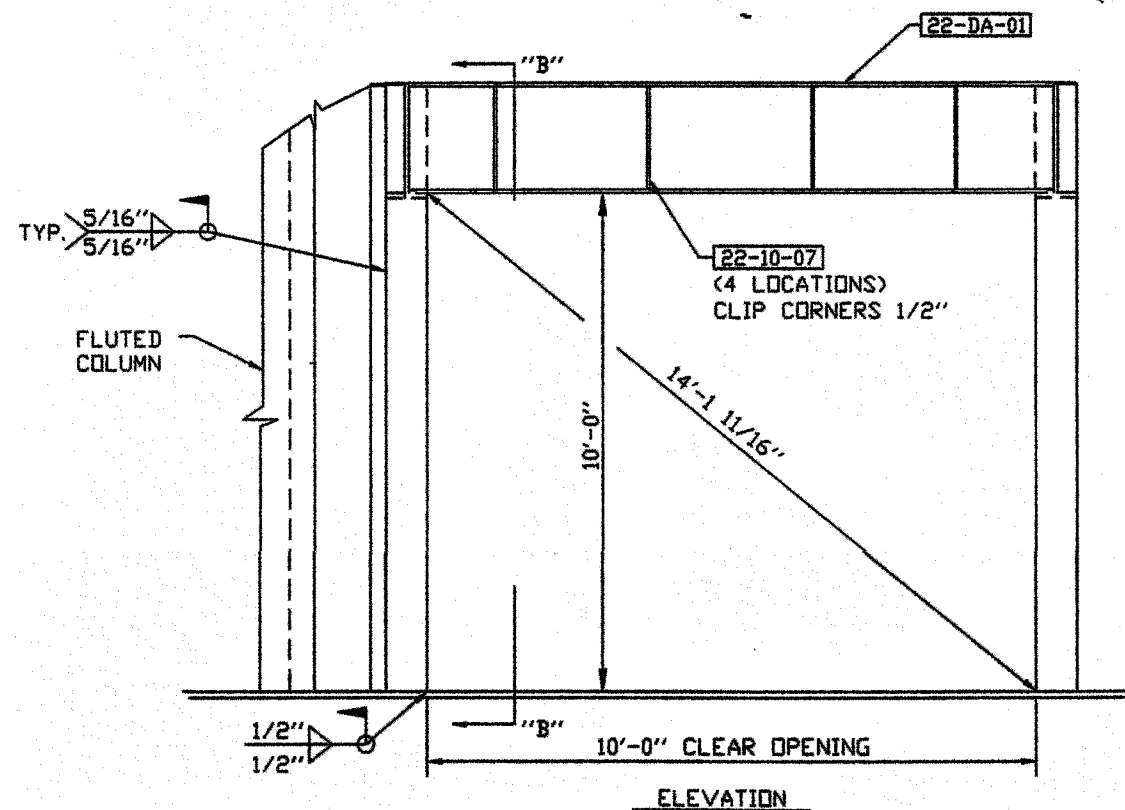
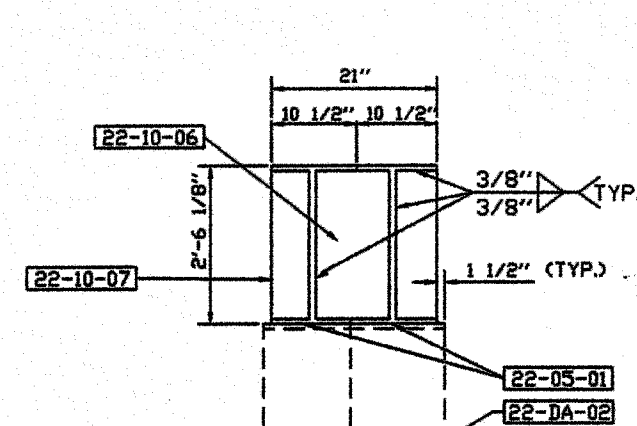


1. SEE DWG. E-4291 02 FOR FIELD ORIENTATION.
2. SEE DWG. E-4291 23 FOR FIELD PIECE DETAILS.
3. DOOR AND FRAME SHALL BE PRIMED WITH A PRIMER COMPATIBLE WITH SHOP PRIME.

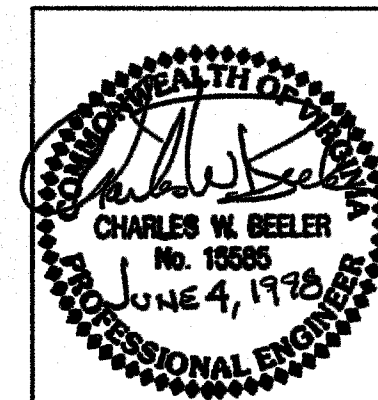
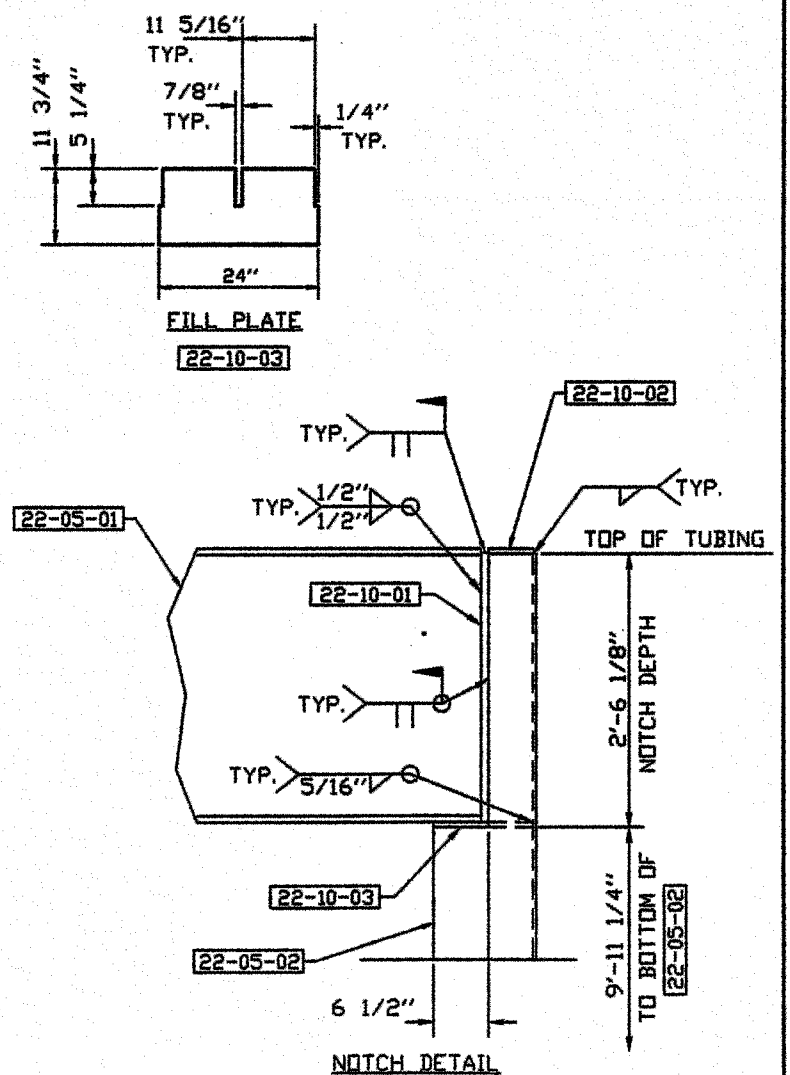
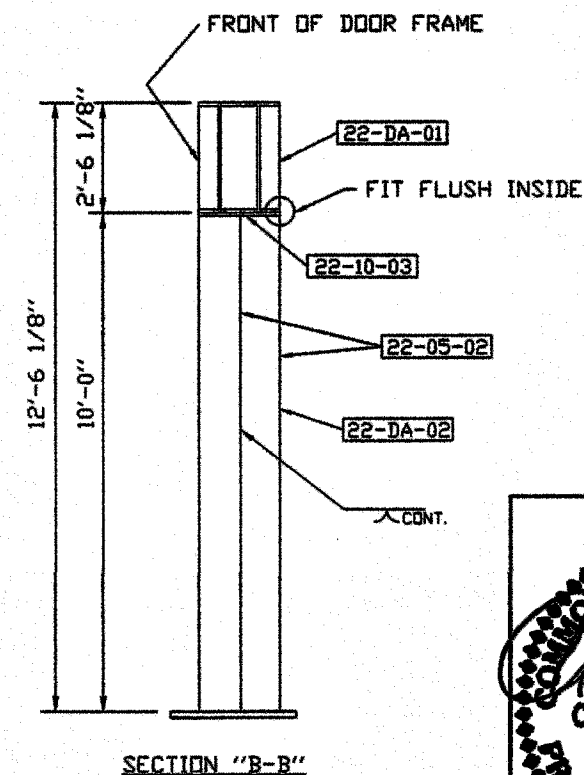


SUB ASS'Y NO.	PART NO.	QUANTITY	DESCRIPTION	MATERIAL REQ'D.	PC WT	TOT WT
22-DA-01		1	OVERHEAD BEAM			3502
	22-05-01	2	WIDE FLANGE I BEAM (PER ASSY)	W30 x 124# x 10'-11 1/2 LG.	1359	
	22-10-07	8	GUSSET (PER ASSY)	4 7/8" x 1/2" PL. x 2'-4 1/16"	21	
	22-10-06	4	GUSSET (PER ASSY)	9 3/4" x 1/2" PL. x 2'-4 1/16"	42	
	22-40-01	2	FACE PLATE (PER ASSY)	6" x 3/8" BAR x 2'-4 1/16"	22	
	22-10-01	2	END PLATE (PER ASSY)	24" x 3/4" PL. x 2'-6"	178	
22-DA-02		2	SIDE POST ASSEMBLY			1108
	22-05-02	2	STRUCTURAL TUBE (PER ASSY)	12" x 12" x 1/4" WL. x 12'-5 3/8"	510	
	22-10-02	1	TOP PLATE (PER ASSY)	5 3/8" x 3/4" PL. x 23 3/4" LG.	28	
	22-10-03	1	FILL PLATE (PER ASSY)	11 3/4" x 3/4" PL. x 24" LG.	60	
ITEMS LISTED BELOW SHIP LOOSE						
	22-90-01	1	10'V x 10'H ROLLING DOOR (COMP)			



SECTION "A-A" 22-DA-01

NOTE: WELD ONLY HALF OF
22-10-06 TO 22-05-01



REV.	BY:	DATE	REMARKS
CALDWELL TANKS, INC. LOUISVILLE, KY.			
BOTETOURT COUNTY, VA			
BY:	BAW <i>VTB</i>		TITLE: ROLLING DOOR FRAMING
DATE:	5-98	DRAWING NO.:	E-4291 22