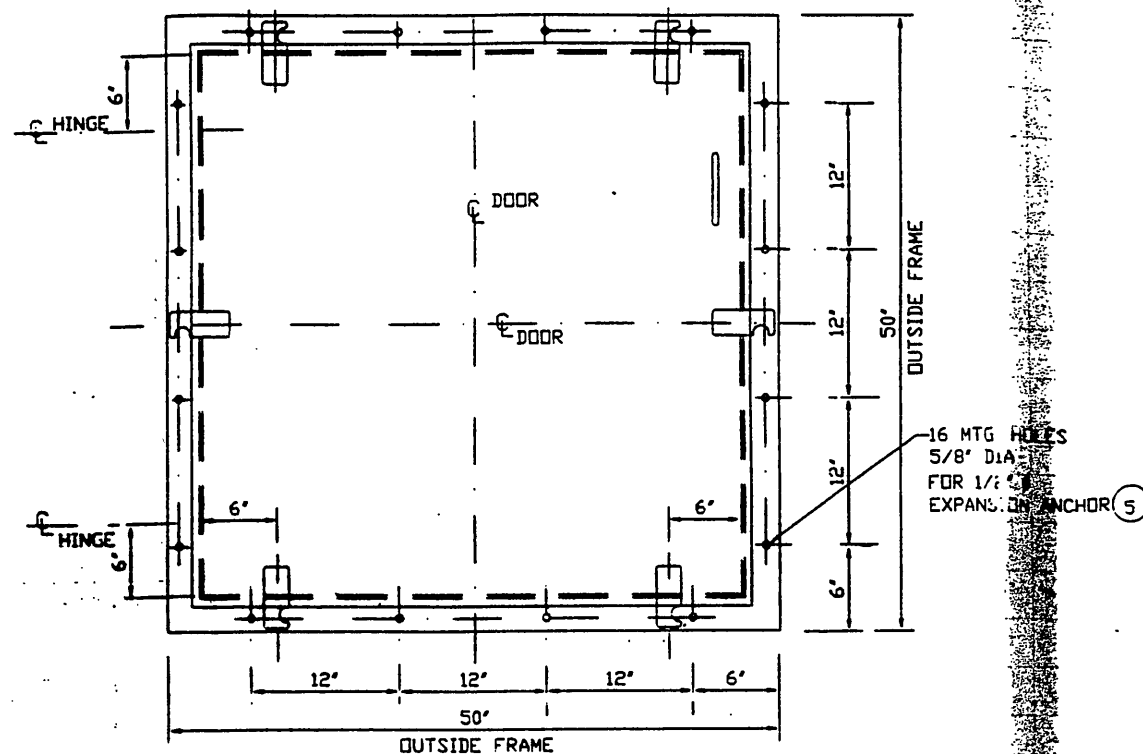
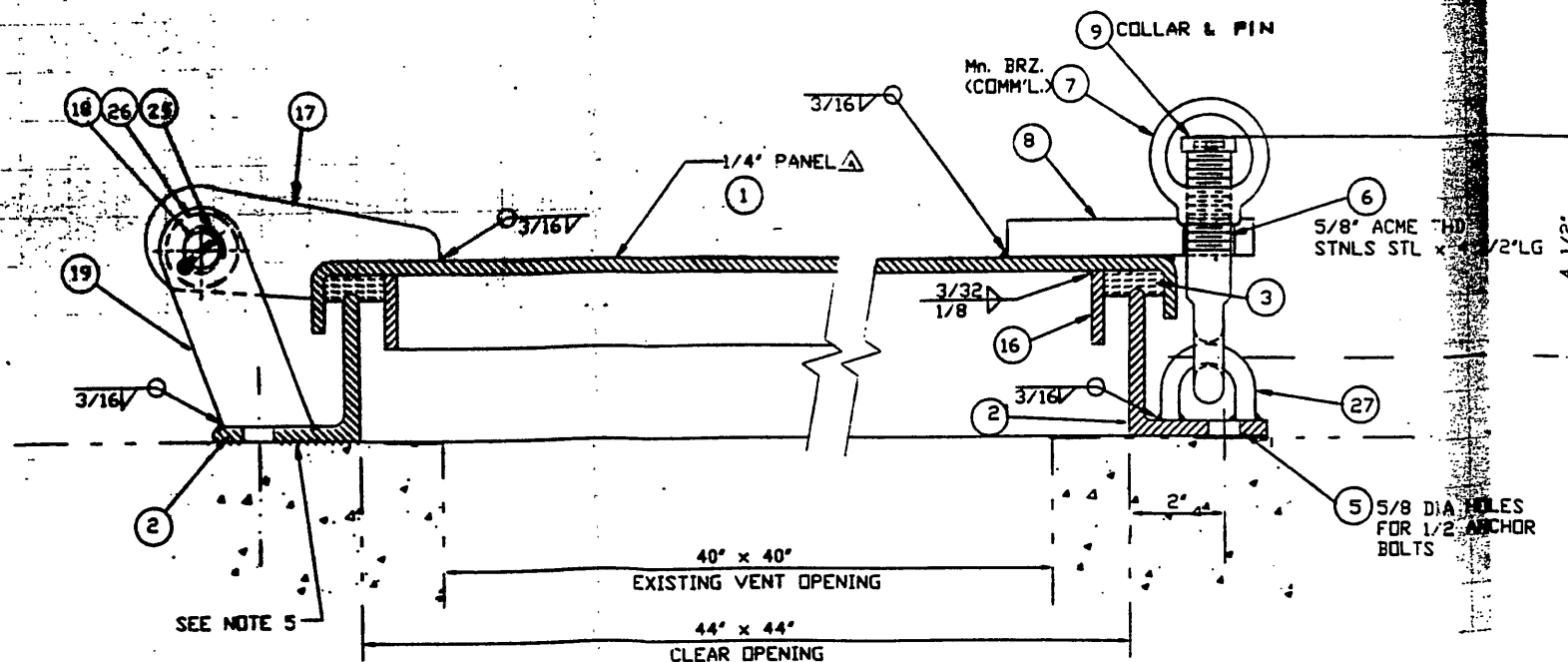
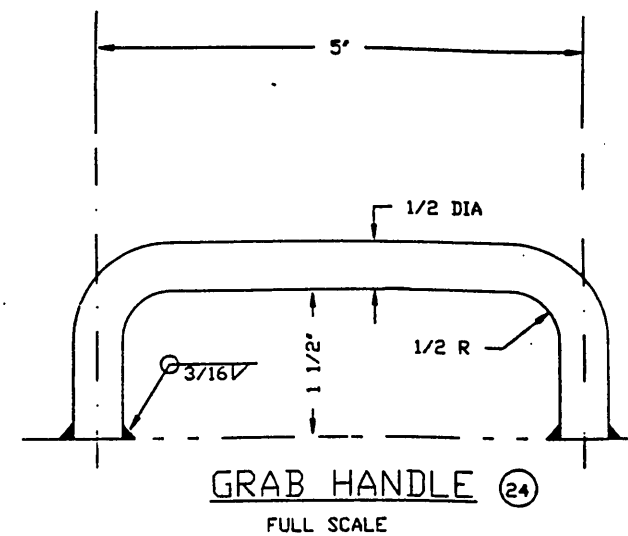




BLOWER MOTOR VENT HATCH (5)
PLAN VIEW
SCALE: 1/8 (1 REQ'D.)



TYPICAL SIDE SECTION
HALF SCALE



REVISIONS			
REV	DESCRIPTION	DATE	APP'D.
A	CHANGE MATERIAL FROM STNLS STL. TO ALUMINUM.	2/28/92	V.B.
B	1 CHANGE MATERIAL FROM STNLS STL. TO ALUMINUM. 2 CHANGE DIM. FROM 5/8 TO 3/4.	6/12/92	V.B.

NOTES

- 1 ALL WELDINGS TO BE AWS. D1.0 AND CONTINUOUS.
- 2 ASSEMBLIES TO BE ABRASIVE CLEANED AND FINISH.
- 3 GASKET MATERIAL 25 DURO NEOPRENE ASTM D-2000.
- 4 VERIFY FIELD MEASUREMENTS PRIOR TO FABRICATION.
- 5 AT INSTALLATION SEAL JOINT BETWEEN FRAME AND MASONRY WITH SILICONE SEALANT.
- 6 TEMPLATE FOR EXPANSION BOLTS AT INSTALLATION.
- 7 APPROX. PANEL WEIGHT 150 #
- 8 CHALK TEST FOR TIGHTNESS AFTER INSTALLATION.

27	6	STAPLES	ALUM 5086	B-WK-769-6	3/8" Ø
26	4	WASHER - HINGE	STNLS STL CL 304		3/4 STD
25	4	COTTER PIN	STNLS STL CL 304		1/8
24	1	GRAB HANDLE	ALUM 5086		1/2" DIA
19	4	HINGE PAD	ALUM 5086	B-WK-769-2	1/2 x 1 3/4
18	2	HINGE PIN W/COTTER	STNLS STL CL 303		3/4 DIA
17	2	HINGE BLADE	ALUM 5086	B-WK-769-1	3/4 PLATE
16	1	RETAINER	ALUM 5096		1/4 x 1-1/2
9	6	PIN & COLLAR	CRES	B-WK-769-1	
8	6	DOG PAD	ALUM 5086	B-WK-769-3	3/4 F.B.
7	6	RING BOLT	Mn. BRZ.		3/4 DIA x 4 1/2 LG
6	6	DROP BOLT	STNLS STL CL 304		1/2" DIA.
5	16	EXPANSION ANCHOR	GALV. STL		
3	1	GASKET-1/2 1-1/4	NEOPRENE		25 DURO
2	1	FRAME	ALUM 5086		3x3x1/4 ANGLE
1	1	PANEL	ALUM 5086		1/4 PLATE

PC No. QTY DESCRIPTION MATERIAL DRAWING No. REMARKS

LIST OF MATERIAL - QUANTITY PER ASSEMBLY

DRAWN BY: V.M. DATE: 1/10/92

CHKD. BY: V.B. DATE: 1/10/92

APPV'D BY: V.B. DATE: 1/15/92

WALZ & KRENZER, INC.
LOCUST VALLEY, NEW YORK, N.Y. 11560

ROANOKE VA. - FLOOD REDUCTION PROJECT
US ARMY CORPS OF ENGINEERS

FLOOD PANELS

P.O. 1058

SIZE FSCM No. DWG. No. REV

D 63705 D-WK-768-9 B

JOB No. 8274

SCALE: AS SHOWN SHEET 1 OF 1