APPROVED SHOP PRIME ONLY: IFC-1 APPROVED SHOP PRIME, FIELD COATINGS WITHOUT COLORS: IFC-2

APPROVED SHOP PRIME, FIELD COATINGS, COLORS; OUTSTANDING LOGO/NAME SIGN: IFC-3

APPROVED SHOP PRIME, FIELD COATINGS, COLORS, LOGO/NAME SIGN OR NONE: IFC-4

								A
COAT	LOCATION	DESCRIPTION			QTY. REQ'D		ATION	
SHOP PRIME	INTERIOR (WET)	ONE FULL COAT TNEMEC 94-H20 HYDRO-ZINC 2000	MIN	MAX	1	1. SURFACE PREPARATION		
			2.5	3.5	30 GALLONS	B. INTERIOR DE	A. INTERIOR WET SURFACES:BLAST TO SSPC-SP1 B. INTERIOR DRY & EXTERIOR SURFACES:BLAST T	
		THINNER:SEE DATA SHEETS				C. CETRIFUGAL METALLIC ABRASIVE BLAST CL		
		ONE FULL COAT	MIN	MAX	15	D. OPEN NOZZI	LE BLAST CLEANING (FIELD))
	INTERIOR (DRY)	TNEMEC 94-H20 HYDRO-ZINC 2000 THINNER:SEE DATA SHEETS	2.5	3.5	GALLONS	LONS 2. PAINT APPLICATION: PAINT SHALL BE APPLIED PER		
		ONE FULL COAT	MIN	MAX	1	SPECIFICATIONS A. APPLY ALL COATINGS TO BE FREE OF FILM		
	EXTERIOR	TNEMEC 94-H20 HYDRO-ZINC 2000			35		E OF THE COATING SYSTEM	
		THINNER:SEE DATA SHEETS	2.5	3.5	GALL0NS	THAT ADVERSE	THAT ADVERSELY AFFECT APPEARANCE. B. PAINT SHALL BE APPLIED TO THE MINIMUM MILI	
	INTERIOR (WET)	PATCH PRIME COAT ALL SEAMS AND ABRADED AREAS	MIN	MAX		C. ALL PAINT IS		
		TNEMEC 94-H20 HYDRO-ZINC 2000	2.5	3.5		D. FOR COLD W	VEATHER APPLICATION: SE	E COMME
		THINNER:SEE DATA SHEETS				SPECIFIED PAINT	SUBSTITUTE	
FIELD		PATCH PRIME COAT ALL SEAMS AND ABRADED AREAS	MIN	MAX	1	SERIES 94-H2O	TNEMEC 44-710 URETHA	NE ACCEI
PATCH	INTERIOR (DRY)	TNEMEC 94-H20 HYDRO-ZINC 2000	2.5	3.5				
PRIME		THINNED, CEE DATA CHEETC	1	1		SERIES N140	TNEMEC SERIES N140F P	
ŀ		THINNER:SEE DATA SHEETS PATCH PRIME COAT ALL SEAMS AND ABRADED AREAS	MIN	MAX	 	SERIES 73 SERIES V700	TNEMEC 44-710 URETHAI	
	EXTERIOR	TNEMEC 94-H20 HYDRO-ZINC 2000	MIN		1	SERIES V/UU	I INEMIEC 44-7 TO UKETHA	NE ACCE
		THINNER:SEE DATA SHEETS	2.5	3.5			EANING, THE FIELD PAINT D SPLATTER, OR BURNING	
		STRIPE COAT:	MIN	MAX		JOHAN EDGES, WEEL	D OF EATTER, OR BORNING	OLAO AIN
		TNEMEC N140-15BL (TANK WHITE) POTA-POX PLUS	144114	1		4. FIELD PAINTING CO	ONTRACTOR SHALL STERI	LIZE THE
		ONE FULL COAT:				5. DO NOT PAINT SAF	FETY DEVICES	
	INTERIOR (WET)	TNEMEC N140-1255 (BEIGE) POTA-POX PLUS	4.0	1	1	S. DO NOT I AIRT DAI		
		, , ,	4.0	6.0		6. TANK VENT(S) AND	MANWAY(S) SHAL BE SHO	OP BLAST
		FINISH COAT:			J	MANUFACTURER OF	THE PRIMER SHALL BE AT	THE SOL
		TNEMEC N140-15BL (TANK WHITE) POTA-POX PLUS	5.0	6.0			BY BLAST CLEANING TO TH TH PAINT SYSTEM(S) SHOW	
							T, DRY & EXTERIOR WELD S	SEAMS, LA
		THINNED, CEE DATA CHEETC				RECEIVE A STRIPE C	OAT.	
ļ		THINNER:SEE DATA SHEETS STRIPE COAT:	MIN	MAX	-	8 FIELD BAINT CONT	RACTOR SHALL CAULK AL	I INTERI
	INTERIOR (DRY)	TNEMEC N140-1255 (BEIGE) POTA-POX PLUS	IVIIN	IWIAA				
		ONE FULL COAT:					RACTOR SHALL BRUSH-OF	
FIELD COATS							ECTION, ALL INTERIOR WET	SURFAC
						SURF	ACE AREAS	11. 0
		TNEMEC N140-15BL (TANK WHITE) POTA-POX PLUS	-	+	1	INTERIOR - (WFT):	= 9,800 SQ. FT.	11.01
		THEMES HISS-ISBE (IAMIC WINTE) I STAT SK FEBS	5.0	6.0		WEIDE	<u>-,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,</u>	12. PA
						INTERIOR - (DRY):	= 4,800 SQ. FT.	TANKI
		THINNER:SEE DATA SHEETS]		& "FR
Ī		STRIPE COAT:	MIN	MAX	1	EXTERIOR	= <u>11,400</u> SQ. FT.	014 5 :-
		TNEMEC N140-15BL (TANK WHITE) POTA-POX PLUS				INTERIOR WET	INTERIOR DRY	6/15/20
	EXTERIOR	ONE FULL COAT EACH:						
		TNEMEC 73 ENDURA-SHIELD	2.0	5.0	1	PRIME = 2.5 - 3.5	PRIME = 2.5 - 3.5	PRIME
			1 2.0	3.0				I
		(TINT COLOR FOR CONTRAST WITH FINISH COLOR)	-	1	4	INTERM. = 4.0 6.0		INTER
		TNEMEC SERIES V700 HYDROFLON	2.0	3.0		FINISH = 5.0 - 6.0	FINISH = 5.0 - 6.0	FINISH
		COLOR-BALSAM GREEN 91GN	<u> </u>		_	3.0 - 0.0	- <u>5.0 - 6.0</u>	· IIIISI
		THINNER:SEE DATA SHEETS				MINIMUM 12.0 MILS	MINIMUM 8.0 MILS	MINIM

- 10 (NEAR WHITE BLAST)
- TO SSPC-SP6 (COMMERCIAL BLAST)
- ANING (SHOP)
- THE MANUFACTURER'S RECOMMENDATIONS, THIS DRAWING AND THE PROJECT
 - HARACTERISTICS OF DEFECTS THAT WOULD ADVERSELY AFFECT Y EXTERIOR COATINGS TO BE FREE OF FILM CHARACTERISTICS OR DEFECTS
 - LLAGES SHOWN.
 - MENTS BELOW.

SPECIFIED PAINT	SUBSTITUTE PAINT / ADDITIVE	COMMENT
SERIES 94-H2O	TNEMEC 44-710 URETHANE ACCELERATOR	COLD WEATHER ADDITIVE
SERIES N140	TNEMEC SERIES N140F POTA-POX FAST CURE	COLD WEATHER SUBSTITUTE
SERIES 73	TNEMEC 44-710 URETHANE ACCELERATOR	COLD WEATHER ADDITIVE
SERIES V700	TNEMEC 44-710 URETHANE ACCELERATOR	COLD WEATHER ADDITIVE

- ACTOR SHALL CONFIRM THAT SURFACE IMPERFECTIONS 'SUCH AS SHARP FINS, ARE REMOVED FROM THE SURFACE.
- HE TANK INTERIOR PER AWWA C652 METHOD 2 OR 3.
- ST CLEANED AND COATED WITH A HOLDING PRIMER. THE TYPE AND DLE DISCRETION OF CTI. THE HOLDING PRIMER SHALL BE COMPLETELY IFIED DEGREE OF CLEANLINESS AND THE ITEMS SHALL BE PRIMED AND COATED HIS SHEET.
- LADDERS, SHARP EDGES AND ANY OTHER DIFFICULT TO COAT AREAS SHALL
- RIOR ROOF LAP SEAMS NOT CONTINUOUSLY WELDED WITH SIKAFLEX 1A.
- ST SURFACES TO SSPC-SP7 PRIOR TO INTERMEDIATE COATS.

10. PRIOR TO DISINFECTION, ALL INTERIOR WET SURFACE AREAS	SURFACES SHALL BE PRESSU	JRE WASHED. AS-	BUILT
INTERIOR - (WET)= 9,800 SQ. FT.	11. ONE (1) YEAR COATING		
INTERIOR - (DRY)= 4,800 SQ. FT.	TANKLOGOS DESIGNS "FRA	DNE COAT TNEMEC SERIES V700 NKLIN CO VA E-8884 50KG CTI PI 50KG CTI PED K0" FOR COLORS	ED L0 REV DATE 5/29/20"
EXTERIOR = $\underline{11,400}$ SQ. FT.		COLOR AND ADDED NOTE 12.	a DETAILS
INTERIOR WET INTERIOR DRY	EXTERIOR		IFC-4
PRIME = <u>2.5 - 3.5</u> PRIME = <u>2.5 - 3.5</u>	PRIME = 2.5 - 3.5	CALDWELL Since 1887	6/15/2020
INTERM. = 4.0 6.0	INTERM. = 2.0 - 5.0	FRANKLIN C 500,000 GALLON P	
FINISH = 5.0 - 6.0 FINISH = 5.0 - 6.0	FINISH = 2.0 - 3.0	BY: TITLE: PAINT	SCHEDULE
MINIMUM 42 0 MILS	MINIMUM 8 O MU S	DATE: 10/16/19 DRAWING NO.:	E-8884 P1

PAINT SHEET