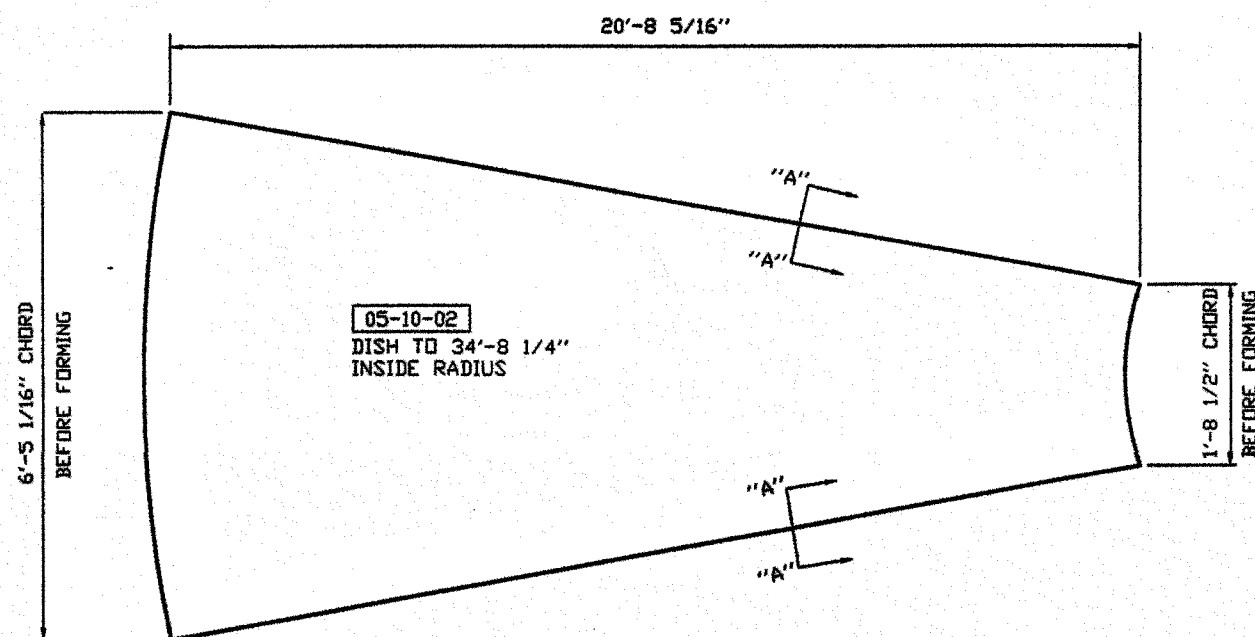
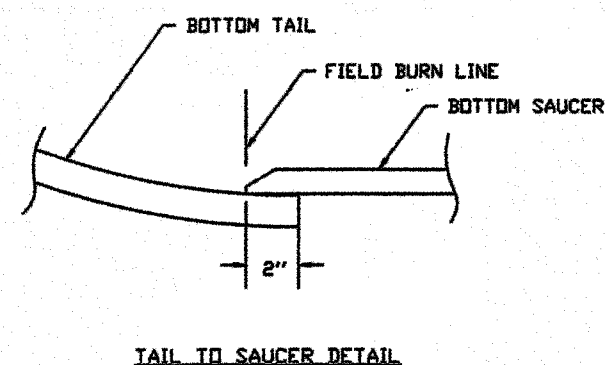
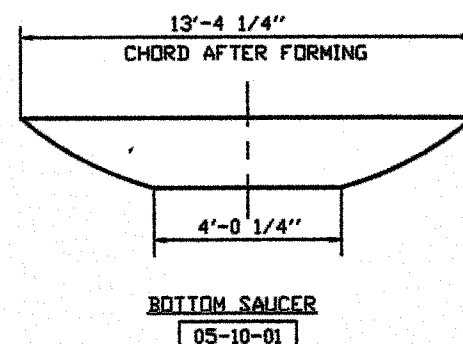
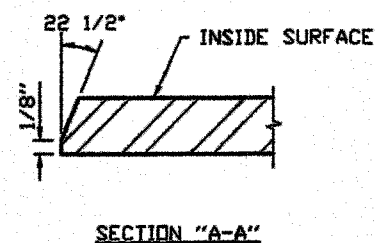
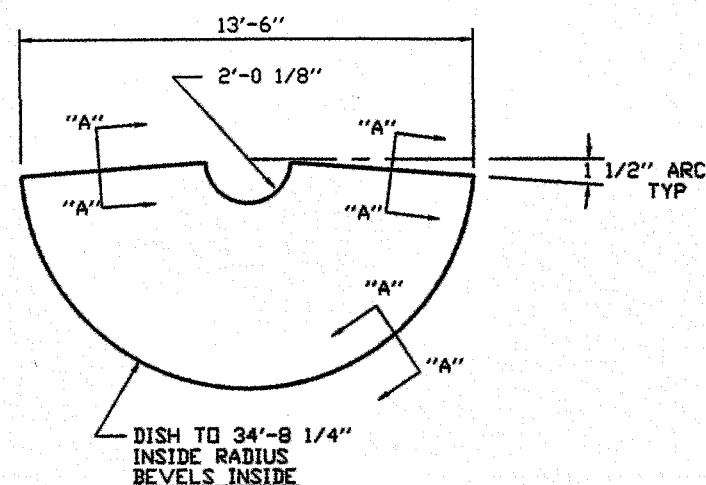
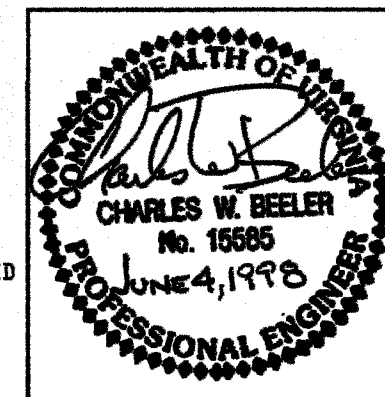




NOTE:
ALL PIECE EDGES TO BE UNBEVELED
UNLESS OTHERWISE INDICATED.

BILL OF MATERIAL					
SUB-ASSY NO	PART NO	QTY	DESCRIPTION	MAT'L REQ'D	PC. WT. TOTAL WT.
ITEMS LISTED BELOW ARE SHIPPED LOOSE					
05-10-01	2	BOTTOM SAUCER	1/2" PL.	1340	2,680
05-10-02	24	BOTTOM TAIL	11/32" PL.	1270	30,480
05-65-01	1	MANHOLE NECK	18" x 24" ELLIPTICAL		
05-65-02	1	COVER W/ HARDWARE	FOR 18" x 24" MANHOLE		
05-65-03	1	GASKET	FOR 18" x 24" MANHOLE		

- NOTES:
- SEE DWG. E-4291 02 FOR ORIENTATION OF MANHOLE.
 - SEE DWG. E-4291 04 FOR WELDING DETAILS & ASSEMBLY OF MANHOLE.



REV.	BY:	DATE	REMARKS
Caldwell Tanks, Inc. Louisville, Ky.			
BOTETOURT COUNTY, VA			
BY:	BAW/TP	TITLE:	TANK BOTTOM DETAILS
DATE:	4-98	DRAWING NO:	E-4291 05