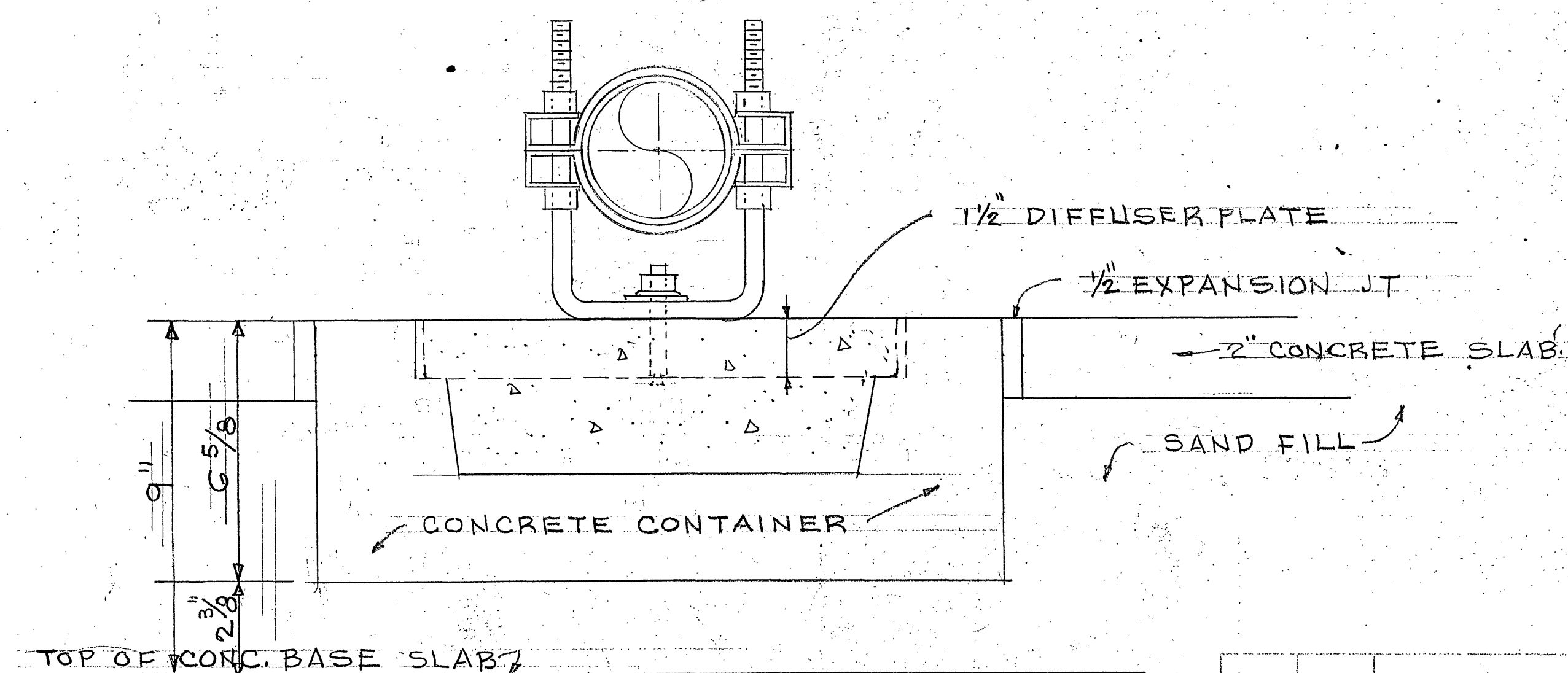
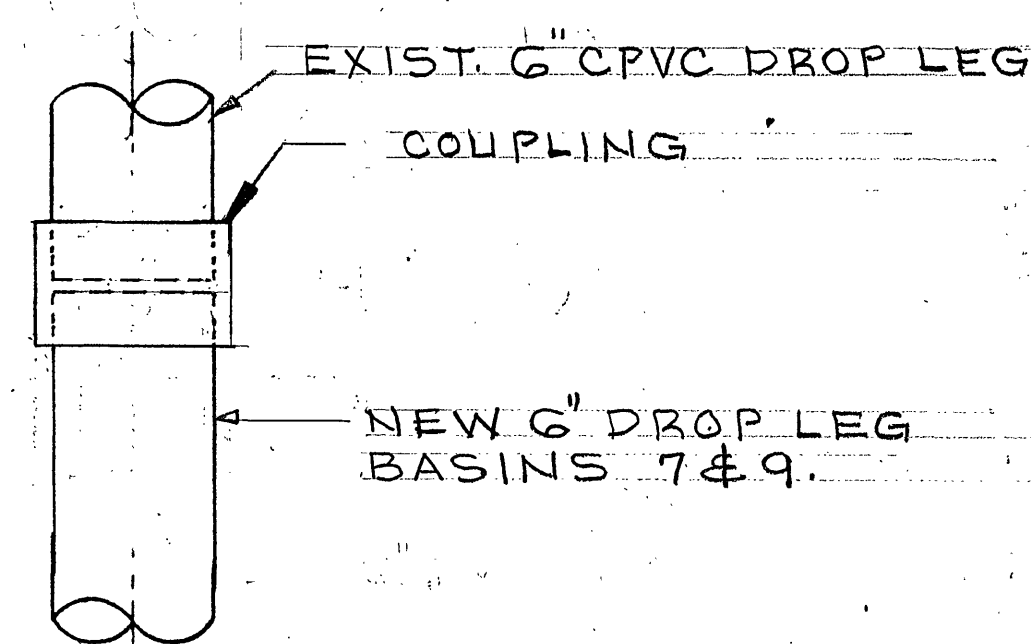
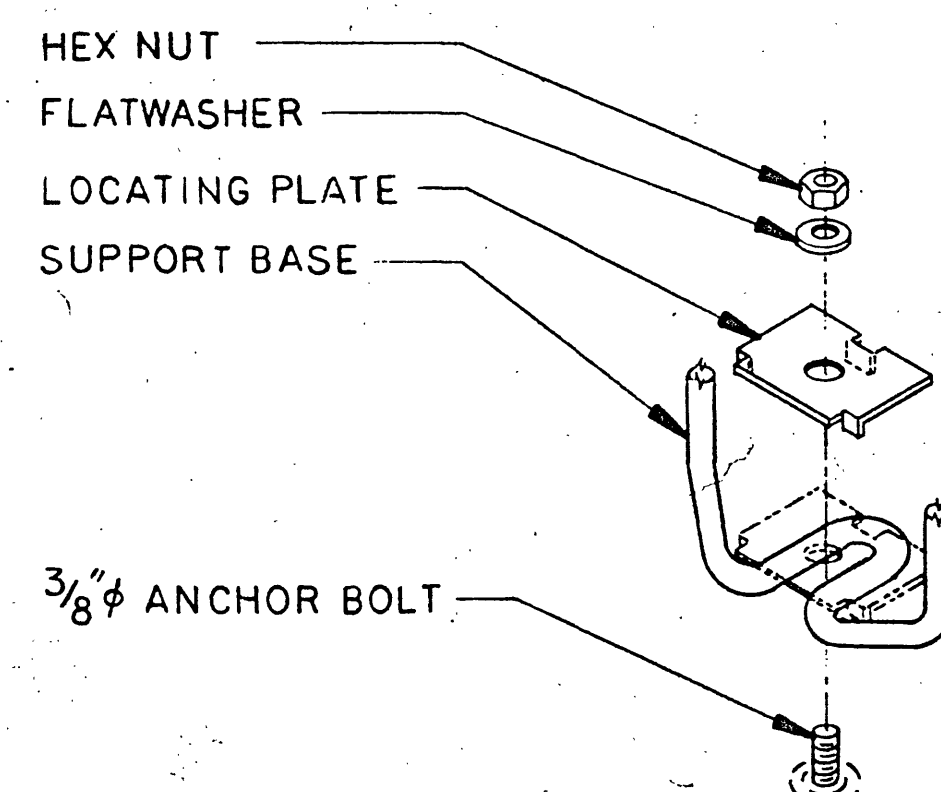
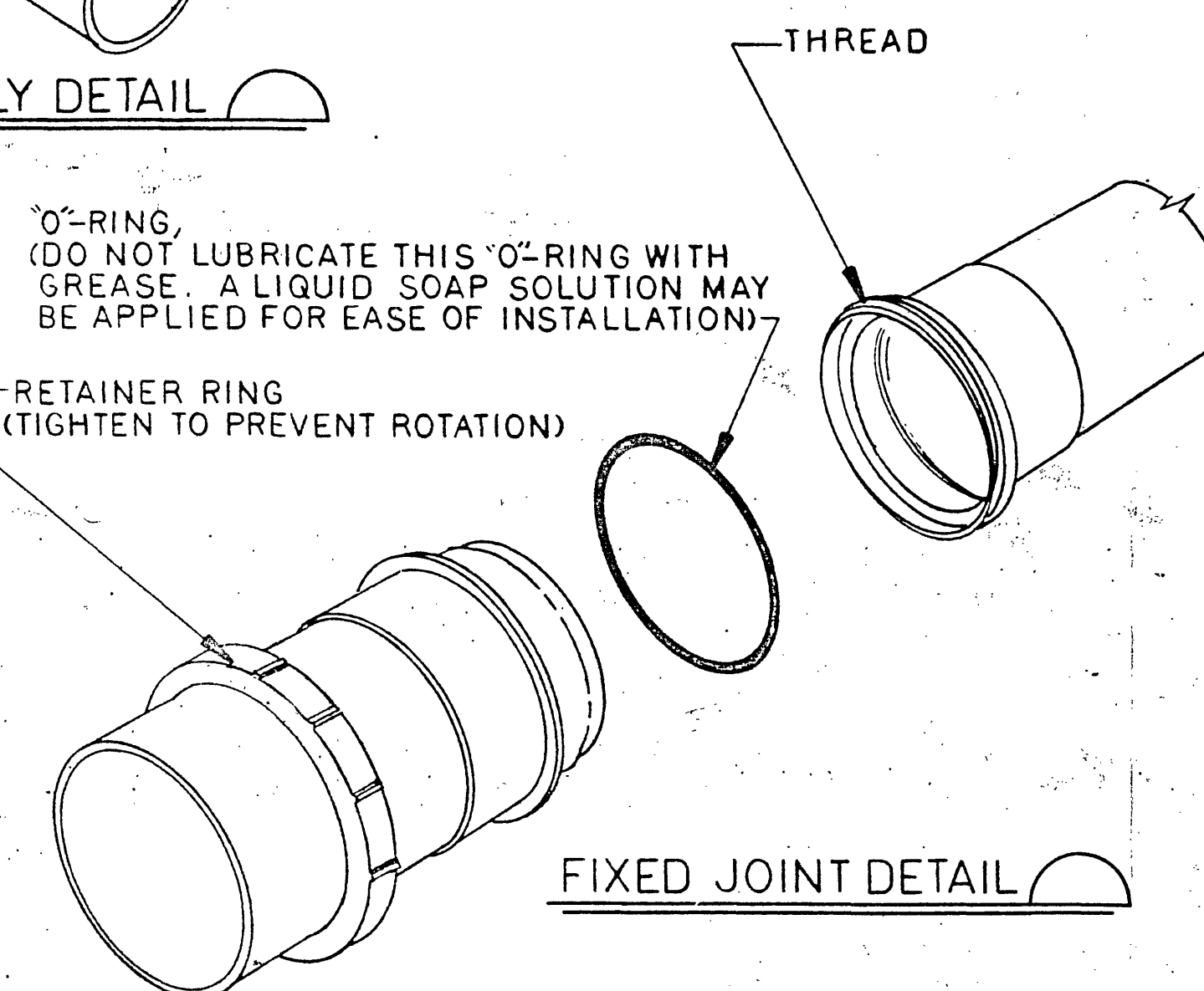
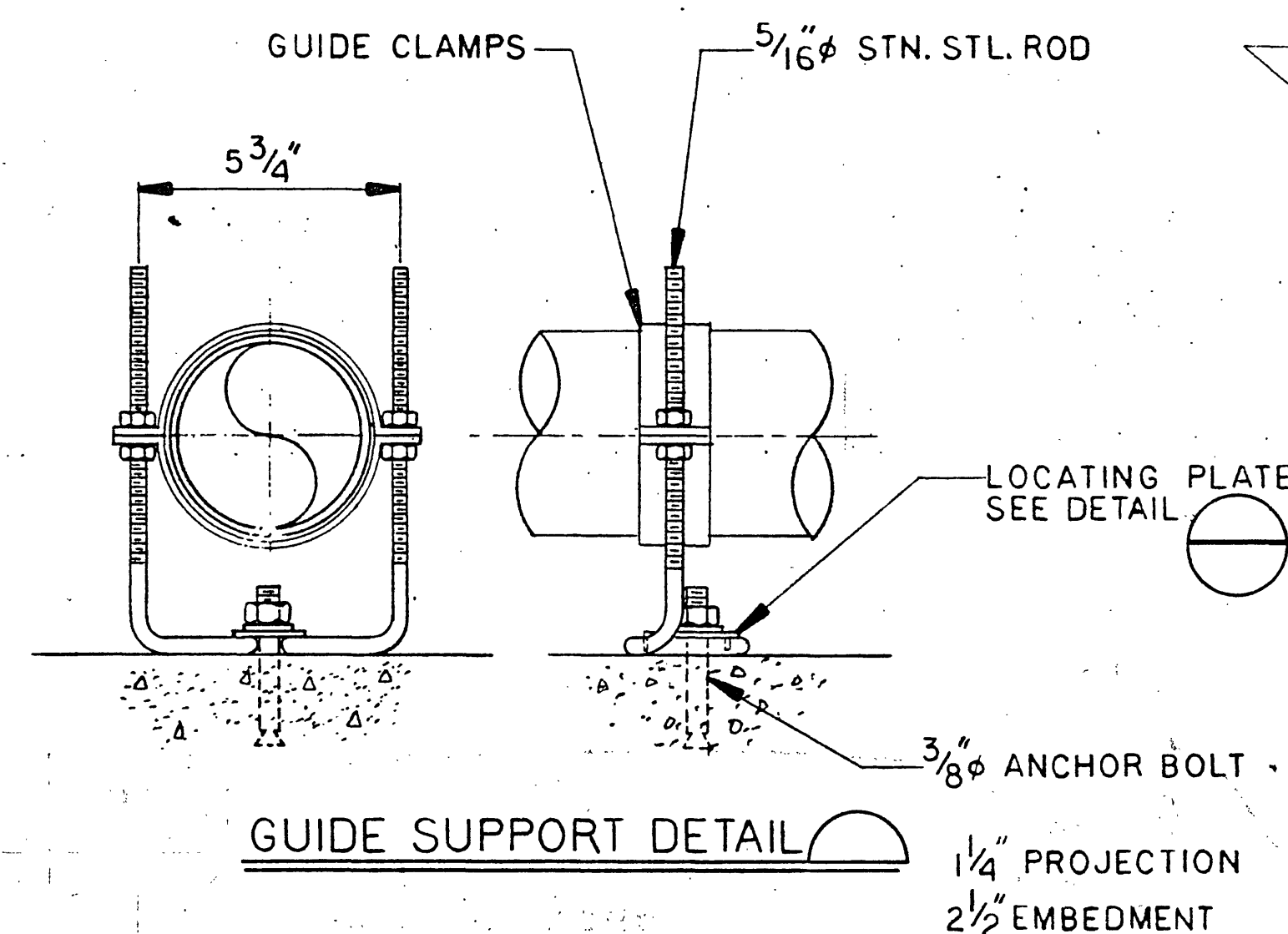
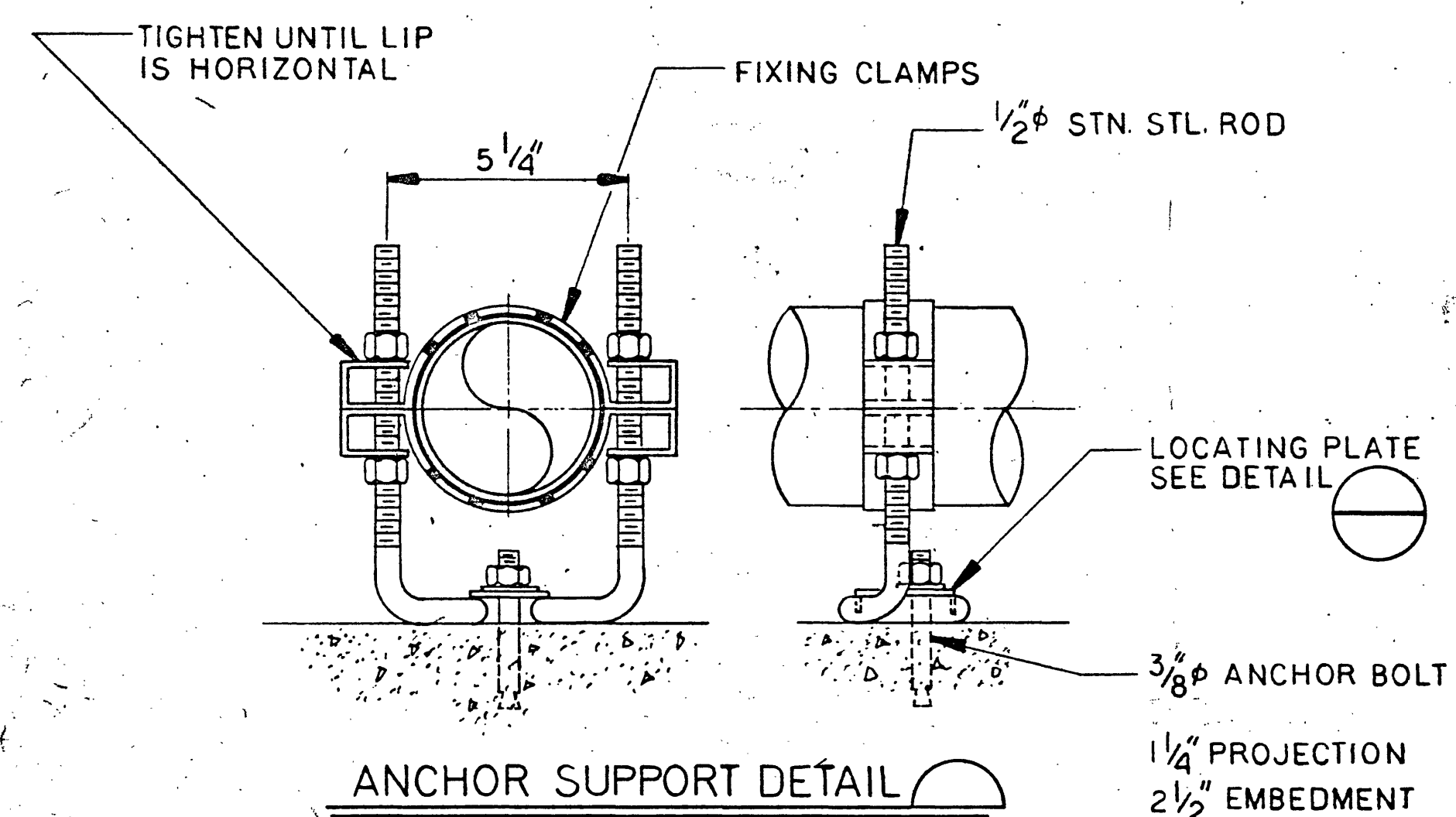
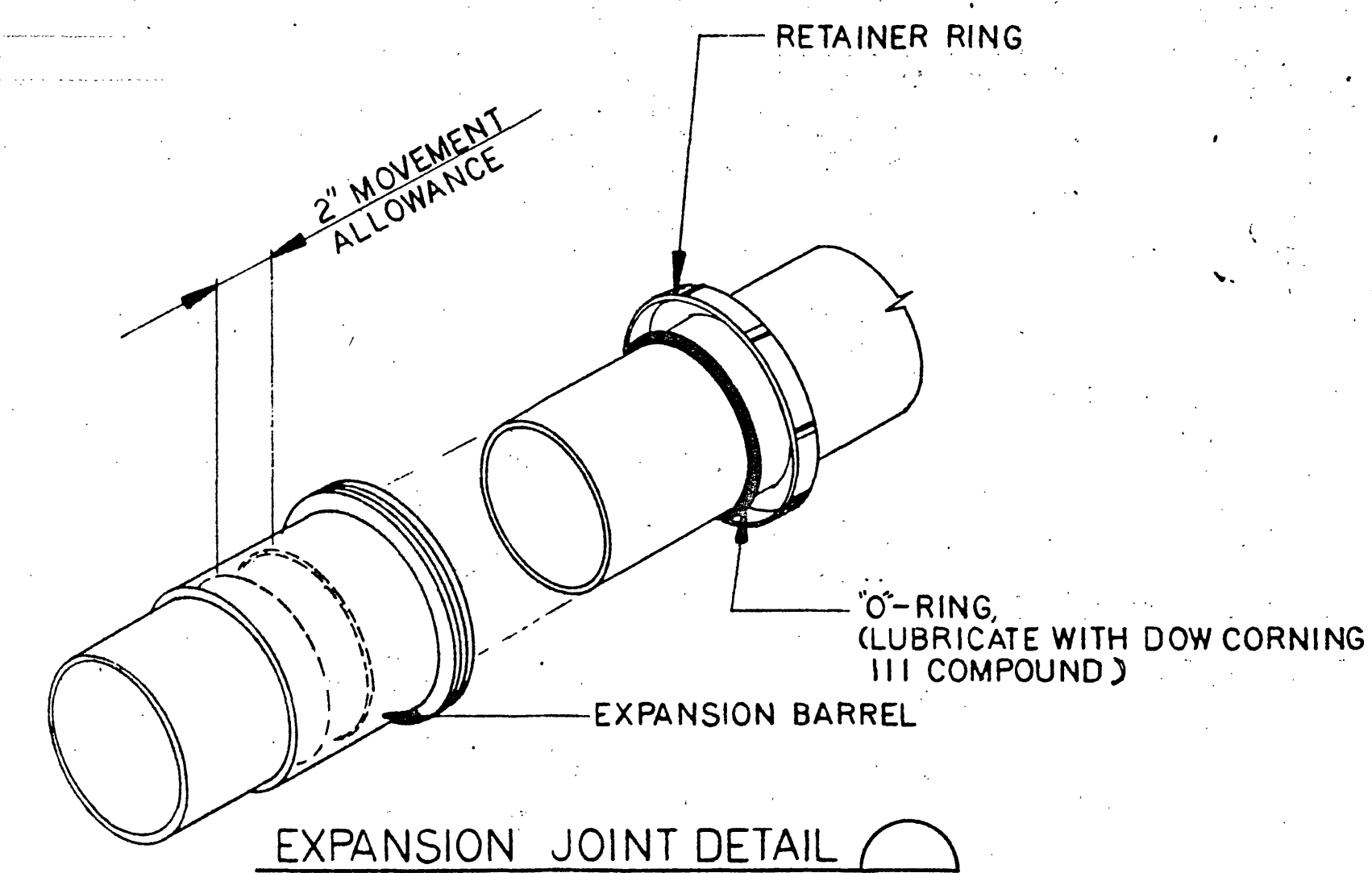
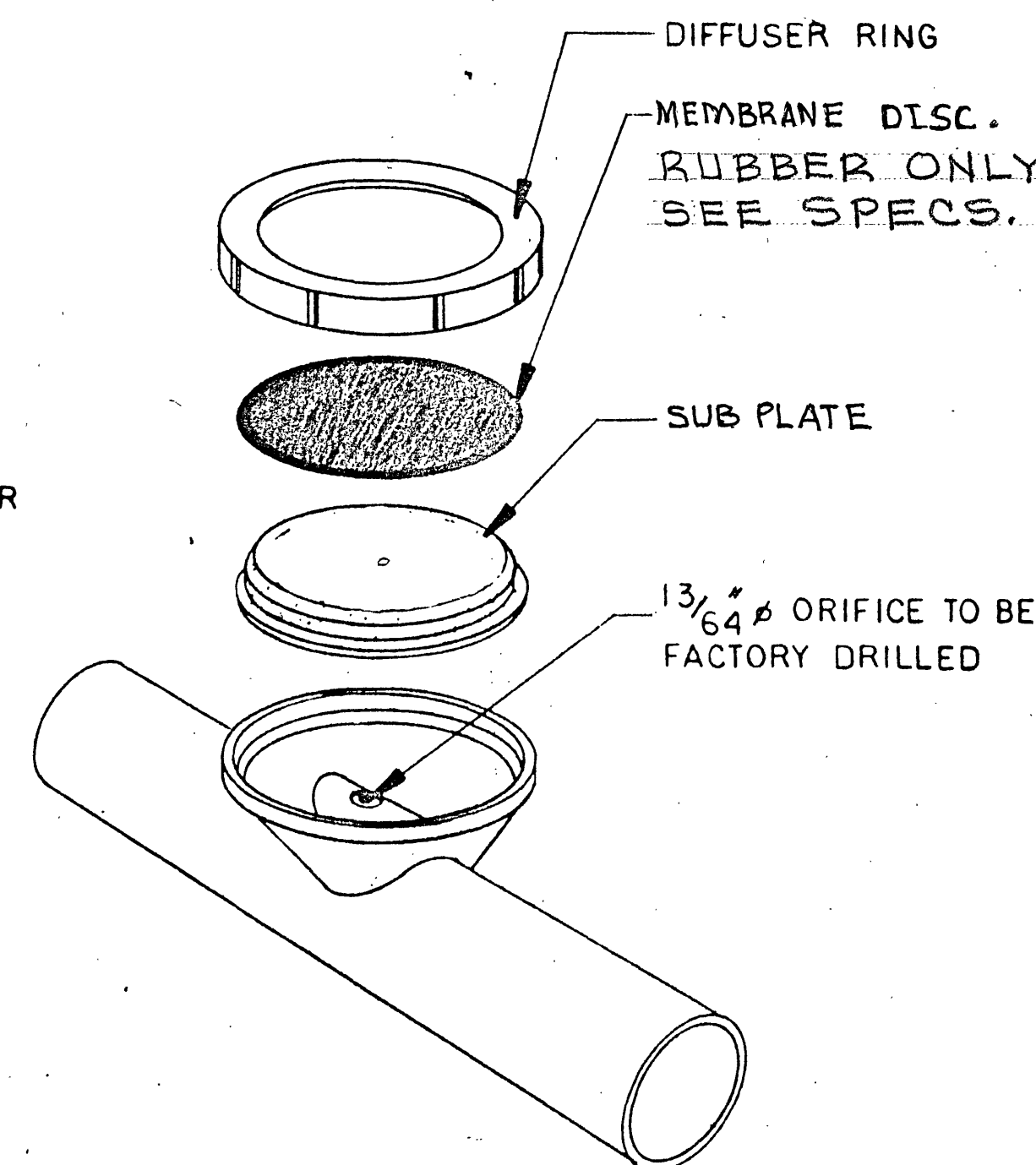
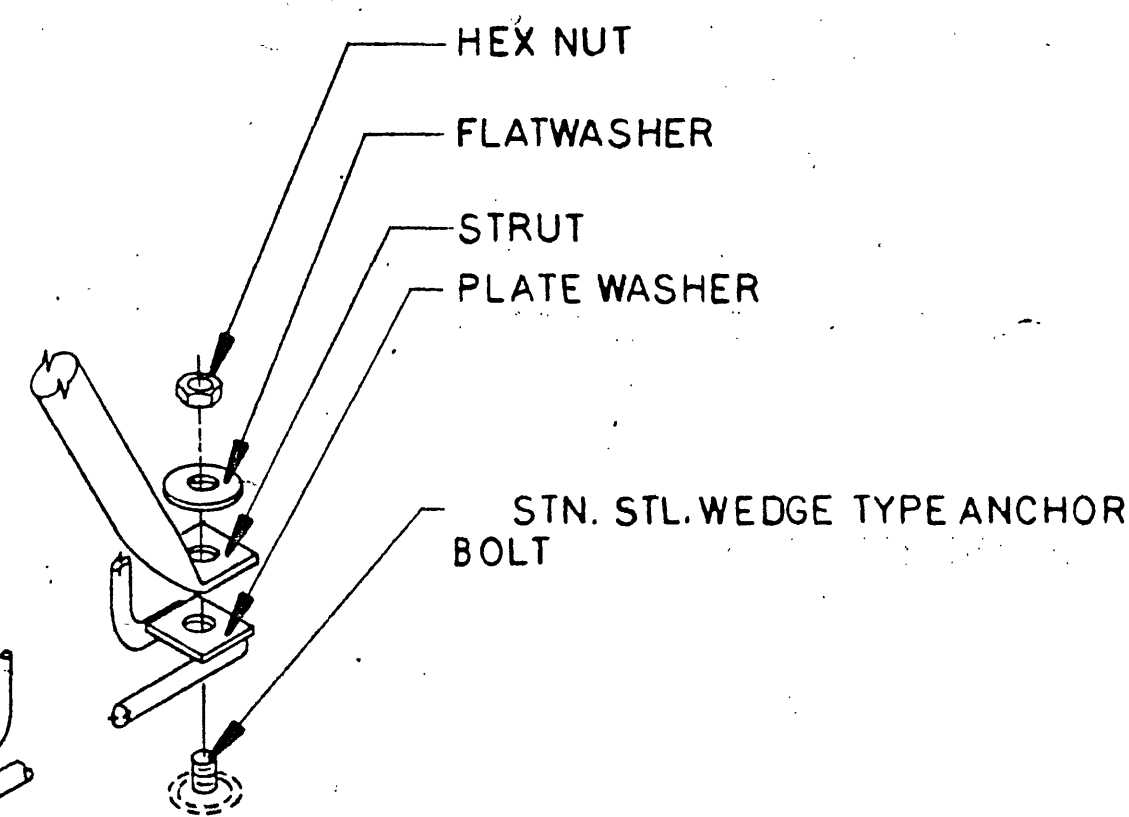
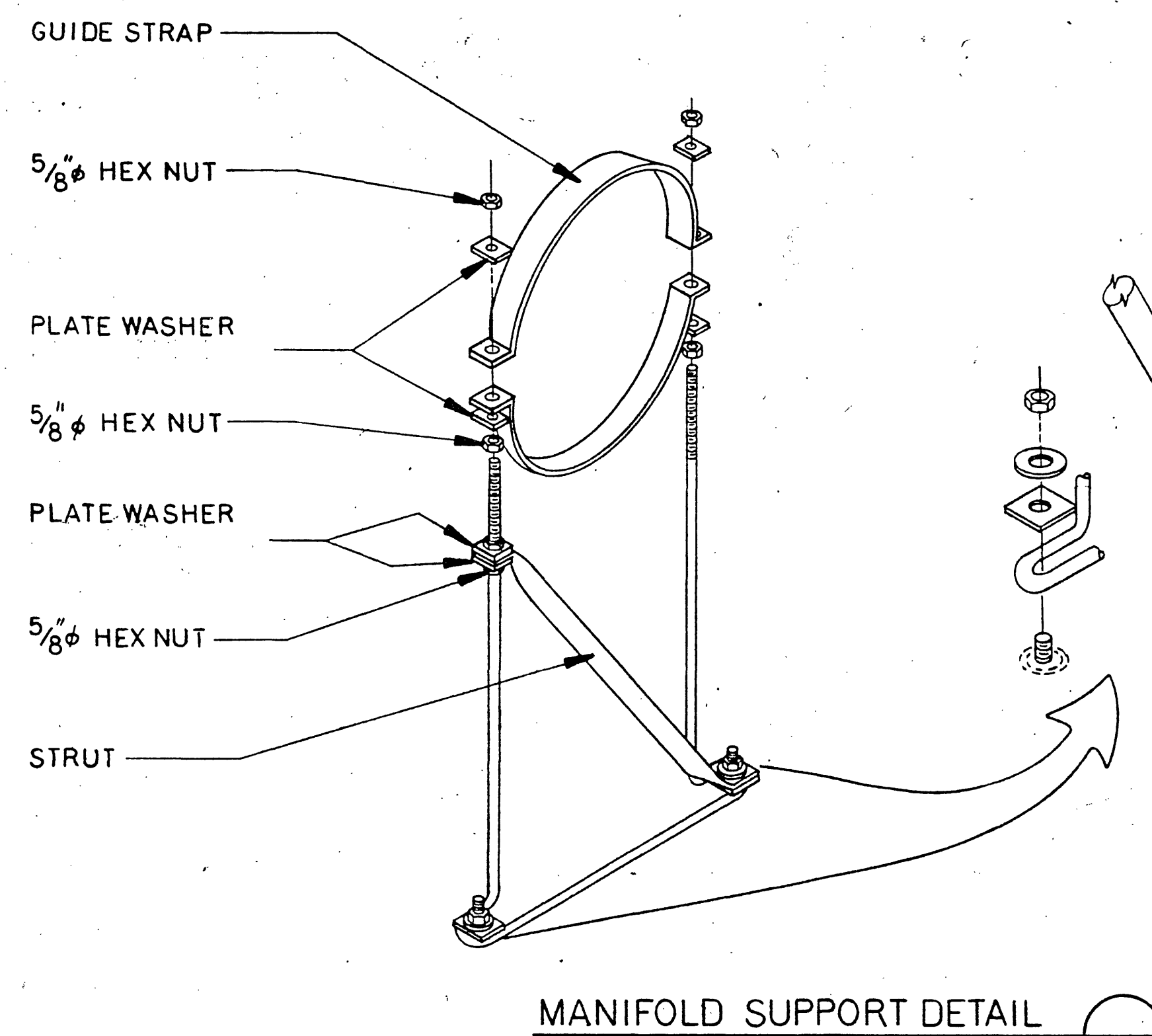




| MANIFOLD DIA. | UPLIFT PER SUPPORT | ANCHOR BOLT | PROJECTION | EMBEDMENT |
|---------------|--------------------|-------------|------------|-----------|
| 6"            | 160 LB.            | 1/2" x 4"   | 1 1/2"     | 2 3/4"    |

- NOT TO SCALE
1. REMOVE ONE ENTIRE DIFFUSER PLATE WHERE PIPE SUPPORT WILL SIT.
  2. COAT ENTIRE LINER INSIDE WITH "WELDCRETE" OR APPROVED EQUAL.
  3. FILL VOID (CONE BLOCK) WITH CONCRETE, MINIMUM  $f_c = 3000$  PSI, AND TROWEL SMOOTH.
  4. ANCHOR BOLTS 5/8" AND DRILLED IN-NOT SET.

| DATE | REV. | DESCRIPTION | BY |
|------|------|-------------|----|
|      |      |             |    |

Charles M. Buffing  
 ALTERATIONS & ADDITIONS L.B.C.  
 WATER POLLUTION CONTROL PLANT  
 AERATION BASINS 7 & 9 &  
 NITRIFICATION 1, 2, 3 & 4  
 1402 BENNINGTON ST., S.E.  
 ROANOKE, VIRGINIA 24060  
 OFFICE OF CITY ENGINEER  
 MUNICIPAL BUILDING, ROOM 200  
 215 CHURCH AVENUE, S.W.  
 ROANOKE, VIRGINIA 24060

DATE 9.7.93  
 19-93A  
 2  
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