



1 DOOR REQUIRED AS SHOWN



31	2	SILL END PLATE	ALUM 5086		1/4 PLATE
30	1	LOCK-JOINT 8" TRACK	GALV. STL.	RICHARDS-WLCOX	232
29	1	LOCK-JOINT 6" TRACK	GALV. STL.	RICHARDS-WLCOX	232
28	3	SPRING CLIP ASSY	ALUM/BRZ	B-WK-769-8	
27	7	3/8 STAPLE	ALUM 5086		3/8 DIA.
26	6	STIFFENER & RIM	ALUM 5086		4 L 2.45*
25	2	HANGER PC.2	ALUM 5086		1/4 PLATE
24	2	HANGER PC.1	ALUM 5086		1/4X4X4 (
23	3	WEDGE	BRONZE	B-WK-769-7	
22	2	END BRACKET	GALV. STL.	RICHARDS-WLCOX	30"S X232
21	1	LOCK-JOINT BRACKET	GALV. STL.	RICHARDS-WLCOX	39"S X232
20	5	BRACKET	GALV. STL.	RICHARDS-WLCOX	23"S X232
19	2	RIGID FRAME TRUCK	ZINCPL STL.	RICHARDS-WLCOX	29V
18	2	GRAB HANDLE	ALUM 5086		1 1/2 DIA.
17	1	FRAME (PC.1)	ALUM 5086		1/4 PLATE
16	4	RETAINER	ALUM 5086		1/4X1 FB
15	3	DOG WITH HANDLE	304 SS		
14	2	FOLLOWER	ALUM 5086		3/4 DIA.
13	2	TRACK	ALUM 5086		1/4 PLATE
12	6	LOCK NUT	304 SS		7/8UNCX1/2T
11	3	DOG SHAFT	304 SS	B-WK-769-7	1 DIA.
10	1	FRAME (SILL)	ALUM 5086		1/4 PLATE
9	7	COLLAR AND PIN	CRES	D-WK-766-1	
8	7	DOG PAD	ALUM 5086	B-WK-769-3	3/4 FB
7	7	RING BOLT	MIN. BRZ.		3/4 DIA.
6	7	DROP BOLT	304 SS		3/4 DIA.
5	33	EXPANSION ANCHOR	GALV. STL.		1/2 DIA.
4	16	EXPANSION ANCHOR	GALV. STL.		3/4 DIA.
3	1	GASKET 1 X 2	NEOPRENE		25 DURO
2	2	FRAME (JAMB)	ALUM 5086		3X4X1/4 (
1	1	PANEL	ALUM 5086		1/4 PLATE
PN.	QTY	DESCRIPTION	MATERIAL	DWG. NO.	REMARKS

BILL OF MATERIAL

BY <u> </u> DATE <u> </u>	WALZ & KRENZER. INC. 90 FOREST AVE. LOCUST VALLEY, NY 11560 ROANOKE VA. - FLOOD REDUCTION PROJECT US ARMY CORPS OF ENGINEERS DIGESTOR BLDG.-EAST ELEV. SLIDING DOOR FLOODPANEL		
ORDER F.R. 6/22/92	SIZE FROM NO.	QTY. NO.	REV.
CHECKED V.B. 5/22/92	D 63705	D-WK-768-20	--
APPROVED V.B. 6/22/92	SCALE: 1/16"	SHEET: 1 OF 3	
P.O.: 1058			
JOB NO.: 8274			