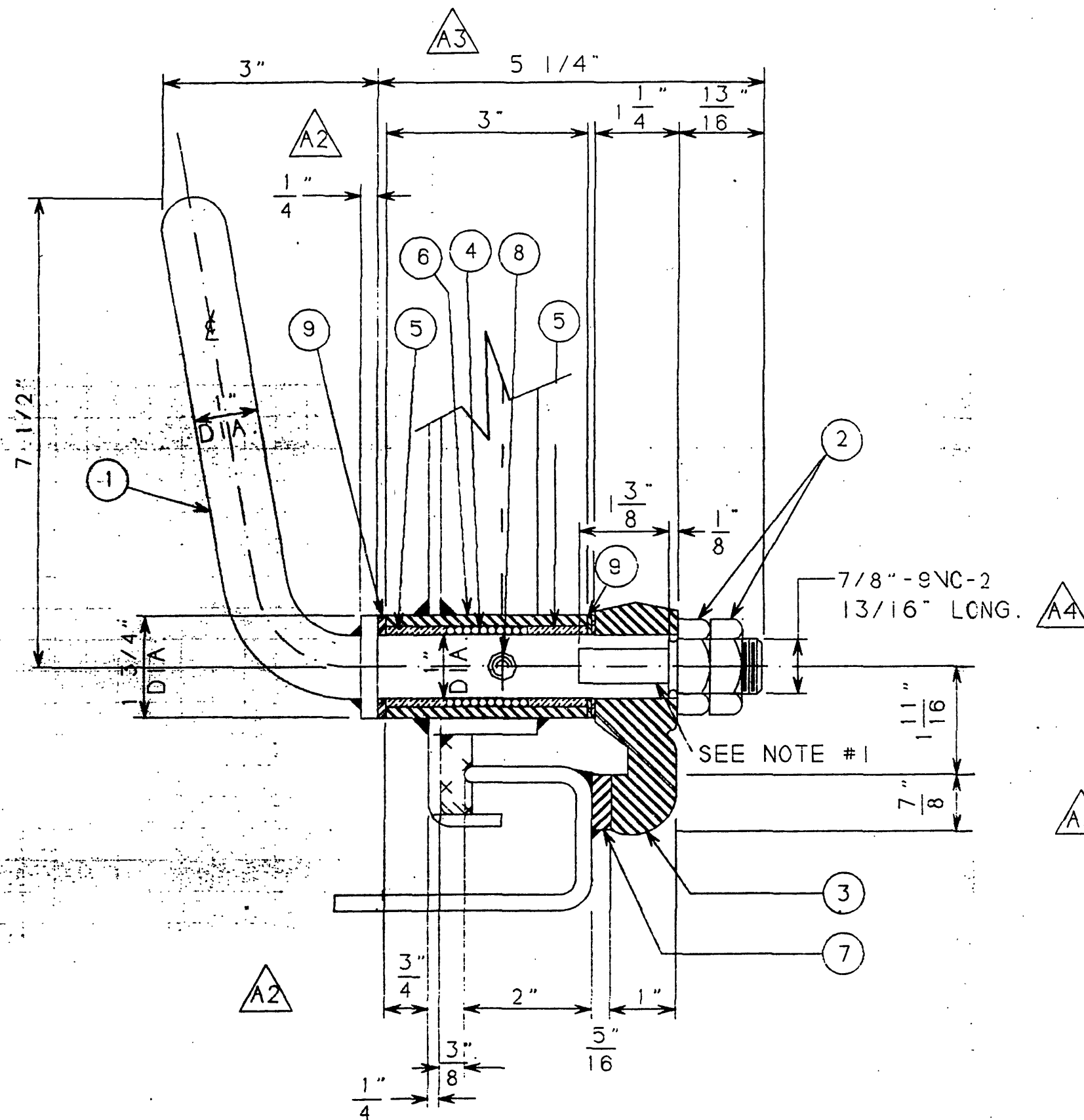




REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	1 ADDED NOTE. 2 REMOVED DIM. 3/16". 3 CHANGED DIM. 3 3/8" TO 3 3/16". 4 ADDED THD. LENGTH 13/16". 5 CHANGED O.D. TO I.D. AND I.D. TO O.D.	6/10/92	V.D.

A1 NOTE: 1 BROACH SHAFT TO SUIT NAVY TYPE DOG.

JOB NO. 8274 PART NUMBERS						
9	3	WASHER	304 SS			1/16" THK
8	1	ALEMITE LUBE FITTING	MONEL OR STNLS STL			1610
23	7	1	WEDGE	BRONZE		
22	6	1	SLEEVE 1.660 OD X 1.380 ID X 3" LONG. SCH 40	ALUM		1 1/4 D
21	5	2	OILITE BUSHING 1" ID X 1 3/8 OD X 1" AA1310-02	BRONZE		
20	4	1	PACKING MILP-17578A	PLASTIC		
15	3	1	DOG	304 SS		
12	2	2	LOCK NUT	304 SS		7/8 UNC
11	1	1	DOG SHAFT WITH HANDLE	304 SS		1" DIA.

PN	QTY	DESCRIPTION	MATERIAL	DWG. NO.	REMARKS
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BY DATE
DRWN. E.R. 4/30/92
CHKD. V.B. 4/30/92
APPVD. V.B. 4/30/92

WALZ & KRENZER, INC.
90 FOREST AVE. LOCUST VALLEY, NY

DOG ASSEMBLY
(COMMERCIAL)

SIZE FSCA NO. JVG. NO. REV.
B 63705 B-WK-769-7 A

SCALE: 1/2 SHEET: 1 OF 1

ALL DIMENSIONS IN INCHES.
MACHINE ALL OVER.
TOLERANCES UNLESS OTHERWISE SPECIFIED:
MACHINE DIMENSIONS:
2 DECIMAL PLACES .001 INCH
3 DECIMAL PLACES .0005 INCH
WHOLE NUMBERS OR FRACTIONS 1/64 INCH
ANGLES .15 MINUTES
ON OTHER DIMENSIONS:
SAW CUT .1/16 INCH
MACHINE FLAME CUT .1/16 INCH
MACHINED SURFACES TO BE 125 RAS UNLESS OTHERWISE SPECIFIED. VALUES EXPRESSED IN MICRO-INCHES.