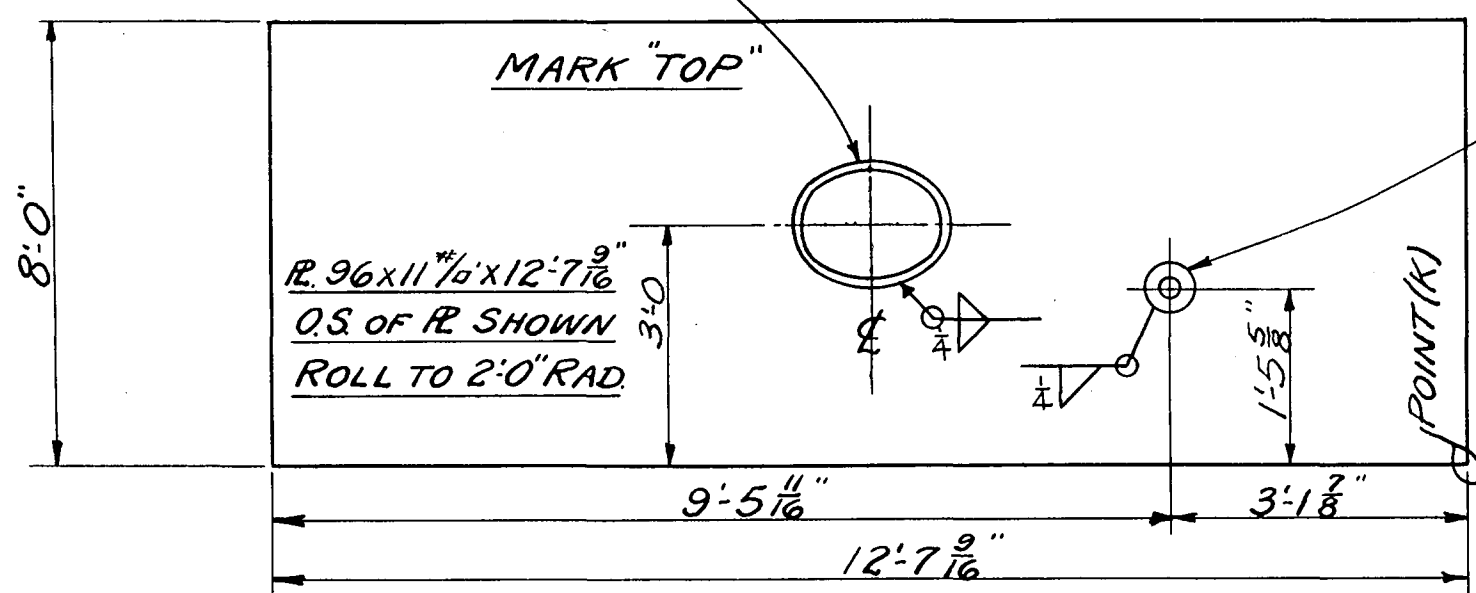
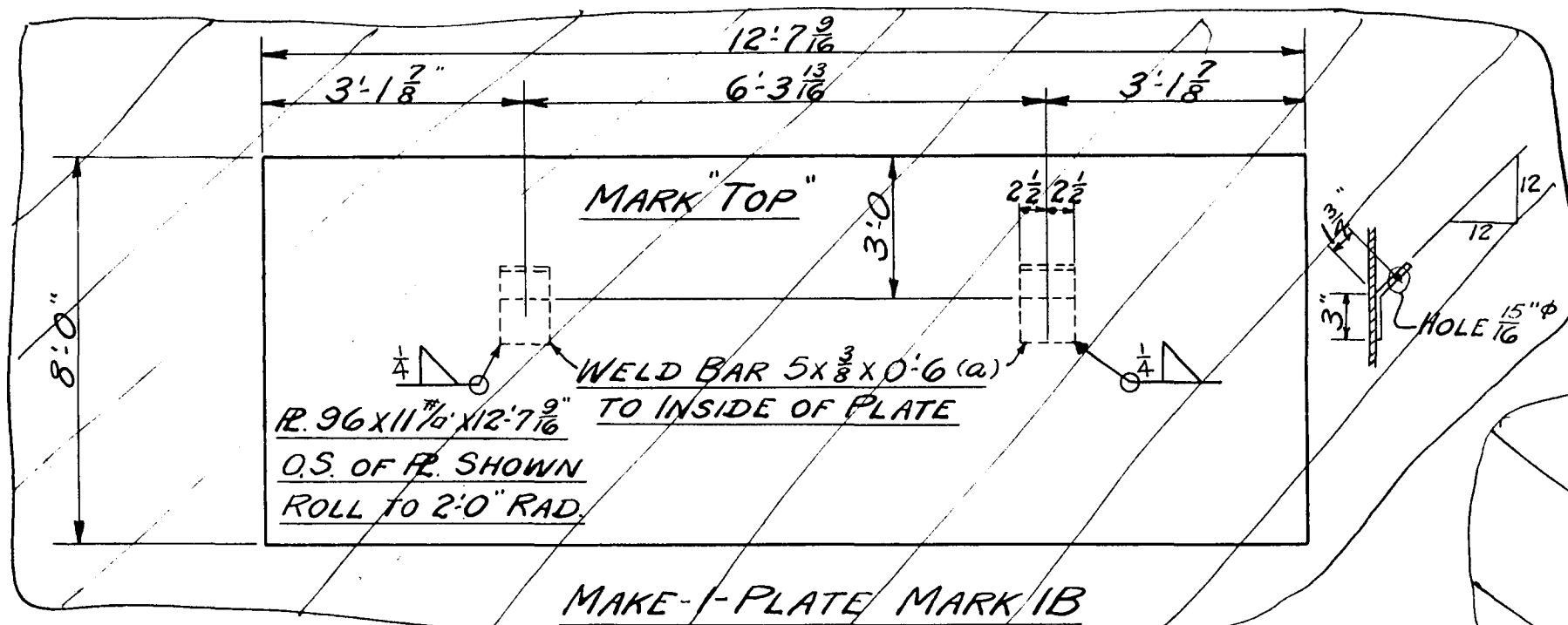


WELD TO R. 12"X16" MANHOLE
COMPLETE PER DWG. A300

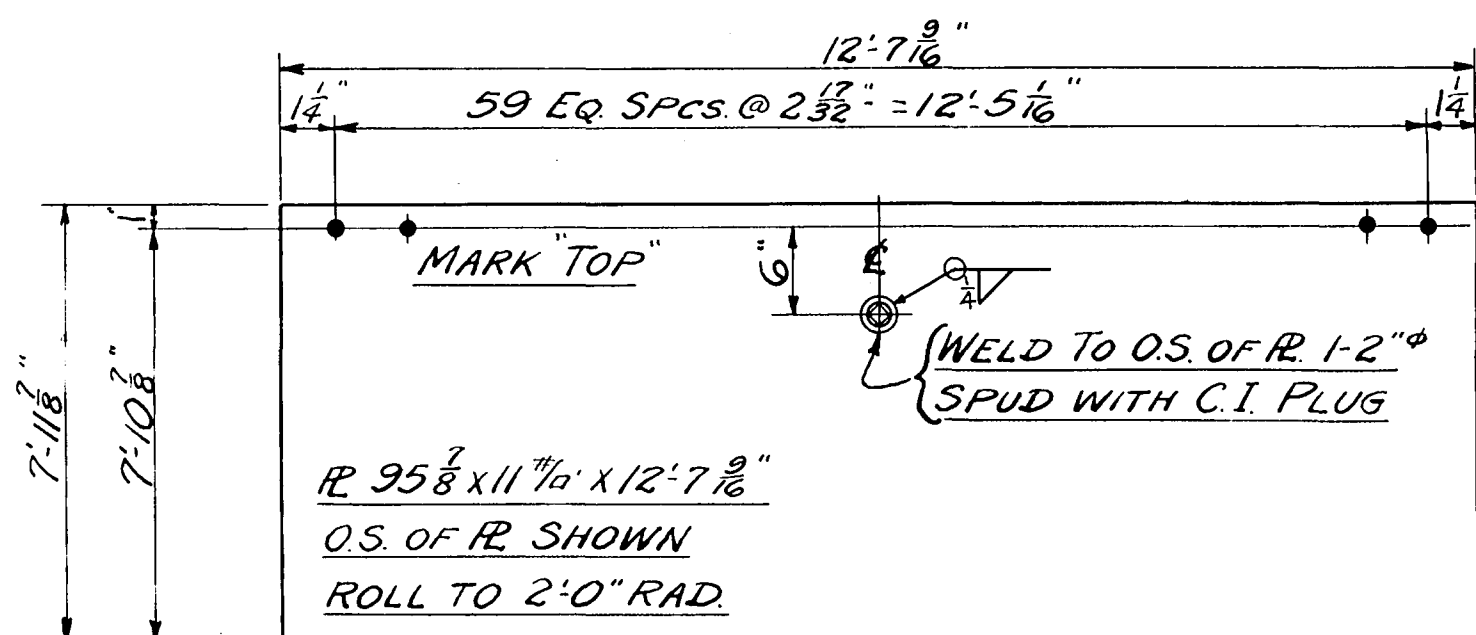
WELD TO R. 12" STEEL STUFFING
BOX COMPLETE PER DWG. A300
(DBS 178) A69



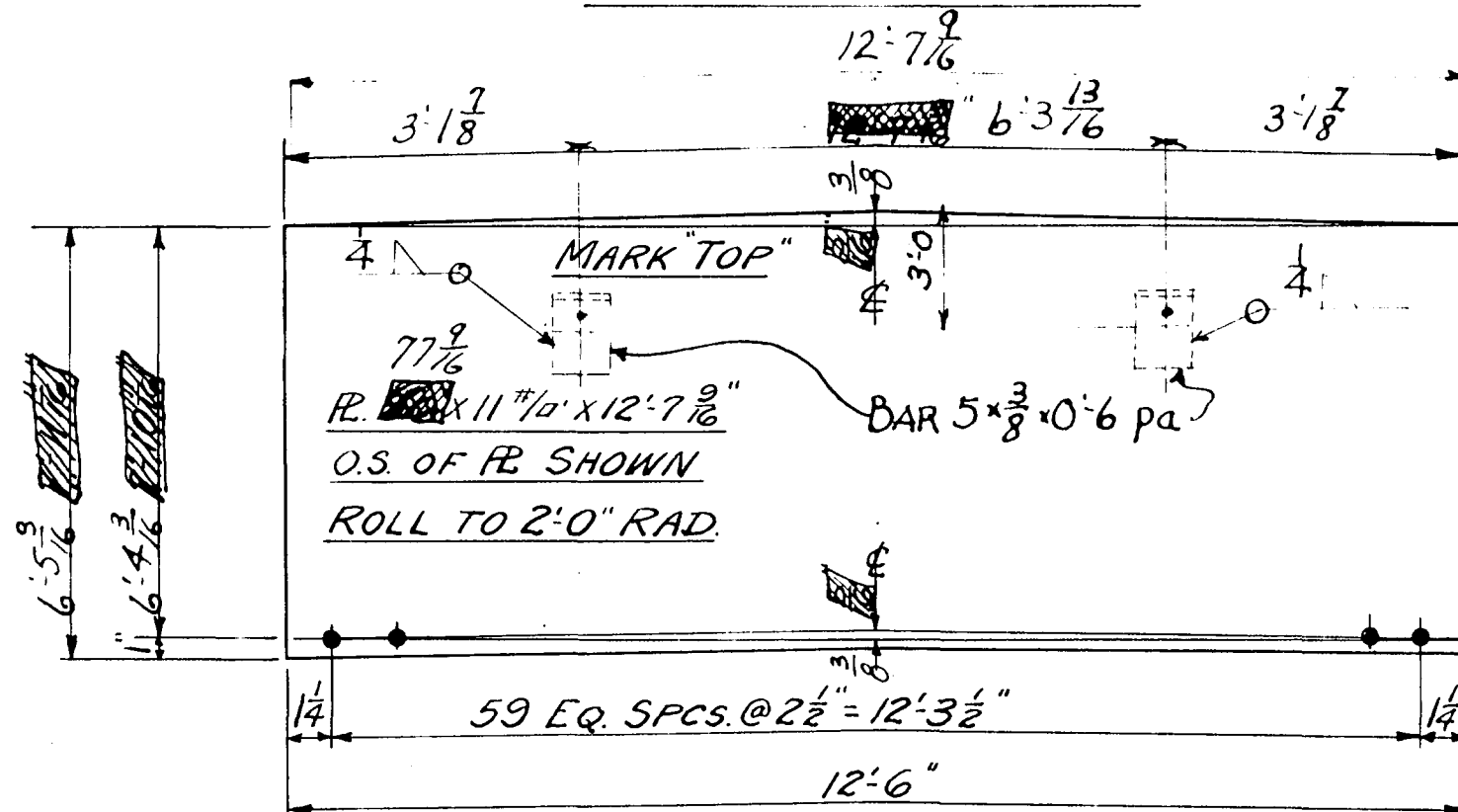
MAKE-1-PLATE MARK IA



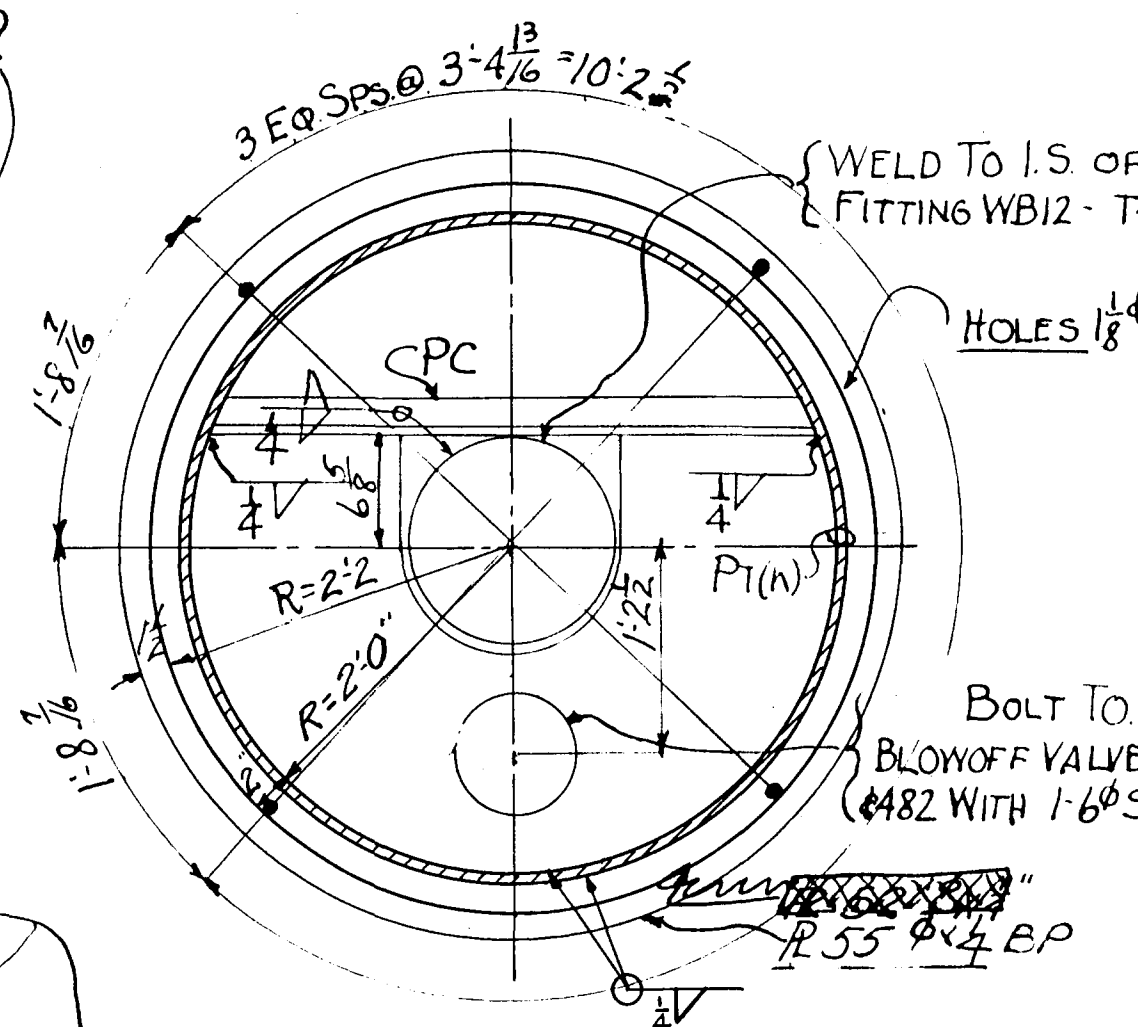
MAKE-1-PLATE MARK IB



MAKE-2-RS MARK IC

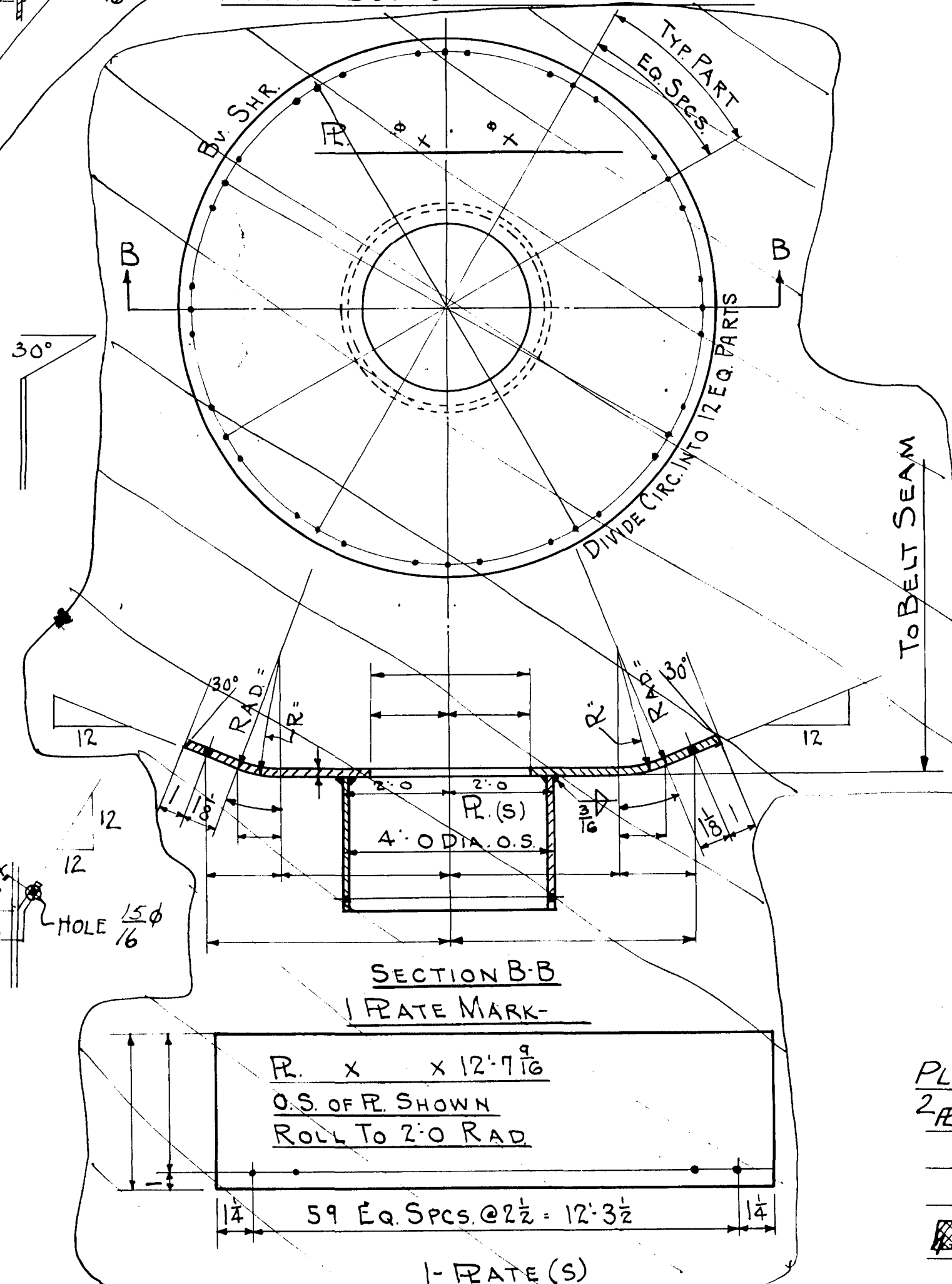


MAKE-1-PLATES MARK ID



PLAN SECTION A-A

MAKE-1-BOTTOM PLATE-MARK "BP"



SECTION B-B

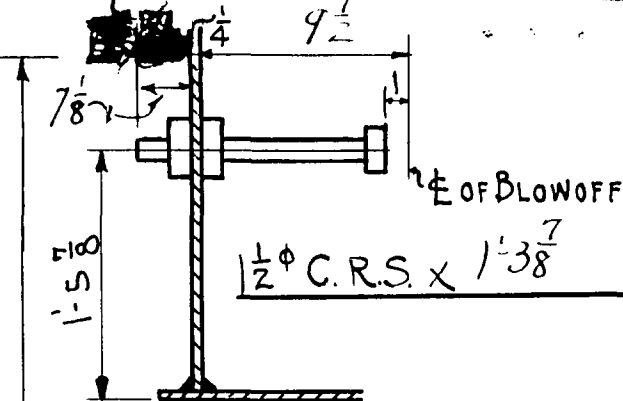
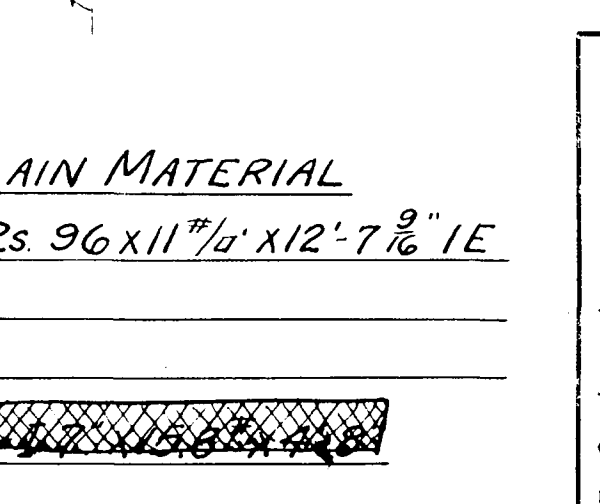
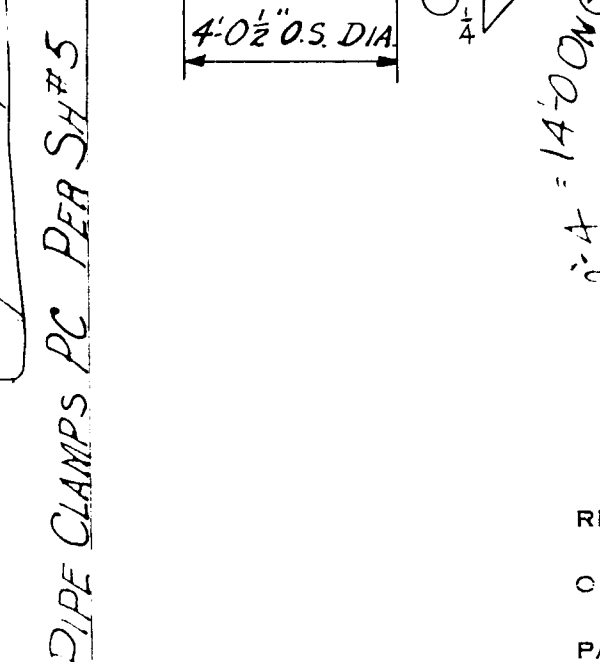
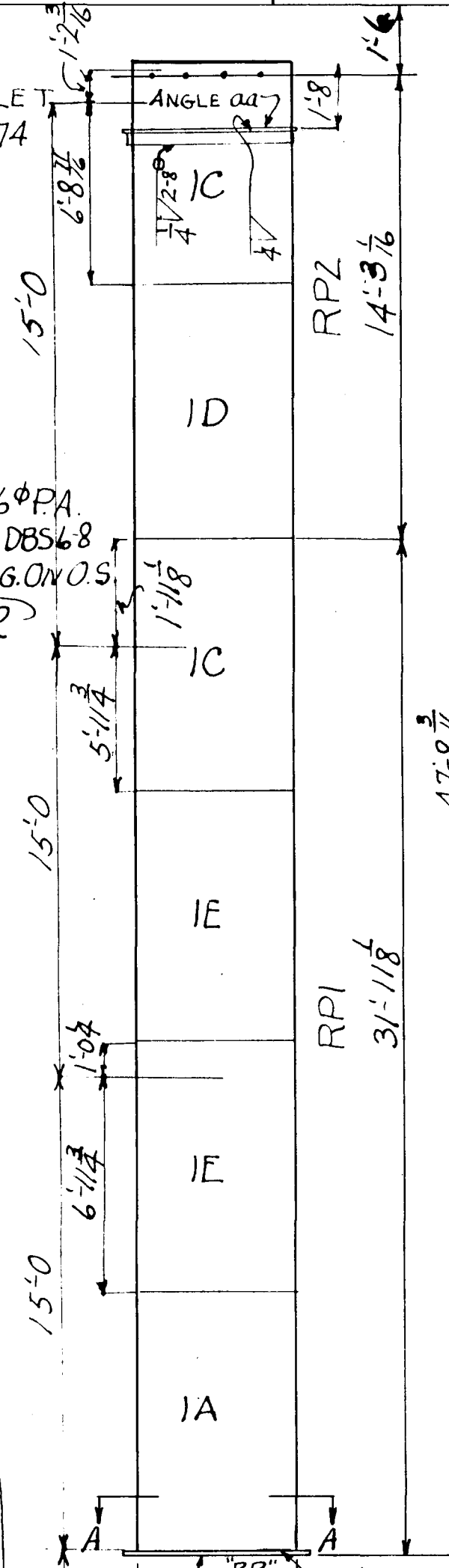
1-PLATE MARK-

R. x x 12'-7 1/16
O.S. OF R. SHOWN
ROLL TO 2'-0" RAD

59 EQ. SPCS. @ 2 1/2" = 12'-3 1/2"

1-PLATE (S)

BOTTOM OF SAUCER?



SHOP NOTES:-

BUTT WELD ALL SHOP
SEAMS EXCEPT AS NOTED
WORK TO OVERALL DIM-
ENSIONS AND TAKE UP
OVERRUN OR UNDERRUN
IN LAST PLATE.
HOLES 1/8" EXCEPT AS NOTED
MATCH POINTS (K) IN BOTT.
R. "BP" AND 1ST RING R.
WELD RS IC & ID TO
RISER SECS. SO THAT
HOLES FOR ALL FIELD
CONNS ARE IN SAME LINE.
ROLL RS TO 2'-0" RADIUS.

RIVETS 11φ
OPEN HOLES 1/8" EXCEPT AS NOTED
PAINT

PITTSBURGH-DES MOINES STEEL CO.
PITTSBURGH, PA. AND DES MOINES, IA.
TANK AND TOWER
POANOKE, VA
RISER DETAILS

4/9/39 SSP
MADE
TRACED LPE
CHECKED
REVISED

SHEET NO. 8
CONTRACT NO. 274-39