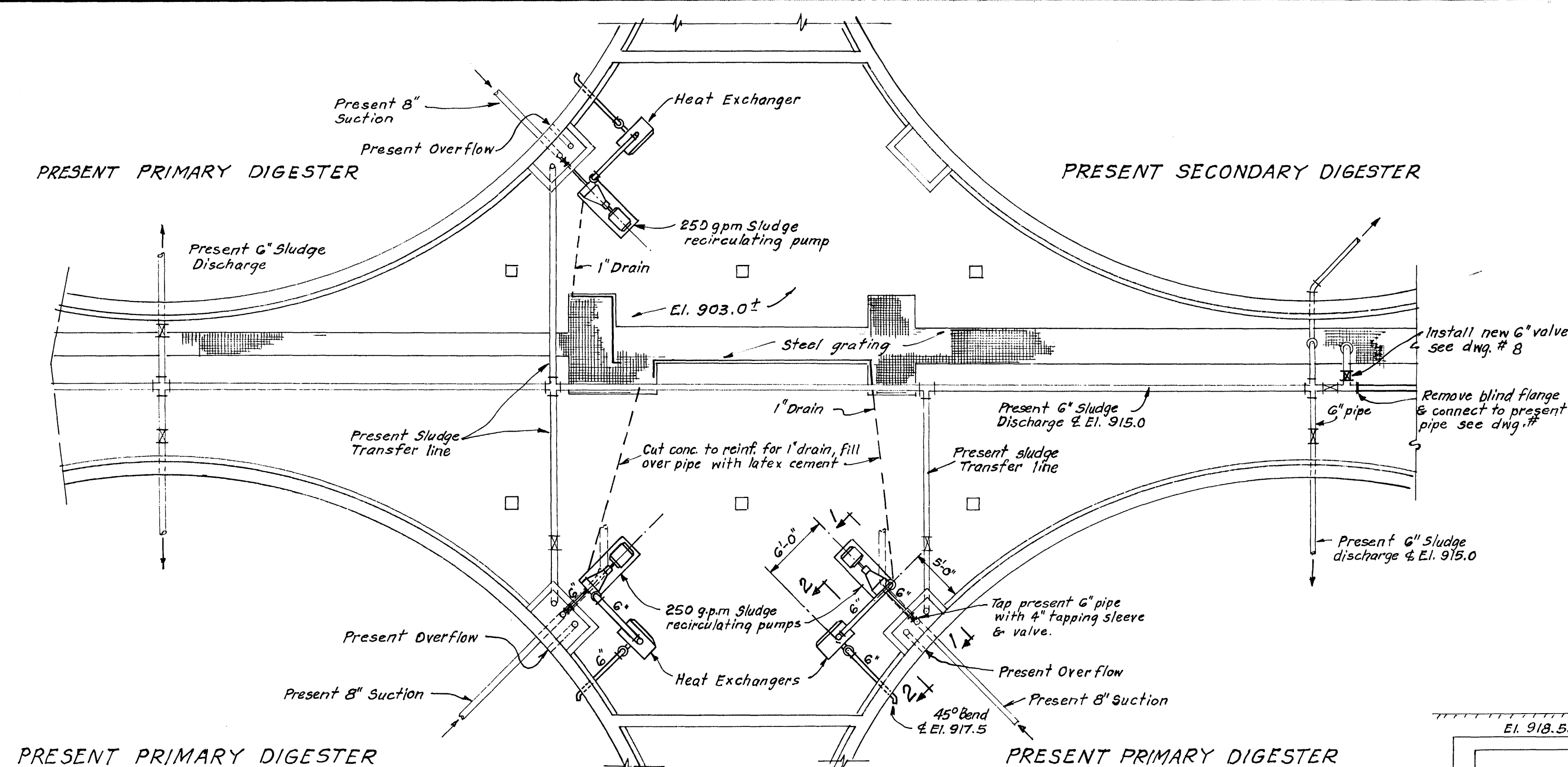
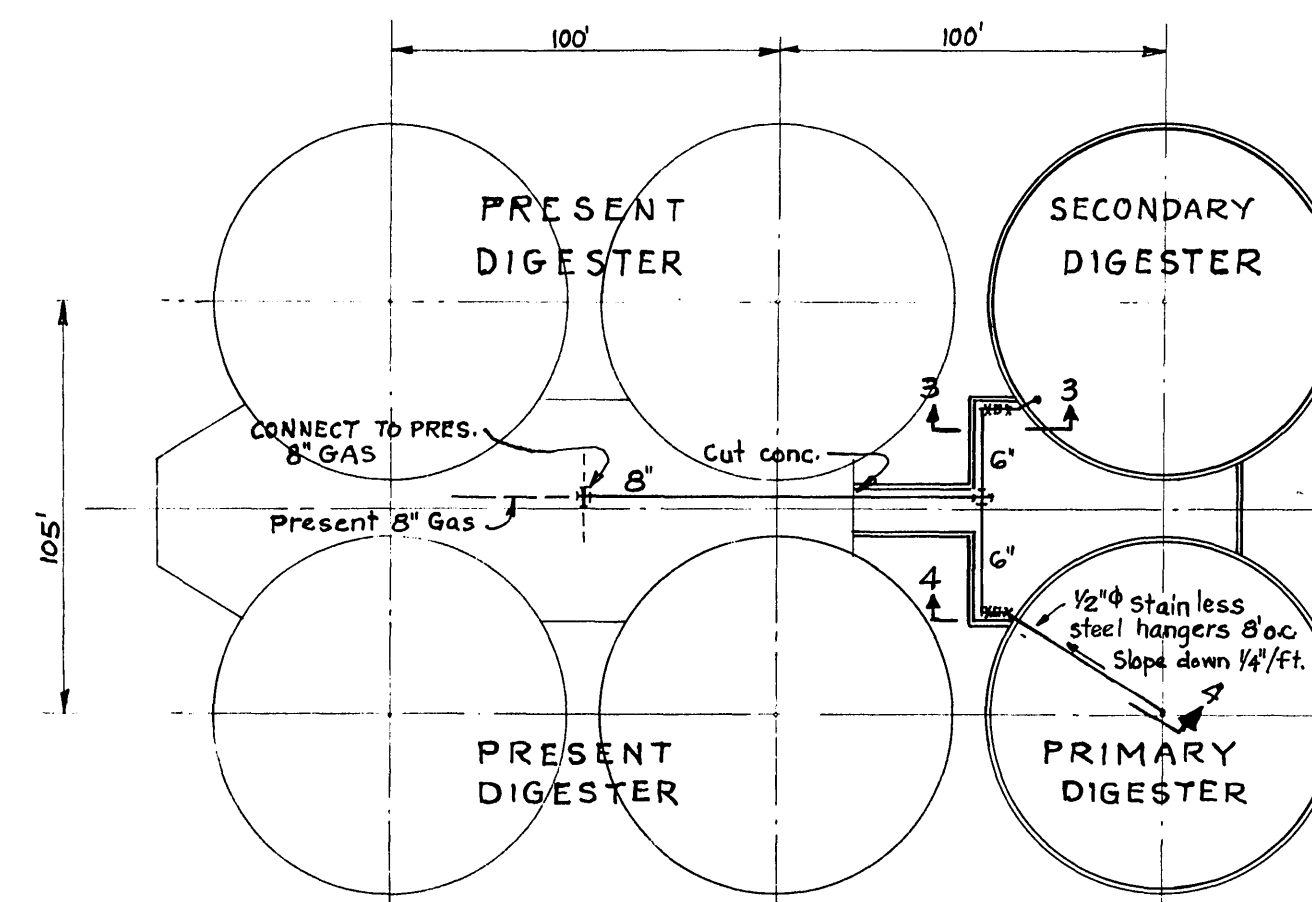
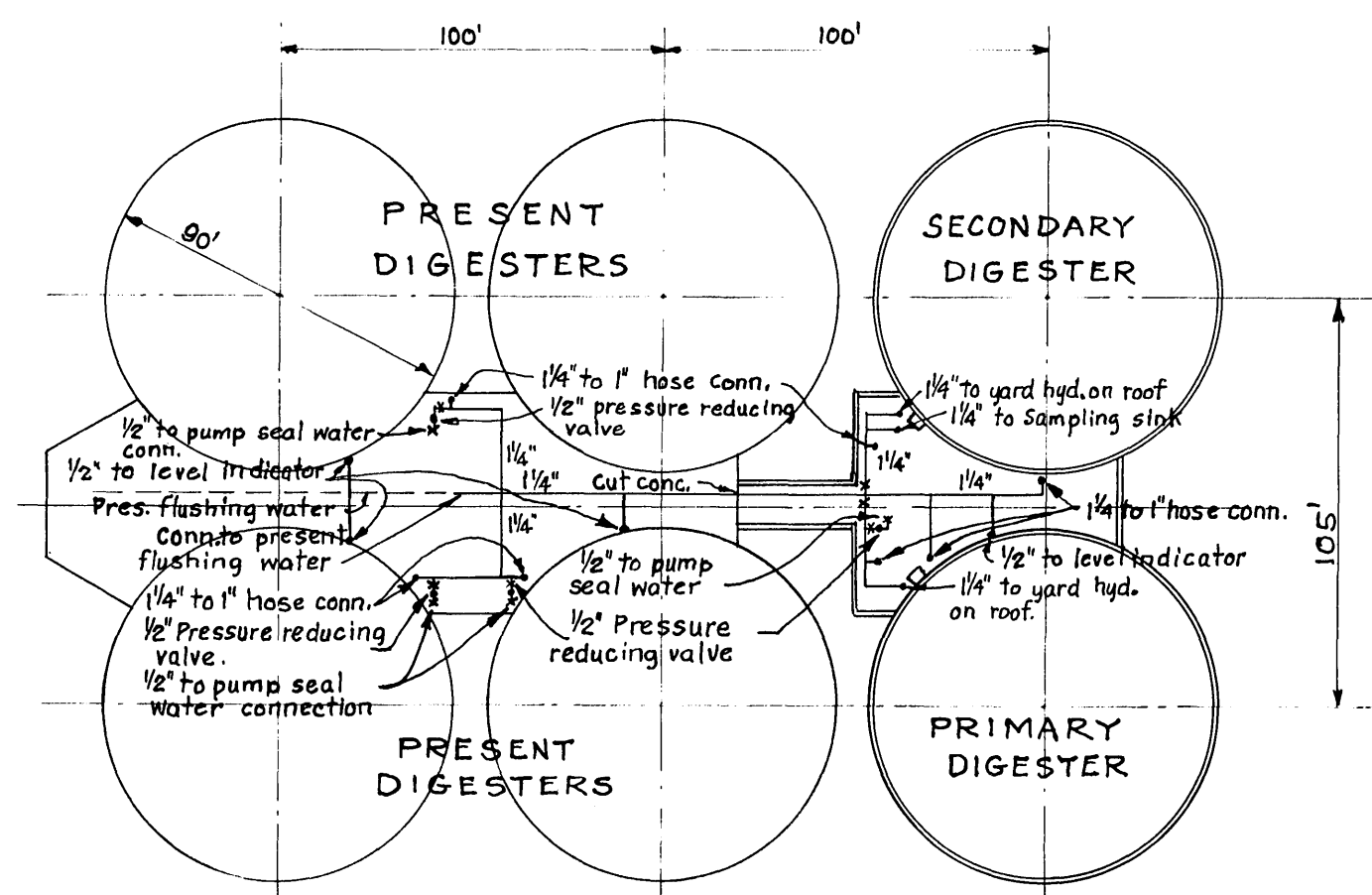




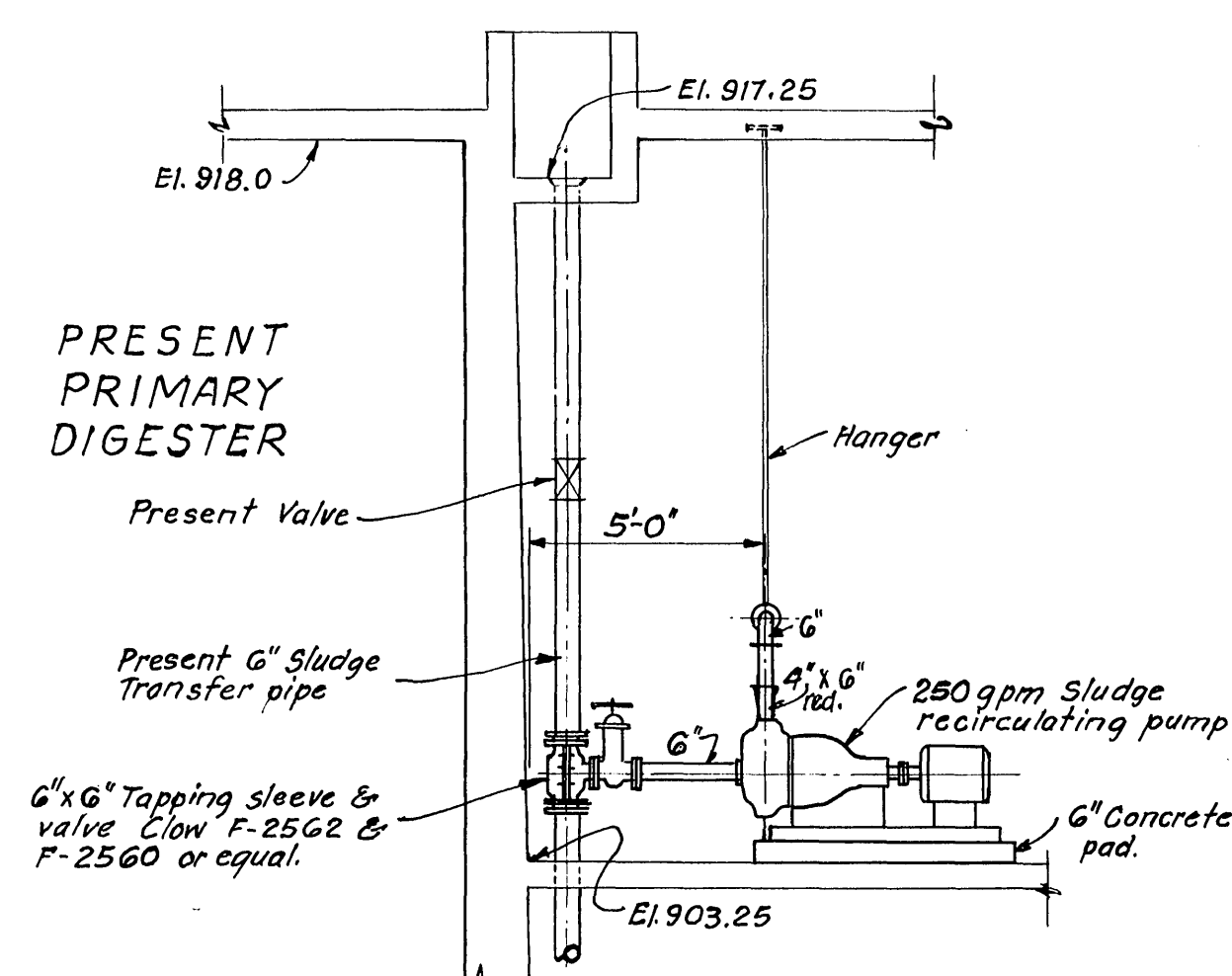
PLAN OF EXTERNAL HEAT EXCHANGER FOR PRESENT DIGESTERS
Scale: 1/8" = 1'-0"



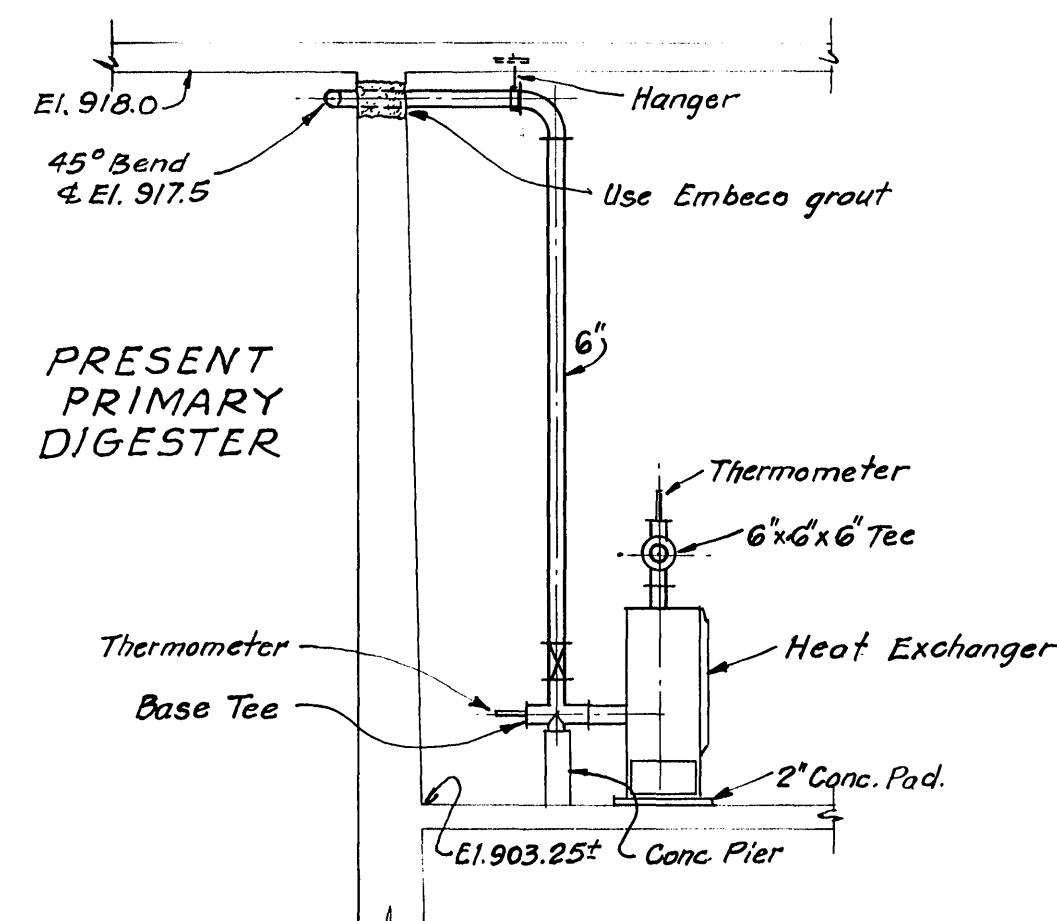
PLAN OF GAS PIPING



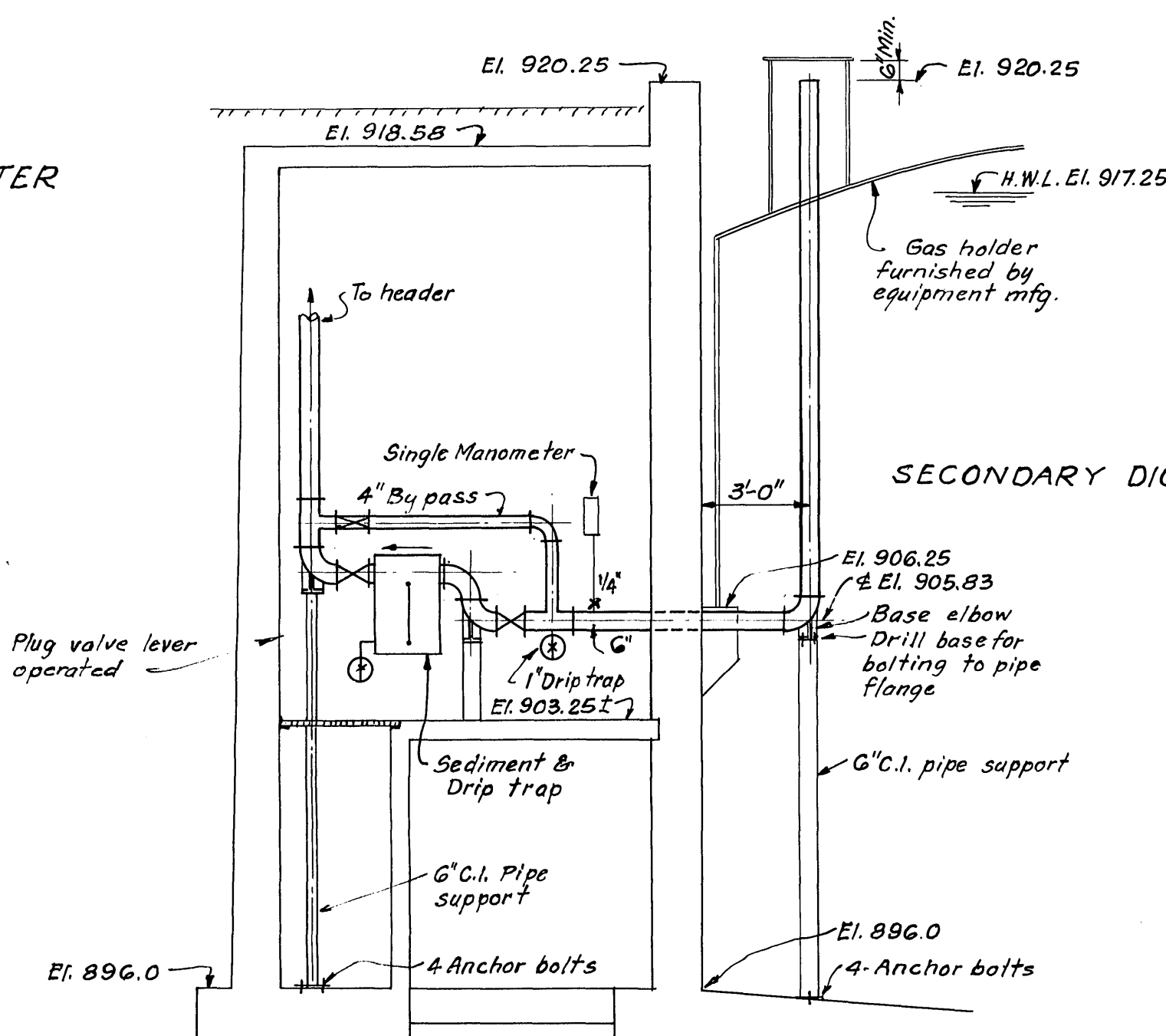
PLAN OF FLUSHING WATER



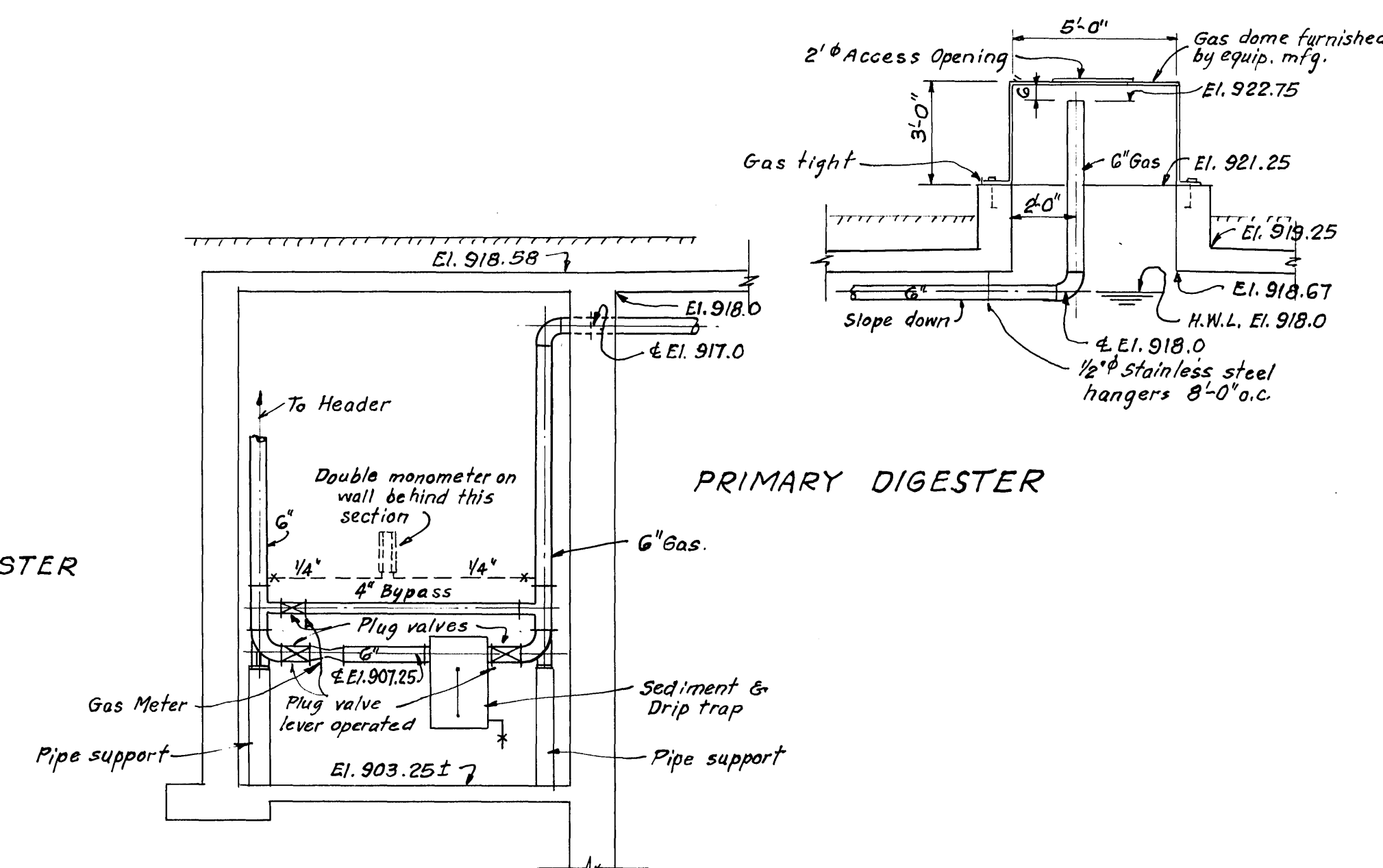
SECTION 1-1
Scale: 1/4" = 1'-0"



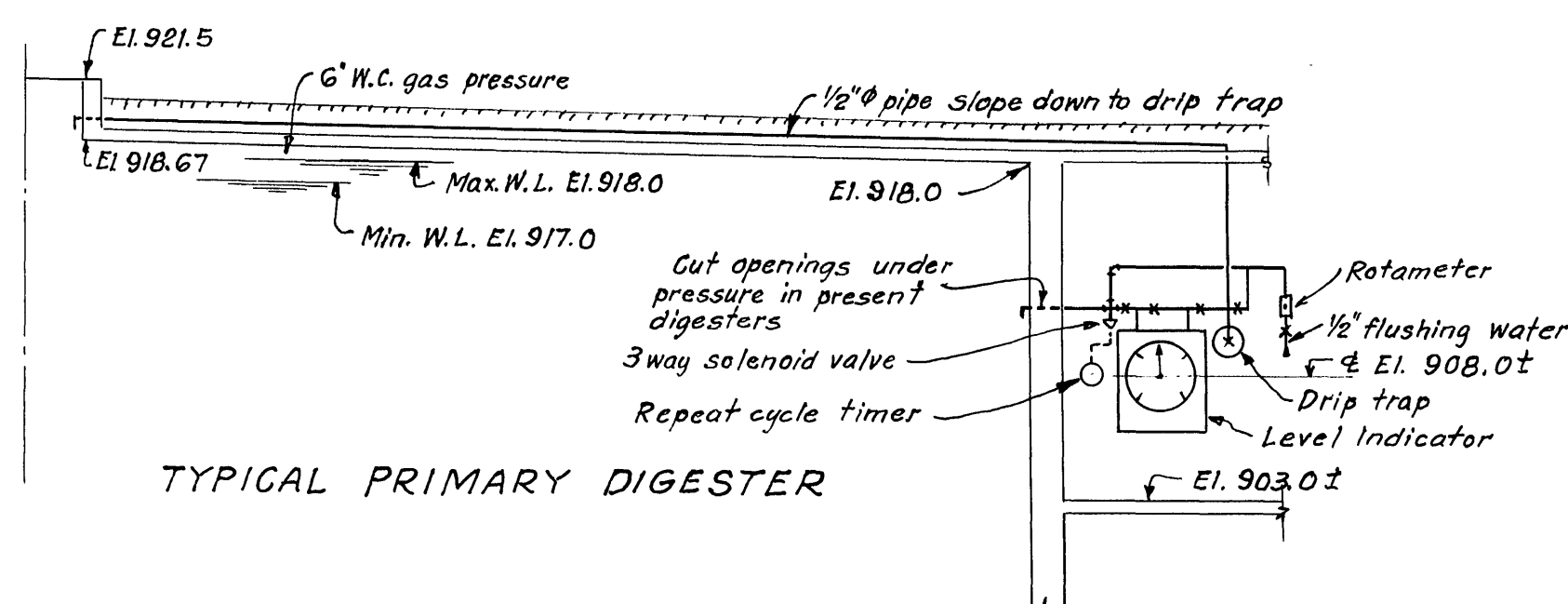
SECTION 2-2
Scale: 1/4" = 1'-0"



SECTION 3-3
SECONDARY DIGESTER GAS PIPING
Scale: 1/4" = 1'-0"



SECTION 4-4
PRIMARY DIGESTER GAS PIPING
Scale: 1/4" = 1'-0"



TYPICAL DETAIL OF DIGESTER LEVEL INDICATORS
(4 Required)
No Scale