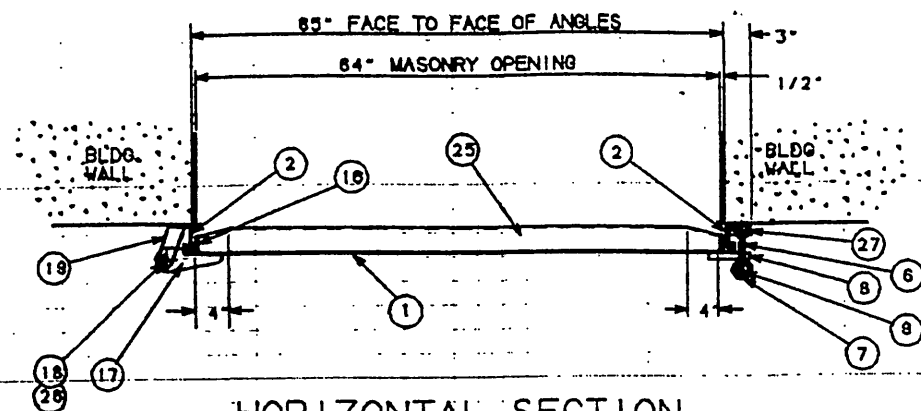
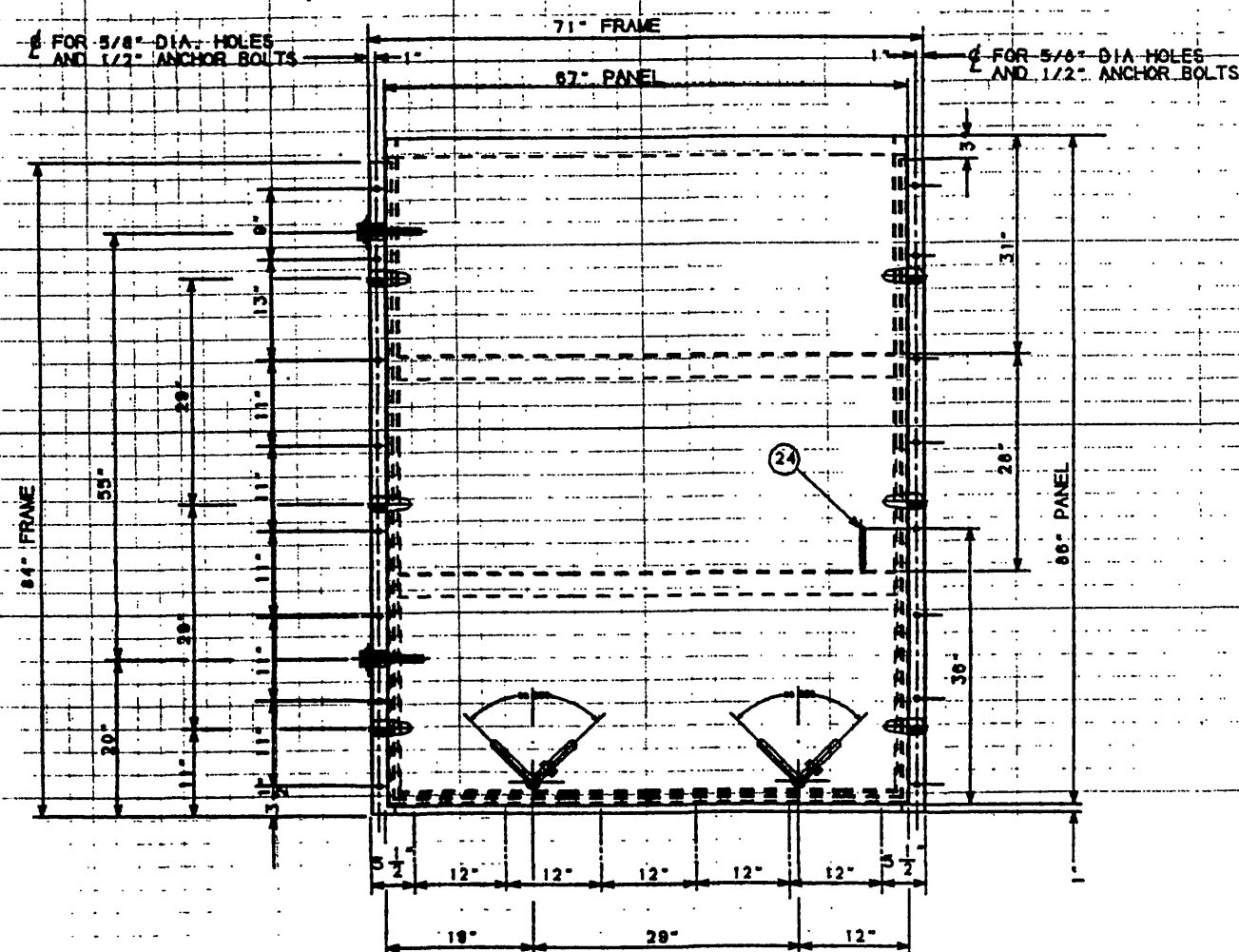


REV.	DESCRIPTION	DATE	APPROVED
A	ADDED SECOND SHEET TO DWG. NO. D-WK-768-18. ADDED PCS 13 AND 14 TO B/M.	8/9/92	V.B.

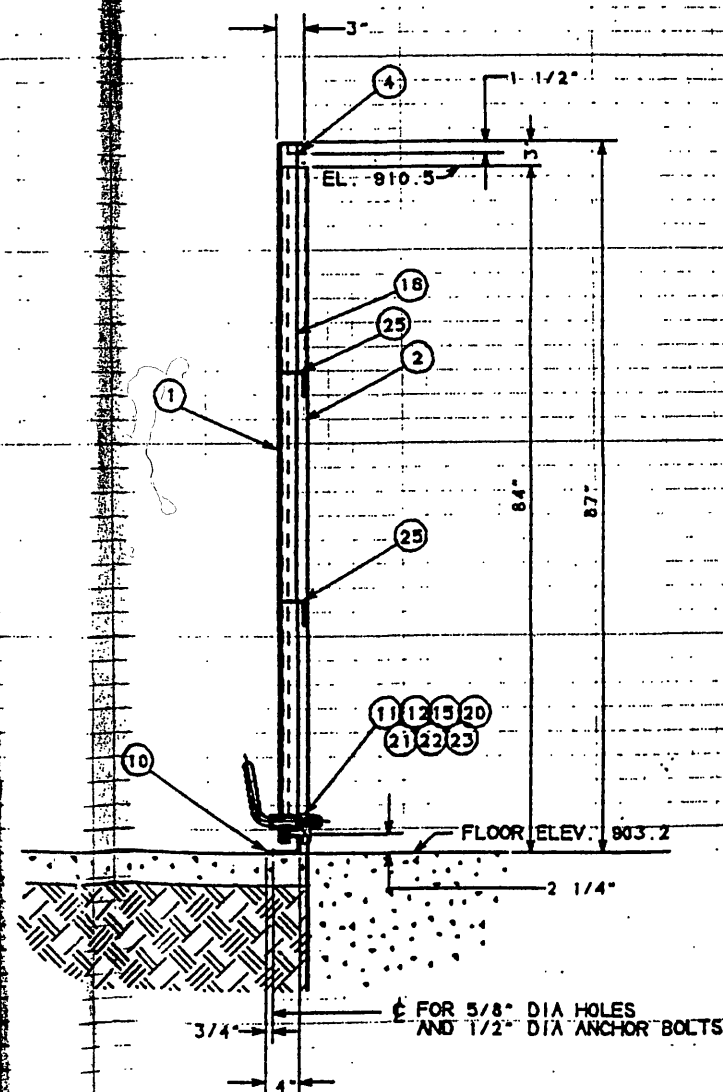
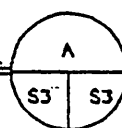


HORIZONTAL SECTION



ELEVATION - DIGESTOR BLDG. - WEST WALL
DOOR FLOODPANEL

1 - REQUIRED L.H. AS SHOWN



VERTICAL SECTION

NOTES:

- ALL WELDING TO AWS D10-88 AND CONTINUOUS.
- ASSEMBLIES TO BE ABRASIVE CLEANED FINISH.
- GASKET MATERIAL 25 DURO NEOPRENE ASTM D-2000.
- VERIFY FIELD MEASUREMENTS PRIOR TO FABRICATION.
- AT INSTALLATION SEAL JOINT BETWEEN FRAME AND MASONRY WITH SILICONE SEALANT.
- TEMPLATE FOR EXPANSION BOLTS AT INSTALLATION.
- APPROX. PANEL WEIGHT 210#
- CHALK TEST FOR TIGHTNESS AFTER INSTALLATION.
- PROVIDE FLUSH SURFACE UNDER FRAME MOUNTING.

QTY	DESCRIPTION	MATERIAL	DWG. NO.	REMARKS
28	2	SPRING CLIP ASSY	ALUM/BNZ	B-WK-768-8
27	8	3/8" STAPLE	ALUM 5088	3/8" DIA.
26	4	WASHER	304 SS	3/4" STD.
25	3	STIFFENER	ALUM 5088	3X3X1/4
24	3	GRAB HANDLE	ALUM 5088	D-WK-768-1 1/2 DIA.
23	2	WEDGE	BRONZE	B-WK-768-7
22	2	SLEEVE	ALUM 5088	B-WK-768-7 1 1/4 SCH 40
21	4	BUSHING	BRONZE	B-WK-768-7 OLITE
20	2	PACKING	PLASTIC	B-WK-768-7 M-P-7578A
19	4	HINGE PAD	ALUM 5088	B-WK-768-2 1/2X 1 3/4
18	2	HINGE PIN W/COTTER	304 SS	3/4" DIA.
17	2	HINGE BLADE	ALUM 5088	B-WK-768-1 3/4" PL.
16	1	RETAINER	ALUM 5088	1/4X2 FB
15	2	DOG	304 SS	B-WK-769-7
14	6	KEEPER PLATE	ALUM	1/4X2 FB
13	1	SILL COVER PLATE	ALUM	1/4" PLATE
12	4	LOCK NUT	304 SS	7/8UNC X V2T
11	2	DOG SHAFT W/HANDLE	304 SS	B-WK-769-7 1 DIA.
10	1	FRAME (SILL)	ALUM 5088	1/4 PL.
9	6	COLLAR & PIN	BRASS	D-WK-768-1 5/8" DIA.
8	6	DOG PAD	ALUM 5088	B-WK-768-3 3/4 F.B.
7	8	RING BOLT	MN. BRZ.	5/8" DIA.
6	6	DROP BOLT	304 SS	5/8X 4 1/2 LG.
5	22	EXPANSION ANCHOR	GALV. STL.	1/2" DIA.
4	2	FILLER PC.	ALUM 5088	1/4" PL.
3	1	GASKET 1/2X1-1/4	NEOPRENE	25 DURO
2	2	FRAME (JAMB L.S.)	ALUM 5088	3X3X1/4
1	1	PANEL	ALUM 5088	1/4" PL.

BY	DATE	WALZ & KRENZER, INC.
DRAWN F.R.	5/7/92	98 FOREST AVE. LOCUST VALLEY, NY 11568
CHECKED V.B.	5/7/92	ROANOKE VA. - FLOOD REDUCTION PROJECT US ARMY CORPS OF ENGINEERS
APPROVED V.B.	5/7/92	DIGESTOR BUILDING-WEST WALL DOOR FLOODPANEL
P.O. NO.	1058	SIZE 11x17
JOB NO.	3274	63705 D-WK-768-18