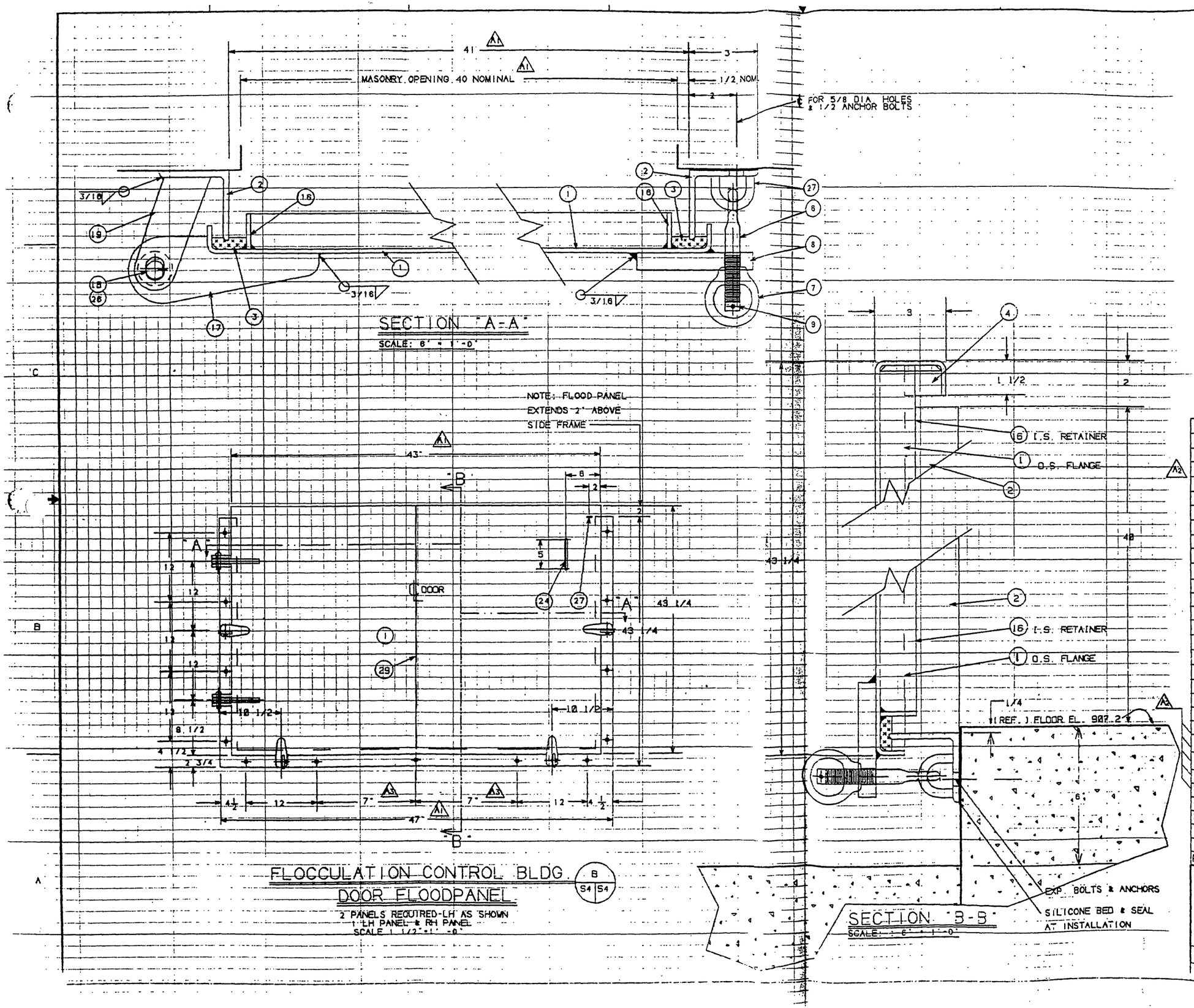
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	1. CHANGED DIM.. N.T.S. 2. CHANGED QTY. IN B/M 3. REMOVED 1 ANCHOR BOLT AND DOG PAD FROM SILL FRAME. N.T.S.	8/6/92	V.B.



NOTES:

1. ALL WELDING TO AWS D1.0-66 & CONTINOUS
2. ASSEMBLIES TO BE ABRASIVE CLEANED FINISH.
3. GASKET MATERIAL 25 DURO NEOPRENE ASTM D-2000.
4. VERIFY FIELD MEASUREMENTS PRIOR TO FABRICATION.
5. AT INSTALLATION SEAL JOINT BETWEEN FRAME & MASONRY WITH SILICONE SEALANT.
6. TEMPLATE FOR EXPANSION BOLTS AT INSTALLATION
7. APPROX PANEL WEIGHT 101#
8. CHALK TEST FOR TIGHTNESS AFTER INSTALLATION
9. LOCATE HOOK AND ANCHOR PLATE PC. 14 AT INSTALLATION TO HOLD PANEL OPEN 180 DEG. AGAINST WALL.
10. PROVIDE FLUSH MOUNTING SURFACE UNDER FRAME

PN	QTY	DESCRIPTION	MATERIAL	DWG. NO.	REMARKS
30					
29	1	STIFFENER	ALUM 5086		1/4 X 2
28					
27	5	3/8 STAPLE	ALUM 5086		3/8 DIA
26	4	WASHER	304 SS		3/4" STD
25					
24	1	GRAB HANDLE	ALUM 5086	D-WK-768-1	1/2 DIA.
23					
22					
21					
20					
19	4	HINGE PAD	ALUM 5086	B-WK-769-2	1/2X1 3/
18	2	HINGE PIN W/COTTER	304 SS		3/4 DIA
17	2	HINGE BLADE	ALUM 5086	B-WK-769-1	3/4 PL
16	1	RETAINER	ALUM 5086		1/4X1 1/2
15					
14	1	HOOK & ANCHOR PL	ALUM 5086	B-WK-769-4	NOTE #9
13					
12					
11					
10					
9	4	COLLAR & PIN	BRASS	D-WK-768-4	5/8" DIA.
8	4	DOG PAD	ALUM 5086	B-WK-769-3	3/4 FB
7	4	RING BOLT	MN. BRZ.		5/8" DIA.
6	4	DROP BOLT	304 SS		5/8X4 1/2
5	13	EXPANSION ANCHOR	GALV. ST.		1/2" DIA.
4	2	FILLER PC	ALUM 5086		1/4" PL.
3	1	GASKET 1/2X1 1/4	NEOPRENE		25 DURO
2	1	FRAME	ALUM 5086		3X3X1/4
1	1	PANEL	ALUM 5086		1/4" PL.

	BY	DATE
DRAWN	F.R	4/24/92
CHECKED	V.B	4/24/92
APPROVED	V.B	4/24/92

P.O.: 1058

WALZ & KRENZER, INC.
90 FOREST AVE. LOCUST VALLEY, NY 11562
ROANOKE VA.-FLOOD REDUCTION PROJECT
US ARMY CORPS OF ENGINEERS
FLOCCULATION CONTROL BLDG
DOOR FLOODPANEL

SIZE: D | FSCM NO. 63705 | DWG NO. D-WK-768-16 | REV. A