR DETAIL**

01/01/14 **W-23**