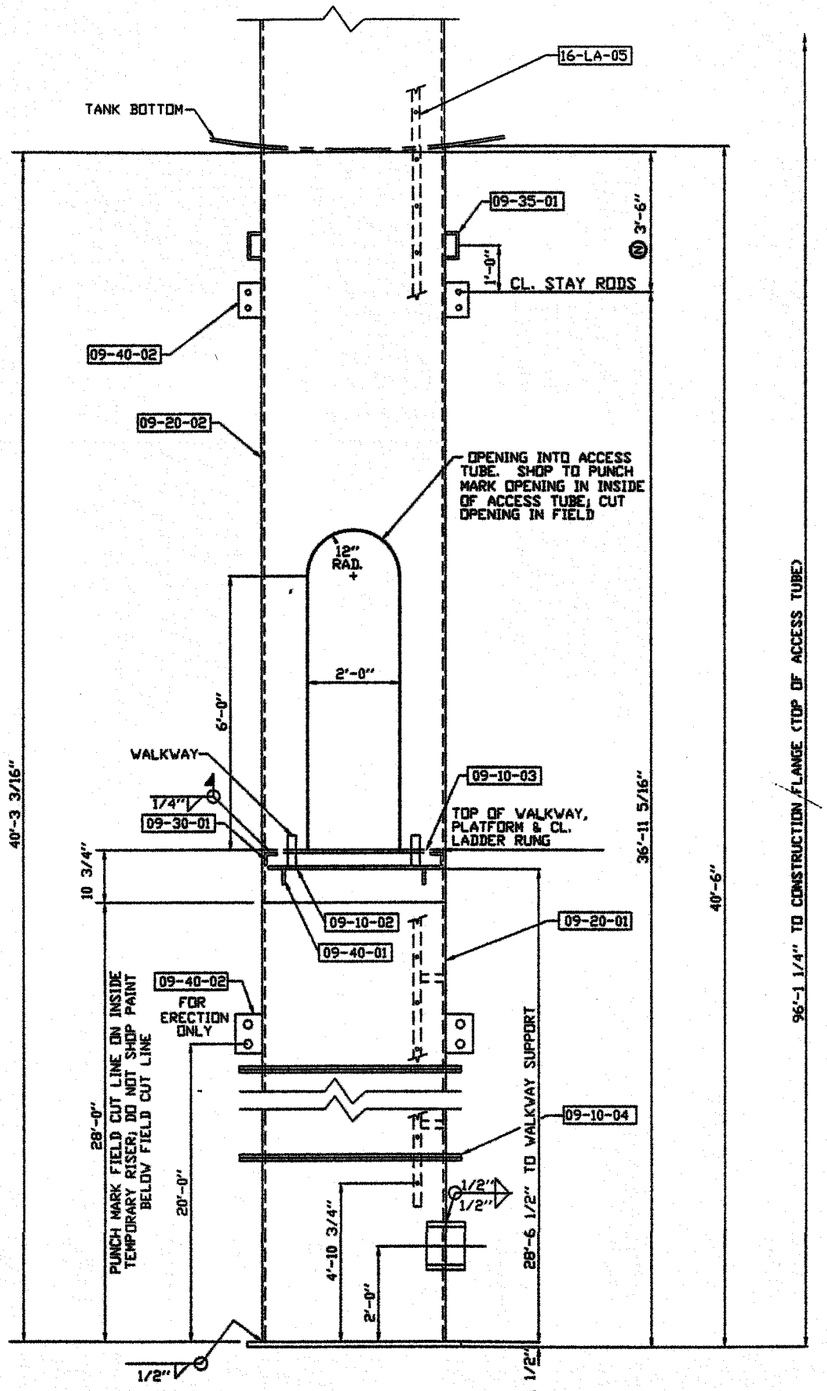
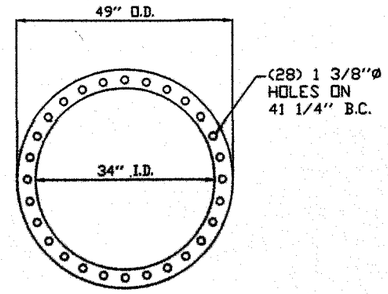
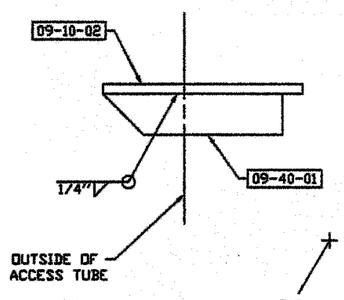
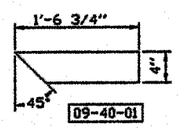


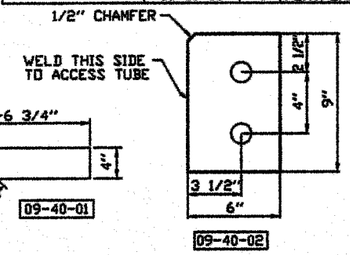
ELEVATION
09-AT-01

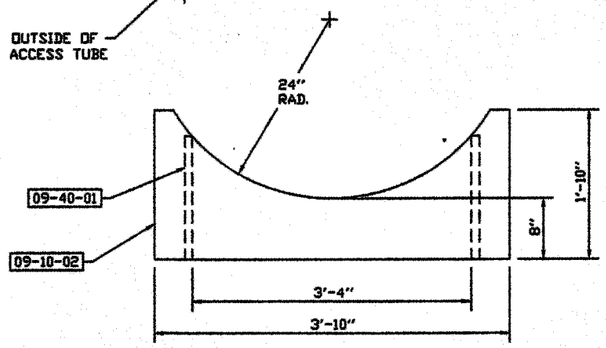


RISER FLANGE - 09-10-04

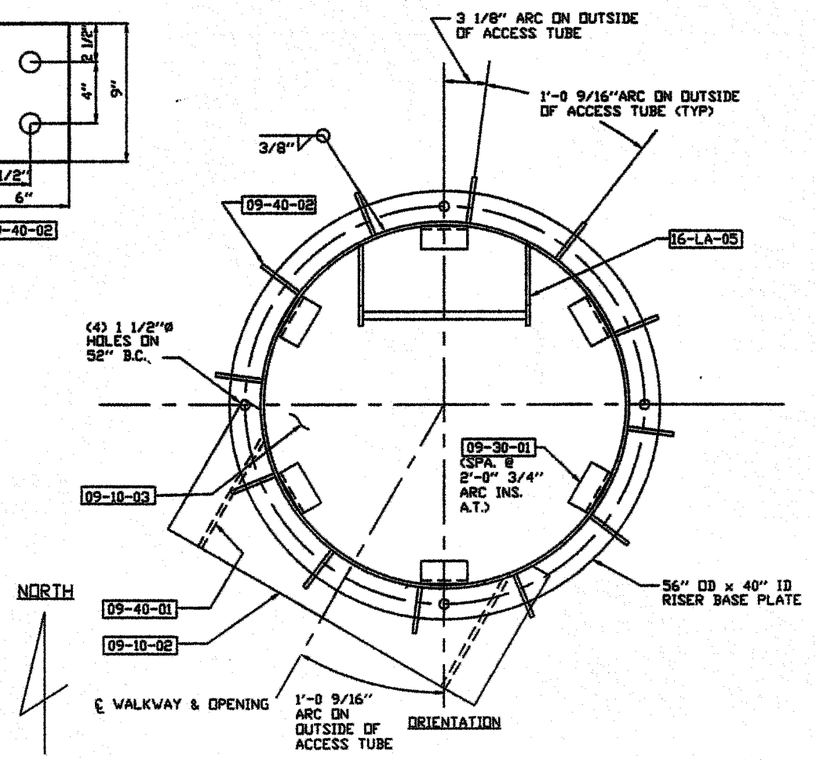








WALKWAY SUPPORT DETAILS



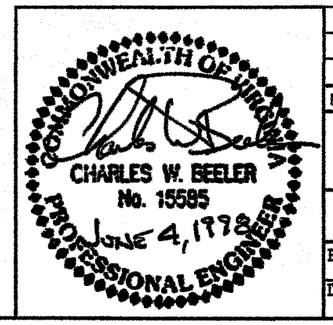
BILL OF MATERIAL

SUB ASSY. NO.	PART NO.	QTY	DESCRIPTION	MATERIAL REQ'D	PC. WT.	TOTAL
09-AT-01		1	ACC. TUBE ASS'Y			15,400
	09-20-02	1	ACCESS TUBE	48" OD x 3/8" WL. x 67'-11 3/4"(52 KSI)	13,000	
	16-LA-05	1	ACCESS TUBE LADDER	SEE DWG. 16	470	
	09-10-02	1	WALKWAY SUPPORT	1/2" PL.	100	
	09-40-01	2	WALKWAY SUPPORT GUSSETS	4" X 3/8" X 18 3/4"	7	
	09-30-01	6	PLATFORM SUPPORT ANGLE	3" X 3" X 1/4" ANGLE X 6" LG.	2	
	09-40-02	12	STAY ROD CLIPS	1/2" THK. (STOCK PART)		
	09-35-01	12	COLUMN CLIPS	5/8" DIA. X 12 3/4" LG. ROUND BAR (STOCK)		
	EO-NT-48	1	TURNTABLE RING	STD. FOR 48" DIA. ACCESS TUBE	295	
	10-90-01	1	CONSTRUCTION FLANGE	SEE DWG. 10		
	10-10-03	2	ERECTION RING (HALVES)	SEE DWG. 10		
	10-90-02	1	COUPLING FOR ELECTRICAL	SEE DWG. 10		
	27-40-01	6	CONDUIT CLIPS	SEE DWG. 27		
	27-30-01	2	LIGHT BRACKETS	SEE DWG. 27		
09-TR-01		1	TEMPORARY RISE ASSY.			7,300
	09-20-01	1	TEMPORARY RISER	48" OD x 1/2" WL. x 28'-0" SECTIONS COMPLETE W/ FLANGES EREC. LADDER, MANHOLE & BASE PLATE	7,200	
	09-40-02	12	STAY ROD CLIPS	1/2" THK. (STOCK PART)	8	
ALL ITEMS LISTED BELOW ARE SHIPPED SEPARATELY						
	09-10-03	1	PLATFORM FLOOR	46" DIA. X 1/4" PL.	123	123

NOTES:

1. SEE DWG. #16 FOR LADDER DETAILS.
2. TEMPORARY RISER AND ACCESS TUBE TO BE DIVIDED INTO STANDARD SHIPPING LENGTHS ACCORDING TO SHOP'S DISCRETION.
3. LOWER PORTION OF RISER IS UNDERGROUND AND FASTENED WITH ANCHOR BOLTS
4. SEE DWG. 10 FOR DETAILS ON UPPER PORTION OF ACCESS TUBE.
5. REMOVE RISER BELOW FIELD CUT LINE AFTER TANK ERECTION.

(N) DENOTES NON-STANDARD PRACTICE



REV.	BY:	DATE	REMARKS

CALDWELL TANKS, INC.
LOUISVILLE, KY

BOTETOURT COUNTY, VA

BY: BAW TB
TITLE: RISER/ACCESS TUBE DETAILS
DATE: 4-98
DRAWING NO.: E-4291 09